IN # 5

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Docket No. 0290112

Art Unit: 1109 Examiner: H. Myers

In re application PETER J. JESSUP ET AL.

Serial No. 08/077,243 Filed: June 14, 1993

GASOLINE FUEL

The Honorable Commissioner of Patents and Trademarks Washington, D. C. 20231

Sir:

INFORMATION DISCLOSURE STATEMENT NO. 5

In addition to the references submitted with IDS No. 4, enclosed herewith, Applicants further desire to make the Examiner aware of the following:

Section A

Applicants and their attorney recently became apprised of more materials of character similar to those submitted in IDS No. 3, Section F, Attachment I. Specifically, the materials discovered were gasoline survey data in internal corporate memoranda of applicants' assignee, Union oil Company of California, dba Unocal. A review of the materials for gasolines of RVP \leq 7.5 psi was made, and the pages containing such data (and not already in Attachment I of IDS No. 3) accompany this document as **Attachment J** (four pages). For the convenience of the Examiner, the RVPs \leq 7.5 psi on Attachment J are circled in red.

Section B

Refinery Data--Automotive Fuels

Applicants and their attorney also recently became apprised of internal corporate documents containing data pertaining to gasoline produced from its Los Angeles refinery between 1972 and

1983. A review of these documents for references to gasoline blends of RVP \leq 7.5 psi was made, and the pages containing such data accompany this document as Attachment K (seven pages). Again, for the convenience of the Examiner, the RVPs \leq 7.5 psi on Attachment K are circled in red.

In addition, internal corporate documents containing data pertaining to gasoline produced from its San Francisco refinery between 1968 and 1978 were recently discovered. A review of these documents for disclosures of gasoline blends of RVP \leq 7.5 psi was made, and the data for each blend of RVP \leq 7.5 psi is shown in Attachment L (twenty-one pages). Again, for the convenience of the Examiner, the RVPs \leq 7.5 psi on Attachment L are circled in red.

(It is specifically noted that applicant makes no acknowledgement or admission that all data on any attachment herewith submitted are necessarily accurate. For example, it would seem beyond doubt that the reported RVPs of 5.7 and 2.6 psi, respectively, on pages K-3 and K-4 of Attachment K are in error, such values for commercial gasolines being, at a minimum, highly, highly suspect.)

Section C

Refinery Data--Aviation Fuels

Among the internal corporate documents recently reviewed included tables of properties of aviation gasolines produced in the Los Angeles refinery of applicants' assignee. Attachments M and N (each four pages) are representative of the data pertaining to these aviation fuels, with Attachment M being for 80-87 Octane Aviation fuel and Attachment N for 100-130 Octane Aviation fuel.

The Examiner has in IDS No. 3 previously been made aware

that aviation gasolines have some features similar to the fuels employed in the invention, e.g., RVP & T50. (See IDS No. 3, Overview, page 5 and Section A, page 17.) Attachments M and N also show the low RVP and T50 values for aviation gasolines, as well as low T90s. Thus, in a sense, the fuels employed in applicants' claimed process have some features (RVP, T50, & T90) more similar to aviation fuels than typical automotive fuels.

Nevertheless, insofar as applicants are aware, the fuels required in applicants' claims are novel and non-obvious over aviation fuels. And certainly, the use of applicants' fuels, no matter how close they may be to prior art aviation fuels--indeed, even if fully anticipated by prior art aviation fuels--for combustion in an automotive engine to minimize auto exhaust emissions is both highly novel and non-obvious over the prior art.

Although the RVP and/or distillation characteristics of aviation fuels are, as stated above, in some respects similar to the requirements of some of the fuels recited in the present claims, the reasons—the known reasons—aviation gasolines have their required RVP and distillation properties are unrelated to automotive operation. For example, the low RVP of aviation fuels (5.5 to 7.0 psi) is to control excessive vapor formation and prevent vapor lock which would otherwise occur at high altitudes—a problem singularly related to aircraft operation and unrelated to automobile operation. Thus, one of ordinary skill in the art, although knowing of the properties of aviation fuels, would have no reason to believe a benefit would pertain if those same properties were required in automotive gasoline, and certainly, there is nothing to suggest a benefit relating to auto emissions.

In any event, while applicants' attorney desires to

ensure that the Examiner is aware of the similarity in some properties between the fuels required in the claims and aviation fuels, the paramount fact to remember is that aviation fuels are designed for aircraft, not automobiles. The differences in the fuels stem largely from the difference in engines and operational environments: high altitude vs. ground transport, air-cooled vs. water cooled engines, and the need (in the case of autos) for unleaded, oxygenated fuels for environmental reasons, with the usual aviation fuel being both leaded and un-oxygenated, the latter to prevent destruction of seals, gaskets, and the like in aviation equipment. More detail relating to aviation gasolines in general can be found in Exhibit O, taken from Chapter 5, "Aviation Fuels," of the Manual on Significance of Tests for Petroleum Products: 5th Edition, George V. Dryoff, ed., published in 1989 by the ASTM, pp. 45-52; see most especially pages 49-51.

In addition, aviation gasolines are so different from automotive fuels that even the octane ratings are determined by different test procedures, with there being no one-to-one correlation between the (R+M)/2 octane determination for automotive fuels and that for aviation fuels.

Thus, for the foregoing reasons, it is submitted that the data in Attachments M and N pertaining to aviation gasolines in no way, either by themselves or in proper combination (if possible) with any prior art of record, teach or suggest the invention presently claimed.

Section D

Attachment A of IDS No. 3 sets forth a computerized listing of all gasoline data found in the publications submitted with IDS No. 3, Section A, in which the RVP was less than 7.0 psi

and the T50 was no greater than 215° F. Importantly, Attachment A also listed the locations in the publications where the gasoline data could be found. Thus, Attachment A made a useful reference tool for quickly evaluating a lot of published gasoline data, as well as quickly finding the location of any particular gasoline in a document discussed in IDS No. 3, Section A.

This computerized data base has now been expanded, with the aim being to include the relevant properties of all unleaded gasoline compositions disclosed in all publications of record dated pre-1991 in which the RVP is no greater than 7.5 psi. In other words, whenever a pre-1991 publication (including those submitted herewith in IDS No. 4) set forth a table of gasoline properties with an RVP of 7.5 psi or less (regardless of T50 or any other property), the relevant properties were entered on the computer data base. The entire data base (a total of 293 lines of data each identified by an OBS number) is included herewith as Attachment P, the data being sorted first by increasing RVP, then by decreasing T50, and then by decreasing T90. (Note: An extra, loose copy of Attachment P is also being provided for the convenience of the Examiner.)

It should be understood that the main reason applicants are providing Attachment P is to help the Examiner review and compare the gasoline data in the publications of record. Moreover, should the Examiner desire the data of Attachment P to be sorted differently, or to exclude certain data and then be sorted (<u>for example</u>, by excluding all data having a T90 > 315° F. and then sorted by increasing or decreasing RVP, T50, or T90), all she need do is call applicants' attorney at 714-577-1250, and if a sort can be done for what she desires, the information will then be FAXed to her.

(It should be noted that Attachment P contains some duplicate data. The reason for this is that two or more publications of record may have taught an identical fuel of RVP ≤ 7.5 psi. With the exception of the duplicate data found in the many Burns patents of record (those fuels being reported in Attachment P but once), Attachment P reports the fuels of identical properties as many times as found in different publications.)

In addition, a number of miscellaneous points relative to Attachment P must be made: First, there is no admission by applicants that all data on Attachment P are necessarily prior art data. Nor is there any admission that every fuel on Attachment P is necessarily a gasoline fuel. And there is no admission that all the data are accurate. Some, of course, is inherently inaccurate, since the data in the original document are flawed or questionable. (For example, see OBS 291 on page P-12 of Attachment P, where the reported data for Fuel 8 in Table X of the publication "Reformulated Gasoline for Clean Air" by Boekhaus et al. would have a gasoline in which the sum of aromatics, paraffins, and olefins is substantially less than 100%.) Moreover, while every effort has been made to ensure accuracy in transposing data from the original publications to Attachment P, it stands to reason, with almost 300 lines of data entry, that some information may have been transposed incorrectly. In any and all cases where data on Attachment P are at odds with the original document, the data in the original document will, of course, necessarily prevail as what is taught therein.

Section E

In the course of preparing the accompanying amendment, a review of previously submitted IDS No. 3 was made, and a few trivial and inconsequential errors were found. These errors

are:

(1) In IDS No. 3, Section B, on page 8, Fuel 364 of CRC 566 was identified as among those having an RVP between 7 and 8 psi and a T50 no greater than 215° F. In fact, Fuel 364 had an RVP of 8.1 psi and should not have been included as among fuels having a 7-8 psi RVP, and therefore, its inclusion on page 8 of Section B of IDS No. 3 was an error.

(2) In IDS No. 3, Section B, on page 9, one fuel in SAE 770811, Table A-1, was mis-identified as among those having an RVP between 7 and 8 and a T50 no greater than 215° F. Fuel F-9 had an RVP of 6.54 psi and a T50 of 215° F. and thus should not have been included in Section B. Instead, Fuel F-9 should have been reported in Section A of IDS No. 3 as among those having the properties of RVP < 7.0 psi and T50 < 215° F. (See IDS No. 3, Section A, page 4.) In addition, in Section B, on page 9, other fuels in SAE 770811 should have been included among those having an RVP between 7 and 8 and a T50 no greater than 215° F., specifically, fuels F-1 and F-17 of Table A-1. However, now that all fuels in Table A-1 having an RVP of 7.5 psi or less (regardless of T50 or any other property) are included on the computer compilation (Attachment P, included herewith), any confusion generated by the errors with respect to the fuels of SAE 770811, Table A-1, should be resolved. All of the following fuels from Table A-1 are on said computer compilation: F-1, F-3, F-6, F-9, F-11, F-12, F-13, F-14, and F-18. (F-17 is not included since its RVP is greater than 7.5 psi.)

Respectfully submitted,

Gregory E. Wirzbicki Attorney for Applicants

Reg. No. 27,606

714-577-1250

TUCSON AREA UNLEADED REGULAR GASOLINE

SEPTEMBER 1976

UNION	7.65	~	112	5	158	<u>=</u>	241	280	364	4	7	7.0	-	0.013	¥1,6	8	0.135
TEXACO	60°9	ᅙ	126	139	159	180	218	253	315		90	375			202		0.00
STANDARD	59.2	96	301	125	151	180	526	274	352	392	3	390	9.0	0.012	675	0.000	0.000
SHELL	62.1	76	115	130	155	176	211	. 234	286	343	707	355	7.0	0.012	8	0.00	0.000
MOBIL	59.9	98	20 20	124	151	175	219	264	346	382	121	380	6.9	0.011	579	0000	0.000
EXXON	₹09.4	35	5	126	155	182	221	273	356	398	97	393	9.9	0.00	19	0.00	0.00
ARCO	60.3	z	Š	119	147	175	220	192	337	363	410	380	6.9	0.002	233	0.00	0.00
ВКАМД	API GRAVITY	IBP - D86 D1ST.	X 6	15	Ę	1 6	Ę	15	萬	¥	END POINT	1.U.N.	VAPOR PRESSURE	EAD, g/gal.	SULPHUR, ppm	PHOSPHORUS, g/gel.	MANGANESE, g/gal .
	•	_		-	~ A	TTA	CHM	ENT		•	□	ž	>	3	ភ	æ	2 .

BAKERSFIELD AREA PREHIUM GASOLINE

SEPTEMBEN 1976

W10W	96.0	2	=	77.	57	2	224	280	38	98	727	391	1.1	3.47	3.5	0.00
TEXACO	55.5	5	=	128	971	175	622	285	352	376	430	197	6.9	3.31	85	000.0
STANDARD	51.3	106	121	137	191	192	234	200	332	354	907	398	7.	2.60	72	0.000
SHELL	2.3	96	=	121	ž	184	172	293	357	384	730	409	5.0	3.31	99	9.00
PHILL IPS	53.7	96	115	15.	156	179	222	260	316	368	6	376	(<u>:</u>);; ()	124	0.00
MOBIL	2.2	2	101	123	151	•	962.	207	354	380	418	8	y :	3.05	122	0.00
ARCO	58.9	2	113	130	154	111	722	274	340	368	409	387	:	3.72	5	0.00
BRAND	API GRAVITY	18P - D86 DIST.	¥	真	7 5	30%	Šģ	Ę	ğ	37	END POINT	K.U.M.	VAPOR PRESSURE	LEAD, g/gel.	SULPHUR, ppm	PHOSPHORUS, \$/gal.

BAKERSFIELD

SEPTEMBER 1981

UNLEADED GASOLINE

Brand		CHEVRON	MOBIL	SHELL	TEXAC0	UNION
API Gravity @ 60°F	49.9	52.4	54.9	55.5	53.2	56.1
086 Oist 18P		96	88	8	35	86
22		116	109	107	308	119
10%		135	126	120	123	140
20%		159	146	142	153	143
30%		183	<u>75</u>	991	182	187
20%		526	215	215	233	224
70%		275	273	276	281	263
\$06		334	327	321	338	335
% 56		363	369	37.7	369	365
End Point		405	408	406	404	415
N.U.N.		404	386	392	407	404
F.I.A. % A		45.0	39.5	34.5	42.5	34.0
0 **		9.0	5.5	9.6	3.5	2.5
		57.5	55.0	96.0	54.0	63.5
Vapor Pressure, psi		8.3	8.0	7.9	8.9	(7.5)
Lead, g/gal		<0.001	<0.001	(0.00)	<0.001	6.9
Sulfur, ppm		80	305	324	395	±
T V/L Ratio @ 20:1, °F		146.3	144.2	146.9	141.5	151.4
Research Octane		92.4	92.7	97.6	92.2	95.9
Motor Octane		83.1	83.0	82.9	82.7	86.4
Oleylamine, #/MB						. 7.5

PREMIUM GASOLINE

Brand	ADCO	CUCVOON	I dOM	1010	40.00	
				3451	EVACO	5145
Type	Unleaded	Unleaded	Unleaded	Unleaded	Unleaded	Leaded
API Gravity @ 60°F		55.2		55.2	50.5	56.5
D86 Dist IBP		35	35	6	87	8
35		91	120	115	14	14
10%		132	139	133	134	121
20%		172	165	160	164	146
30%		192	190	186	192	165
202		529	225	223	238	214
70%		265	264	892	285	272
X 06		318	335	334	340	336
3 56		353	363	369	389	362
End Point		413	422	404	424	#3
W.U.N.		400	405	400	417	38
F.I.A. # A		36.0	36.0	37.0	47.5	33.5
0		9.0	5.5	4.5	3.0	9.6
S *4		55.0	61.5	58.5	49.5	57.0
Vapor Pressure, psi	~	(°.)	9.6	8.4	8.0	7.9
Lead, g/gal		0.13	<0.001	<0.001	<0.00J	2.18
Sulfur, ppm		וג	114	189	25.	1060
T V/L Ratio @ 20:1, °F		149.0	152.8	149.7	149.7	143.2
Research Octane	97.0	96.4	96.3	7.96	7.96	9.96
Motor Octane		85.7	86.3	86.2	92.6	86.7
Olevlanine #/MB						

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190 ML	TEASE 20 NAT 1 NAT		133111	80 MM 8	BAMES	SUMME	AAMAAA	AAMAAS	I SMILL
100 M,	NIN 5-24/9-20 NIN 5-24/9-20 NIN 0-1-1 NIN 0-1 NIN	-		1341	13375		13376	1787	
MUTES 20 AIN 11005 100 NAX 11005 1	100 MAT 100		•	-	-	!	-	-	
HUTES 100 MAI 1100G 20 MIN 11 20 MIN 11 20 MIN 20 20 MIN 20 MIN 20 MIN 20 20	NIN 5-27/0-29 NI		:		•			•	
	20 MAR 20 MAR 0.10 MAR 0.00 MAR 92,042.2 MIN 93,042.2 MIN		5					-	:
PPH	26 MAX 1-0-10 MAX 0-10-10-10-10-10-10-10-10-10-10-10-10-10		1000			į			
FPH 6.0 HAX FE 4.00 HAX FE 4.00 HAX FE 7.00 FA HAX FE 7.00	0.10 MAX 0.0 MAX 0.00 MAX 0.00 MAX 02.0/02.2 MIN 03.0/04.4 MAX	~	-	_	~	15	~	~	
FEAT CALC	C 4.00 MAX 92.0/92.2 MIN 20 92.0/92.2 MIN 40		10.0						
70.072.2 MIN 20.072.2 MIN 20.072.2 MIN 20.072.2 MIN 30.072.2 MIN 40.072.2 MIN 40.07	92.0/92.2 MIN 20 92.0/92.2 MIN 30	•	•	:	-	S:-	:	7.7	~
12	92.0792.2 MIN 20	•	•	:-	1.35	- 20	=======================================	=	1.631.3
AAGE 2- AAI 3- 2- AAI 3- 2- AAI 3- 2- AAI 3- 3- 3- AAI 3- 3- AAI 3- 3- 3- AAI 3- 3- 3- 3- 3- 3- 3- 3- 3- 3- 3- 3- 3-	432 HAX		15.03	2.2	9.0	12.22	15.01	12.22	12,03
19.5.0 MIN 2.4 MAI 2.5 MAI 2.5 MAI 1.5 MAI 1.19 MIN 98C. MAI 3.6C./R.SULT 3.6C./R.SULT 3.6C./R.SULT 3.6C./R.SULT 4.6 MC AE 92.0. 3.001 APPL 10 C. GAUE 1101 - ETH. SUPT. OPER.			42.03	~	2	42,23	~	12,24	2
1066 29 MAI 2.9 MAI 2.9 MAI 2.9 MAI 2.0 MAI 2.0 MAI 2.0 MAI 2.0 MAI 3.0 MAI			340	3	= ;	3	÷	1	ź,
106	The section of the se			•	5.5	90	4.0		:
F SEC. RESULT 179 118 JPEC. RAX SPEC. RESULT SPEC. RESU	2000	_	•	-	-	-	=	:	=
F 110 718 3PEC. MAX. SPECKRSULT SPECKRSU	SEL BOT		996	-		315		•	•
19 718 37 E. MAX 19 718 37 E. MAX 19 718 37 E. MAX 19 72 E. MAX 19 72 E. MAX 19 72 E. MAX 10 6 MAY 10 6 M	פינו/אנסטנו	06 14 Ad 190	144KI 27 1	19MX 128	44MX128	149MX131	149HX129	149MX137	- THE -
	L. T. J. W. WIN SPIEC. MAY	190_240HI234_2	248MX 195 2	SO XIO	100 K	248HI 96	248HX220	246HX227	24 SHX 1 90
SPECTRESULT SPECTRESULT SPELES TO W AND PL GRADES UNLT SUPER NEC. MR. 95.0. SUPER H. 13 95.5. SUES NUT APPL T TO GRAUF. SUSTINY GEN. SUPT. B. 0.	Prec/mesul!	316 374M1332 3	374HX320 37	7 MI 317	74HX 345	374HX302	374MX 345	374MX329	36 SHX 334
3-EK-FESULI 11ES TO M AND M GRADES UNLT ER MEC. ARE 92.0. SUPER M.13 92.2. 3 NOT APPLY TO GRADES 11UM - GRASUPT, B.O.	9PEL/#E3UL1	366 432MX409 4	132HI364 4	36HX364	32MX 579	432HX361	432HK399	432HX404	412HX364
19 APPLIES TO M AMD ML GRADES UNLT 20 SUPER MCC. ARE, 92.0. SUPER H.13 92.2. 30 DUES MUTAPRIT TO C GRAUF DISTRIBUTION - GEN. SUPT. DPER. SUPT. M.C., BLEND FUREMAN, BLEND FUREMAN, BLEND FUREMAN, BLEND FUREMAN.	SPEC/RESULT	101 425MX307 4	125HI377 4	254X391	254X377	425HX365	425HX380	425HX 390	405HX360
10 APPLES TO M AMD ML GRADES UNLT 20 SUPER MGC ARE, 92.00 SUPER H.13 92.20 30 DUES NOT APPLY TO C GRAUE DISTRIBUTION - GEN. SUPI. DPPER, SUPI. M.C., MLEMD. FUREMAN, MLEMD. FAREM. AND							:		٠
2 SUMER NOT ARE 95.0. SUPER N 13 95.2. 5 DUES NOT APPLY TO C GRAUE DISTRIBUTION - GEN. SUPP. OPPER. SUPP. B.C., REEND FOREMAN, REFINENCE . ASSOCIATION > 0									
3. DUCS NOT APPLY TO CERVUE DISTRIBUTION - CERV. SUPT. DP. D REEW, FURENAM, REEM, FUREN	SUPER TO M AND MI GRADES								
DISTRIBUTION - ETH. SUPT. OPER, SUPT. B.C., BLEND FOREHMM, BLEMM FREE, ARRESTING 3	BUES NOT APPLY TO C GRAUF	:	:	:		!	-	-	-
DISTRIBUTION - BEN-3UPT, OPER, SUPT, B.O., BLEWD, FUREMM, BLEMD, FREE, AMERICAN		:							
DISTRUCTION - 6th. 30P. Det. 30P. B.O. BERN, CHRMAN BERN, FREN. Assistant			•					:	
C ACCIDENCE OF THE SECOND COLUMN COLU	Control of the case of the cas						!		
Markar Resolution of the Control of	100 400 0 100 0 100 0 100 0 100 100 100	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	W.EMEN, LA	BOWAION	~				

PAGE

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101	!	•		2			1	26.11 25.96		6.3	15.06			4.63 3.98	16.57 25.11		34.36 26.57	61.5 58.6		40 MX 68 40 MX 66	40 MK 87 40 MK 87	7 11 15 1 2	6.5			0501 069					Ì				69.51 89.22	65.68 69.29	450	97.0		416	TOTALIS 140HX156 140HX159 140HX162 140HX125 140HX127 140HX128 140HX129 140HX127	TOTAL TOTAL CONTROL CASHES CASHES CASHES CASHES CASHES CASHES CASHES CASHES	STATES STATES STATES STATES SOSMISS SOSMISS SOSMISS SOSMISS SOSMISS	
101		926			•		1	63.03		9109	23.31			 	14.≥6		21.37	56.5		3 (H	10 HK ST 40 HK 87	125 1 2 133	۲:2			940		=	5		j	•				_	=	.5	•:	₹05	4UHX128 140H	43M1227 243M	65HX339 365H	
660	-		4.0	:						٠	34,63				11.06		•	57.5		40 MX 90	40 HI 38	2 - 5		•		•	-	-			١	Ū	_	_		•	969	5.6	o	364	140HX127 1	24341230 2	3654X330 3	
	-			:			14				~	1.30			3.05		26.6		!			2 .	3.6			2	•				\$00.00	•				•	1			900	140MI 125	243MX229	30541,327	
560	-		1	;			1				39.60		1		6.52		-	\$6.5	İ	200	•	0	~		i	•	i					•					!	•		403	140HX 22	C43HX250	365HX 326	
	354		5-50				7			20.00			:	5.78		:	,	4.	1			9 (•			=	:	= :			CANON	500.00			,	10.5	9		-	-	I SHAW I SO	5 6 2 TH 9 8 2	37 441 325	
	1326	1.86	03-2	75.4	ı	:	29.40				10.50		27.9	6.67	13.71	36 11			O X PILO	0 1 1 1 1 1	2 1 4 2 1	7	•		345	133		3 3									1		-	504	36 1 20 1	2621626	365MX 340	
5 8 3	45 < 0	1161	11-25-41	7.55	2	24.68	65.55						9:	20.0	•	20.00			GONNOP	SAX MUS	12017	•	•		17.4		:	2 -	- 1	100											20111	11345613	Short Se	
						!																					=	•													;	:		
	SPEC SHIPT	1719	UAIRU	11-15-4														1 MAX	SPEC/HESULT	SPEC/WESINE 1	22 MAX	20 MAX	4.0 HAK	100 441	240 HIN	AS MAX	44 PA1	AH OHAX	F 0.0	0.02 HAX	V. 02 MAK	1111. 5.94	84.5 7.11	64.0 MIN	14.0 41.1	4 52 MAE	95.0 mm	Z-0 NAT	4 10 MAY	Sper / Le Sun 1			Spec /ut Sim 1	
TEMP NUMBER	Park direct	SAMPLE NIJHIIEK	DATE MLEND CHMPLETED	HARNELS HLFNIED	SHADE	JATE TON U. COLCE	JMISUL LI CAI GASU	USS AVIA BASE STOCK	CHAMPLIN KEFINMAIE	IBU MEFUMMATE	5	Ulla Lile Alax	MLFADING ALLIANS	TO KE USBATE	USO UNIF MYY CAT GASU	MUTUK ALRY	GRAVITY API 50 F.	COREUSTUM & HULLS 112 F.	VAPUR PRESS WELL	30 DAY AVENAGE	V/L RATIO	SO DAY AVENAGE	GUMS EXISTENT MG/100 ML	ISD RAITME	ULTUATION STAB HINUILS	DIAZU NUMBER	SKUMINE NUMBER 6/1006	SULFUR PPH	TERCAPTAN SULFIJK PPP	EAD GHZBAL	LEAU, SM/GAL (TANK)	4UTIJH (ICTANE	SU DAT AVENAGE	UCTANE 1411 (K+M)/2	SU UAT AVERAGE	EP_DEGREES F	PECUVENT VIAL PET	RESTRUE VOL PCI	EP 30 DAT AVENAGE	UT EVAP DEBRIES F	SUZ EVAP SEGNETS F	902 EVAP DE HILLS P	MARM UP HUMBER	

UISTRIBUITIN - IEIL,SUPT,UPER, SHPV.PRUC.ENGKG, SUPT. 8.U., RLEMI,FUNERAW, BLEND.ENGH, LABORATORY,2

APPLIES IV IT AND PL. GRADES ONLY

53

BLEND NUMBER		5			115	=	Ξ	Ē	2	2
CLEASE C. CLEASE	13.45	5					1542	7	372	154.
מייול מחשבי	£	1424	3	1/8						
UAIL BILMU COMPLETED	DATES	04-05-80	U4-69-80	-		-	04-14-00	1		
BARKELS RLENDED	02-12-10	4.43	A 5	14.4		9.4				04-11-10
GRADE		_	, 3	•	•				•	
UNIFINED CS/C6			14,94	94	15 40			•	•	=
UNISOL LT CAT GASO		25.91	24.0	3				-		-
USG REFURMATE		1				•	•		Z	\$5.Ye
BLENDING BUTANE						17.06		1.55	18.5	40.24
U120 LT INTERACRATE				•	2	¿.,		-	2.0	3.33
USO REFORMATE		13,67			2.	.8°.3		35.8/	27.36	=
U60 UMTF MYY CAT CASO		:			21.4	5.45		5.9		
MOTOR ALKY		•	•		į			\$.		5.19
U190 BFFDBWATE				13.55		=.53	26.39	9.	•	1
CDAVITY ABY AD C			_		13.17	17.27		12.28	21.12	
TO THE PERSON NAMED IN COLUMN		57.0		55.5	52.6	Sb. 6				
FOREST BAG OF	SPEC/WESUL!	1 38HILZA	90HIBS	90MX 89	904KB	90MX86	•	90WXA6	001100	
SO DATE AVERAGE	SPEC/NESSIL I	135HK12A	PONKAS	POHEA?	90 X NO 6	90MIBS	-	SOMEAN		_
W. P. W. L. D.	25 MAI	116118	1251	13374	12571	12571	1 (4712	1361)	
SO DAY AVERAGE	20 MAX	=	-	•	i-	:			Ċ.	:
DAIDALION STAB MINUTES	240 MIN	5.0	9	942	- 66		9	-::	- :	- !
BROWINE NUMBER 6/1006	28 MAI. 10	24		*	7	•	•		9	313
SULFIR PPR	400 HAX	19		3 ;	2 ;	1		_	₹.	2
MERCAPTAN SULFUR, PPR	6.0 MAI	-			;	ī :	575	=	254	232
LEAD, GM/GAL	1 4 4 0 0	,			:		:	-	9.	÷.
LEAD, GM/GAL (TANK)	0.02 MAY			500.00	600.00	500,00	40.00	40.005	<0.00	<0.00
MOTOR OCTAME		:	C 00.09	0.00	40.00	۰	40.005	<0.00	40.00	<0.00
30 DAY AVERAGE				4.07	84.07	A4.04	A4.03	84.08	64.07	64.07
OCTANE NO (R+M)/2	AT A LEGAL		•	90.0	11.00		84.05	84.06	94.06	94.06
30 DAY AVERAGE			_	-	89.56	88.20	AA. 62	48.15	89.36	89.44
EP DEGRETS F	111	-		19.03	89.02		88.97	88.88	84.92	89.04
RECOVERT VOL. PCT	111111111111111111111111111111111111111		2	ŝ	:	415	269	705	11	=
RESIDUE VOL PCT	200	0.54		\$.	•	9.0	•	98.0		17.5
EP 30 DAY AVERAGE		3	-	-		-	e. 1	-	-	:
10% EVAP DEGREES F	100 C / DE CON T				-	-	=	413	413	415
SOT EVAP DECREE F	110 111 111	I STATE	140M1124	140mx 133	140MI 31	140MX 132	140HX133	140MX 35	140MI129 146MI137	140MX137
90% FVAP DECOFER #		CAMBELL	24 JMX 205	24 SHI 224		2434K222	243MX197	2434K217	~	24341232
MADE IN STREET	פינני/אני שורו	365#1326	365AT316	365MX334	36 SHX 349	3654X330	365MX295	365MX 521		14541111
TO DAY AVERAGE	SPECAME SHILT	=	7.	-	-	397	360	340	747	
344444	WE STILL T	37.4	391	405	346	19.	765		9 2	
							:	;		2
										:
	APPLIES TO BLAND ML GRADES UNLY									
44 TONES NOT AP	DOES MOT APPLY TO C GRADE				•				•	1

DISTRINITION - GEM.SUPT.OPEG, SUPV.PROC.ENGRG, SUPT. P.O., PLEMD.FOREMAN, BLEUD.ENGR, LANDKATOK.,

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TANK NUMBER	SPEC SHEET	8-10051	8-100510 A-10051A	25,000,00						
SAMPLE NUMBER	# - 9	2024	2054	154	22001-0	8-100524				100536
DATE HLEND COMPLETED	DATED	02-20-78			2222	2264		2296	2310	
BARRELS BLENDED	07/01/20				02-27-73		93-04-73	03-05-73		
GRADE			•	9.62	34.3	34.6	59.2			
1190 Litterien caree		Ę	=	₹	F,	Ę				•
D / C C C C C C C C C C			10.89	1.47	1.07	9.46		;;		Ę
יייי יייי פיייי		25.22	19.24	13.62	13. 82		;	7.00	21,49	9,96
USS AVIA BASE STOCK			9.61			00.4	67.72	13,40	23.74	26,75
MLB ALNY GASO		6.15	•				7.43		6.16	
BLEHITHG BUTANE		2.33	1.00	70.0	;					
U120 LT UNICHACKATE			:		91:	7.30		9.64	7.46	71.0
UND RIFORMATE			:	33.46	33.67	30.91	27.93	19.50	•	
Und Little HVY CAT CARA		10.10	37.59	35.61	35.09	35.58	21.43		:	61.10
0000 100 1000 000 1000		3.32	2.08	3.40	3.34	1.8.1		30.1	61.13	51,52
U-110 HOTON ALKY		9.14	11.77	5	,,		66.0	66.0	1.02	2,73
U110 IC4				;		3.61	19.44	4,85	16.93	16.88
		•	2							
GRAVITY API 60F		0 17								
CURRUSION 3 HOURS 122E	MANTANIA	•		27.7	9.09	60.A	63.3	60.1	4.44	
VAPOR PRISS AFTO 1000 DE						10	(:		•
VALUATION TO TOO TOO TO		141MX116		£	129MX117	129my11E	(44.700			
200 Hart 200 CE	22 HAX	118721	124718		122720	122716		129AX117	118MX109	90MX77
SO ON HACKAGE	SO MAX	20	•	10			11001	122120	124719	12271
COLIS SOLV WASHED MG/100	ML4.0 MAX				:			20	17	17
GUAS ISO MG/LITER						2.0				
150 AAT 116	100 MAX					2.1				
OXIUATION STAB MINUTES	240 MIN.					27				
DIAZO GUNRER						099				
NAPHTHALINES FIR VOL BET						21				
TokOMITE Littered Const						2.0				
CIT CIT IN THE COLUMN COLUMN	26 MAX	25	19	13	-		;	:		
מסרים של וויוון אלו	0.15 MAX						S	5		92
PERCENTIAL SOLF US PPR	6.0 MAX	1.9	1.6			70.0				
ILL EVENT CALCULATED	0.60MAX 3ª	0.54					2.4	2.1	1.3	1.5
KN MUTUN INT COMP RESULT		AK. 53					.0	0.55	64.0	65.0
KH RESEARCH 141 COMP RES	91.5 MIN 10						85.53	85.48		
30 UAY AVEHAGE	2 4 50							93.70		
ROAD RATING TALT		73.84	70. 94	93.85	93,63	93.82	80.16			56.75
St. 136 Aug 1365	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	71.00								20.02
1: 1: 1: 1: 1: 1: 1: 1: 1: 1: 1: 1: 1: 1	71. AIR 40	32.06						27.0	2/1/2	91.54
ALL DEGREES F	432 HAX	<u>.</u>						31.96		91,86
אברחמרונו ויכן	95 MIN 2*	0.96						503		113
HESTUVE PCT	2.0 MAX	-			_	5.76		97.0	_	97.5
	AVE 430 MAX				- -			0.1		
	2017/05/11/1						403	417	908	
PCT I VAP AT 1805		BOTYLOST	Ę	#X104	150HX106 1	SOMX112 1	X136	Solving	:	
		6.6	35.0	43	42.0			2	3	921YH0C1
		£;			_					c.
		16	_						63.0	r. 05
FU CAR AI SOOF	70 HIN	80								5.5
MAN OF PACTOR	135-190	186	143			_		2		5
30 DAY AVERAGE	140-185	1.00	•		001			. 25		82
•	!	-	_		_	1 09	163	160	78	
1. NO RESEARCH SPEC. FOR 1 GRADE	I GRADE									
2. DOES HOT APPLY TO C GRADE	RADE									
3. I GHAUE SPEC. 0.5 MAX TT. 607. 0.30.73	. 11-607. 0-30									
49 SPEC. CHANGE PER IFTER B. 30	100 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0					•			:	
	-77 AT/3-0 UT	2/1								

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9-100510 03-01-72

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0.11X84

22T1 7:7

90.5 16.57

.52 =

> SUPT BULK OPER LABORATORY 2 DISTRIBUTION - GEN SUPT OPER SUPV PROC ENGRG ACCOUNTING JUMBERS FOR PERIOD 3-1 TO 4-15-72

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147 PX 130

2.25

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REGULAX	120640 01	48 1296 6	23.4 1 2.11	ં કે ્રા	1. 1-1 - 1-4.	<mark>کند. ن</mark> ائ در بار	eres e
BLEND NUMBER	15	18	20	25	30	31	34
T A NUMBER	1012	1012	1005	1012	241	1012	1075
DATE COMPLETED	2-12-71	2-15-71	2-20-71	2-27-71	3 -6-71	3 -7-71	3-11-71
BARRELS BLENDED	48414	58652.	72969.	38622.	29329,	24343.	53398,
GRANE OF BLEND	LC	rc.	LW	LC	LW	LC	LC
V/L TEMPERATURE	112.	112.	112.	112.	155.	112.	112,
COMPOSITION	VOL. PCT.	,					
LAR LT. CAT	13.7	15.3	11.3	11.9		21.7	25.7
LT. WAXY GASO.	0.0	0.0	0.0	0.0	0.0	0.0	0.0
C3-C6	20.1	23.4	25.1	23.3	33.1	23.2	23.0
L.S.T.P. BUTANE	49.9	46.1 8.2	49.4 7.6	50.1 3.3	48.7 U.U	46.7 3.4	45°0 3°0
LUK	0.0	0.0	0.0	0.0	0.0	0.0	J.5
d. S.T.P.	0.0	Ŭ•C	0.0	0.0	0.0	0.0	0.0
REFORMATE	0.0	0.0	0.0	0.0	0.0	0.0	0.0
ALKYLATE	8.3	7,0	5 • 6	6.3	13-1	4,9	3.3
TOTAL	100.0	100.0	100.0	99.9	99.9	99.9	100.3
BLEND QUALITY							
GRAVITY API	60.2	60.5	60.1	59.9	5803	59.7	59.1
R.V.P.	12.5	12.7	12.0	11.7	(7.2)	10.7	9.5
Y/L RATIO	8 • 8	9.7	6.8	4.4	0.5	5.4	0.9
30 DAY AVE	4.6	6.4	6 • 5	7.5	6.7	6.6	5.5
MAX PEG PINTEND	192:8	483:8	104:0	107:8	128:0	413:8	112:8
30 DAY AVE	416.2	412.7	410.5	405.5	408.2	409.1	410.5
U.F. BLEND	152.8	164.2	165.1	159.0	148.7	163.4	161.5
30 DAY AVE	148.6	152.6	155.7	161.0	159.5	159,9	160.2
EVAP. AT 300 F	82.6	84.3	83.5	82.3	81.0	82.0	81.9
RECOVERY PCT	95.0	95.3	96.0	96+0	97.0	96.9	96.2
RESIDUE PCT	2.000	1.600	1.5	1.900	1.4	1.4 2.100	1.5 2.600
30 DAY AVE	1.827	1.892	1.869	1.808	1.760	1.790	1.923
CURR. 3HR AT 122F	1.0	1.0	1.0	1.0	1.0	1.0	1.0
LEAD GR/GAL	0.43	0.44	0.44	0.48	0.44	0.51	0.53
KRR BLEND	94.30	95.00	94.80	95.10	94.10	95.40	95.50
30 DAY AVE	94.69	94.55	94.61	94.79	94.71	94.77	94.89
KRM BLEND	85.10	85.20	84.90	85.10	85.10	84.80	84.60 92.80
ROAD OCT. BLEND	92.70 92.98	93.00 92.88	92.70 92.84	92.90 92.81	92.60 92.79	92.90 92.80	92.80
(ID. STAB. MIN.	0.00	0.00	0.00	0.00	0.00	0.00	0.00
GUMS,EX.MG/100ML	0.20	0.60	0.40	0.40	0.40	0.40	0.40
SULFUR	0.000	0.000	0.000	0.000	0.000	0.065	0.000

SUP	ER 75 GASCLIN	54.4	FRANKLISCO	REFINERY		. F REPORT	
P SND NUMBER	24	23	29	35	35	63.44	4-3-A
(TANK NUMBER	243	242			• •		
				1004	1004	243	242
DATE COMPLETED	2-26-71	3 -4-71	3 -4-71	3-14-71	3-19-71	3-25-71	3-27-71
BARRELS BLENDED	24803.	29566.	19584.	50719.	44191.	19703.	422105
GRADE OF BLEND	w	W	c	c	c	w	W
V/L TEMPERATURE	122.	122.	112.	122.	112.	122.	122.
COMPOSITION	(VOL. PCT.)						
LUK	0.0	0.0	0.0	0.0	0.0	0.0	2.3
LAR ALKYLATE	4.6	0.0	0.0	0.0	0.0	0.0	0.0
LAR REFORMATE	7.2	7.7	9.1	8.5	9.1	11,4	6.9
BUTANE L.S.T.P.	6.8 42.6	0.9 48.4	6.1	6-4	5.0	C . 9	2.3
C5-C6	9.6	0.0	49•7 10•0	49.0 9.2	49.2 10.4	43.7 C.C	49.7
LT. WAXY GASO.	10.3	14.3	11.2	12.9			15
LT. CAT.	18.8	29.5		13.9			
TOTAL	99.9	100.0	100.0	99.9	100.0	100,0	700°)
BLEND QUALI	TY						
GRAVITY API	57.9	5446	56.4	55.1	55.2	55.5	543?
R.V.P.	11.2	(7.5)		9.8	10.6	3.5	8.3
V/L RATIO	13.8	0.2	6.2	7.6	1.2	1.1	6.0
30 DAY AVE	9.1	8.0	7.9	8.6	7.4		6.3
MAX DEG.F BLEND	107.0 ' 408.0	132.0 419.0	115.0 412.0	116.0 424.0	115.0	123.0	127.0
30 DAY AVE	406.3	407.8	408.1	411.2	414.0 411.7	418.0 414.6	415.7 414.7
W.U.F. BLEND	152.3	144.4	146.4	140.0	141.9	146.2	146.4
30 DAY AVE	154.5	153.3	152.8	149.1	147.9	145.9	14540
EVAP. AT 300 F		80.8	80.8	78.7	79.7	82.0	81.7
RECOVERY PCT	96.0	97.1	96.2	96.2	95.0	96.6	9609
RESIDUE PCT	1.4	1.4	1.5	1.3	1.5		1.5
RSH PPM	2.900	1.200	1.200	1.600	1.700		1.500
RSH PPM 30 DAY AVE Corr.3hr at 122 Lead Gr/Gal	1.029	1.579	1.552 1.0	1.434	1.478 1.0	1.630	1.510
LEAD GR/GAL	3.75	4.00	3.96	3.87	3.94	1.0 3.96	1.0 3.99
PCT TML	77.38	78.10	76.35	77.27	80.75		80.40
KRR BLEND	99.70	99.60	99.60	99.50	99.70		99.90
30 DAY AVE	99.47	99.48	99.49	99.51	99.54	99.59	99.64
KRM	91.00	89.90-		90.70	91.00	90.10	90.47
POAD OCTANE BLN 30 DAY AVE		98.50	98.80	98.90	99.40	99.19	98.9.3
DXID. STAB. MIN	99.08	99.01	98.99 0.00	98.86	98.95	98.94	92.53
GUMS.EX.MG/100M		0.00	1.20	0.00 0.80	U.00		0.00
SULFUR	0.040	0.050		0.040	0.050		0.050
						L-2	

TOTAL 100.0 100.0 100.0 100.0 100.0 99.9 100.0 BLEND QUALITY	7							
DATE COMPLETED 3-10-71 3-20-71 3-21-71 4 -1-71 4 -4-71 4-19-71 4-20-71 BARRELS BLENDED 24197. 41111. 20523. 39042. 52546. 17542. 19237. GRADE OF BLEND HW HW HW HW HW HC V/L TEMPERATURE 122. 122. 122. 132. 122. 132. 122. COMPOSITION (VOL. PCT.) LUK LT. WAXY GASO. 26.8 25.9 26.0 25.0 24.5 22.2 22.0 C5-C6 27.6 23.5 25.2 25.5 19.0 24.2 24.0 C5-C6 27.6 23.5 25.9 26.0 25.0 20.0 0.0 0.0 LUN 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 BUTANE 0.0 6.3 5.4 10.7 51.5 53.5 54.0 BUTANE 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.	TND NUMBER	33	39	40	47	50	60	61
## SARRELS BLENDED	TANK NUMBER	1010	1010	1006	1010	1006	1010	1006
GRADE OF BLEND HW HW HW HW HW HC HW HC V/L TEMPERATURE 122. 122. 122. 132. 122. 132. 122. 132. 122. COMPOSITION (VOL. PCT.) LUK LUK LUX CS—C6 27.6 27.6 27.6 23.5 25.2 25.2 25.2 25.2 25.2 25.2 25.2 25.2 25.2 25.2 25.2 25.3 26.0 27.6 BUTANE 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0	DATE COMPLETED	3-10-71	3-20-71	3-21-71	4 -1-71	4 -4-71	4-19-71	4-20-71
GRADE OF BLEND HW HW HW HW HW HC HW HC V/L TEMPERATURE 122. 122. 122. 132. 122. 132. 122. 132. 122. COMPOSITION (VOL. PCT.) LUK LUK LUX CS—C6 27.6 27.6 27.6 23.5 25.2 25.2 25.2 25.2 25.2 25.2 25.2 25.2 25.2 25.2 25.2 25.3 26.0 27.6 BUTANE 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0	BARRELS BLENDED	24197.	41111.	20523.	39042.	52546.	17542.	19237.
COMPOSITION (VOL. PCT.) LUK LUK AXAY GASO. 26.8 25.9 26.0 25.0 24.5 22.2 22.0 25.0 24.5 22.2 22.0 L.S.T.P. 45.6 44.1 43.4 50.8 51.5 53.5 54.0 LUN 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0								
LUK LT. WAXY GASO. 26-8 27-6	V/L TEMPERATURE	122.	122.	122.	132.	122.	132.	122.
C5-C6	COMPOSITION	IVOL. PCT.)					
LT. WAXY GASO. C5-C6		0.0	0.0	0.0	0.0			
C5-C6	LT. WAXY GASO.	26.8						
SUTANE	C5-C6	27.6						
SUTANE		45.4						
LUN		9.0						54.0
H-S-T-P-	LUN							
REFORMATE ALKYLATE 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.	H.S.T.P.	0.0	0.0					
### TOTAL 100.0 100.0 100.0 100.0 100.0 99.9 100.0 ### BLEND QUALITY 59.1 59.0 59.4 58.5 59.0 58.3 58.2 ### R.V.P.	REFORMATE	0.0	0.0					
BLEND QUALITY GRAVITY API 59.1 59.0 59.4 58.5 59.0 58.3 58.2 7.2 7.4 10.0 10.0 10.0 10.0 10.0 10.0 10.0 10	ALKYLATE	0.0	0.0					
BLEND QUALITY GRAVITY API 59.1 59.0 59.4 58.5 59.0 58.3 58.2 7.2 9.7 9.7 9.7 9.7 9.7 9.7 9.7 9.7 9.7 9.7	TOTAL						-	
GRAVITY API 59.1 59.0 59.4 58.5 59.0 58.3 58.2 R.V.P. 9.8 9.5 10.1 8.7 10.5 7.5 9.7 V.L RATIO 4.4 5.5 6.0 10.0 7.8 5.5 4.3 30 DAY AVE 3.8 4.4 4.5 6.9 6.6 7.2 7.4 10.0 10.0 11.0 11.0 11.0 11.0 11.0 11	13126	100.0	100.0	100.0	100.0	100.0	99.9	100.0
R.V.P.P. 9.8 9.5 10.1 8.7 10.5 7.5 9.7 10.5 7.5 9.7 10.5 7.5 9.7 10.5 7.8 5.5 4.3 10.5 10.5 7.8 5.5 4.3 10.5 10.5 7.8 10.5 7.2 7.4 10.5 7.2 7.4 10.5 7.2 7.4 10.5 7.2 7.4 10.5 7.2 7.4 10.5 7.2 7.4 10.5 7.2 7.4 10.5 7.2 7.4 10.5 7.2 7.4 10.5 7.2 7.4 10.5 7.2 7.4 10.5 7.2 7.4 10.5 7	BLEND QUALITY	,						
R.V.P.P. 9.8 9.5 10.1 8.7 10.5 7.5 9.7 10.5 7.5 9.7 10.5 7.5 9.7 10.5 7.8 5.5 4.3 10.5 10.5 7.8 5.5 4.3 10.5 10.5 7.8 10.5 7.2 7.4 10.5 7.2 7.4 10.5 7.2 7.4 10.5 7.2 7.4 10.5 7.2 7.4 10.5 7.2 7.4 10.5 7.2 7.4 10.5 7.2 7.4 10.5 7.2 7.4 10.5 7.2 7.4 10.5 7.2 7.4 10.5 7.2 7.4 10.5 7		59.1	59.0	59.4	58.5	59.0	50.2	6 U 2
7/L RATIO 30 DAY AVE 3-8 4-4 4-5 5-5 6-0 10-0 7-8 5-5 7-2 7-4 10-PCT POINT 117-0 117-0 114-0 119-0 114-0 119-0 114-0 125-0 117-0 MAX DEG-F BLEND 418-0 422-0 408-0 404-0 403-0 408-0 423-0 408-0 421-0 401-0 30 DAY AVE 410-8 410-8 410-0 413-5 413-8 415-3 415-0 413-0 415-0		9.8	9.5				7.5	
30 DAY AVE 10 PCT POINT 117.0 117.0 114.0 119.0 114.0 119.0 114.0 119.0 114.0 119.0 114.0 119.0 114.0 119.0 114.0 115.0 117.0 117.0 118.0 119.0 114.0 119.0		4.4	5.5	6.0				
W.U.F. BLEND 165-7 167-0 169-2 165-0 164-6 154-5 160-0 200	30 DAY AVE	3.8	4.4	4.5				
N-U-F. BLEND 165.7 167.0 169.2 165.0 164.6 154.5 160.0 30 DAY AVE 166.8 166.3 166.5 165.6 166.2 164.7 163.5 RECOVERY PCT 96.5 96.2 96.2 96.9 96.7 96.5 96.5 96.5 165.0 164.6 166.2 164.7 163.5 RECOVERY PCT 1.4 1.3 1.5 1.2 1.5 1.5 1.4 1.5 1.5 1.5 1.4 1.5 1.5 1.5 1.4 1.5 1.5 1.5 1.4 1.5 1.5 1.5 1.4 1.5 1.5 1.5 1.4 1.5 1.5 1.5 1.4 1.5 1.5 1.5 1.5 1.4 1.5 1.5 1.5 1.5 1.5 1.5 1.5 1.5 1.5 1.5	10 PCT POINT	117.0	117.0	114.0				
W.U.F. BLEND 165-7 167-0 169-2 165-0 164-6 154-5 160-0 200	MAX DEG.F BLEND	418.0	422.0	408.0				
RESIDUE PCT 1.4 1.3 1.5 1.2 1.5 1.5 1.4 RSH PPM 1.500 1.500 1.800 2.200 2.100 2.100 2.000 3.0 DAY AVE 1.531 1.462 1.487 1.701 1.853 1.942 2.071 1.00 1.00 1.00 1.00 1.00 1.00 1.00			414.0	413.5	413.8	415.3	415.0	
RESIDUE PCT 1.4 1.3 1.5 1.2 1.5 1.5 1.4 RSH PPM 1.500 1.500 1.800 2.200 2.100 2.100 2.000 3.0 DAY AVE 1.531 1.462 1.487 1.701 1.853 1.942 2.071 1.00 1.00 1.00 1.00 1.00 1.00 1.00		165.7	167.0	169.2	165.0	164.6	154.5	
RESIDUE PCT 1.4 1.3 1.5 1.2 1.5 1.4 1.5 1.5 1.4 1.5 1.4 1.5 1.5 1.4 1.5 1.5 1.4 1.5 1.5 1.4 1.5 1.5 1.4 1.5 1.5 1.4 1.5 1.5 1.4 1.5 1.4 1.5 1.5 1.4 1.5 1.5 1.4 1.5 1.5 1.4 1.5 1.5 1.4 1.5 1.5 1.4 1.5 1.5 1.4 1.5 1.5 1.4 1.5 1.5 1.4 1.5 1.5 1.5 1.4 1.5 1.5 1.5 1.4 1.5 1.5 1.5 1.5 1.5 1.5 1.5 1.5 1.5 1.5		166.8	166.3	166.5	165.6			
RESIDUE PCT 1.4 1.3 1.5 1.2 1.5 1.4 1.5 1.5 1.4 1.5 1.4 1.5 1.5 1.4 1.5 1.5 1.4 1.5 1.5 1.4 1.5 1.5 1.4 1.5 1.5 1.4 1.5 1.5 1.4 1.5 1.4 1.5 1.5 1.4 1.5 1.5 1.4 1.5 1.5 1.4 1.5 1.5 1.4 1.5 1.5 1.4 1.5 1.5 1.4 1.5 1.5 1.4 1.5 1.5 1.4 1.5 1.5 1.5 1.4 1.5 1.5 1.5 1.4 1.5 1.5 1.5 1.5 1.5 1.5 1.5 1.5 1.5 1.5		82.5	83.0	83.8	83.9	82.3	80.2	82.7
RSH PPM 1.500 1.500 1.800 2.200 2.100 2.000 2.000 30 DAY AVE 1.531 1.462 1.487 1.701 1.853 1.942 2.071 1.00 1.00 1.00 1.00 1.00 1.00 1.00		96.5	96.2	96.2		96.7		96.5
30 DAY AVE 94.05 94.08 94.09 94.14 94.20 94.30 9	RESIDUE PCI	1.4					1.5	1.4
30 DAY AVE 94.05 94.08 94.09 94.14 94.20 94.30 9	AND DAY AVE	1.500				2.100		2.000
30 DAY AVE 94.05 94.08 94.09 94.14 94.20 94.30 9	COPP. 3MP AT 1225	1.531				1.853	1.942	2.071
30 DAY AVE 94.05 94.08 94.09 94.14 94.20 94.30 9	LEAD GRAGAL	2.07						
30 DAY AVE 94.05 94.08 94.09 94.14 94.20 94.30 9	KRR RI FND	2.07						
KRM BLEND 86-50 86-20 86-40 86-60 86-00 86-20 86-10 7-4D OCT- BLEND 93-00 92-90 93-00 92-80 93-00 92-90 93-00 92-80 93-00 92-90 93-00 92-90 93-00 92-90 93-00 92-90 93-00 92-90 93-00 92-90 93-00 92-90 93-0	30 DAY AVE	94.06						
TAD OCT- BLEND 93.00 92.90 93.00 93.10 92.80 86.20 86.10 30 DAY AVE 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.	KRM BLEND							
OXID- STAB- MIN- 0-00 0-00 0-00 0-00 0-00 0-00 0-00 0		93.00						
OXID- STAB- MIN- 0-00 0-00 0-00 0-00 0-00 0-00 0-00 0	30 DAY AVE	0.00						
SULFUR 0.044 0.000 0.050 0.000 0.040 0.000 0.030	OXID. STAB. MIN.	0.00						
SULFUR 0.044 0.000 0.050 0.000 0.040 0.000 0.030	GUMS.EX.MG/100ML	0.40						
,		0.044						
L-3	,		_					31030
							L-3	

REGULAR 75 GASCLINE HC > HW SAR FRANCISCO REFLERY PRODUCTS REPORT

REGULAR	75 JASOLE	RE SCHEN	3Am 3. 33	C(500 723	DMED! PR	outera Ra	PORT
F' END NUMBER	37	41	42	45	46	48	34
TANK NUMBER	1005	· 1005	241	1005	1005	1005	1012
DATE COMPLETED	3-17-71	3-22-71	3-23-71	3-26-71	3-28-71	3-31-71	4 -9-71
BARRELS BLENDED	48775.	38971.	19511.	38934.	24010.	32979.	43593.
GRADE OF BLEND	Lw	Lw	LW	Lw	LW	Lw	LW
GRADE OF BLEND V/L TEMPERATURE	122.	` 122.	122.	122.	122.	132.	132,
COMPOSITION							
LAR LT. CAT LT. WAXY GASO. C5-C6 L,S.T.P. SUTANE LUK PLS.T.P. REFORMATE ALKYLATE	17.1	23.6	0 4 0	0.0	0.0	0.0	14.
LT. WAXY GASO,	0.0	0.0	0.0	0.0	0.0	9.0	0.0
C5-C6	26.5	20.5	30 • 4	32.6	32.2	31.1	23.4
L.S.T.P.	46.9	46.3	50.6	49.5	49.8	51.0	51.2
BUTANE	3.9	4.0	1.7	0.1	0.4	1.3	0.0
LUK	0.0	0.0	0.0	0.0	0.0	0.0	٠,٥
PERCHATE	0.0	0.0	0.0	0.0	0.0	.) • O	U.O
ALKYLATE	5-6	5-6	17.3	0.0	0.0	0.0	U = 1)
	,,,	J.0	17.03	17.0	17.0	7 > • •	11.2
TOTAL	100.0	100.0	100.0	100.0	100.0	100.0	99.9
BLEND QUALITY	•						
GRAVITY API	59.7	59.4	58.8	59.2	59.0	59.1	69.2
R.V.P.	9 . 8	10.4	8.3	7.7	(7.5)	7.9	3.0
V/L RATIO	6.3	7.3	1.2	0.4	0.2	8 . 5.	2.8
30 DAY AVE	5.2	4.6	3 • 8	3.3	3.1	2.9	2.9
TO PCI POINT	113.0	112.0	124.0	123.0	128.0	127.0	129.0
30 DAY AVE	413.0	416.0	425.0	415.0	403.0	404.0	428.0
HOLOFO BLEND	410.7	413.4	417.0	416.7	415.7	415.3	415.7
30 DAY AVE	161.4	161.7	150.2	150.4	151.5	147.0	152.2
EVAP. AT 300 F	82.1	83.5	01.5	139.4	128.6	157.5	15/1
RECOVERY PCT	97.2	96.0	96.7	97.0	03.0	97.2	07.2
RESIDUE PCT	1.5	1.5	1.3	1.5	1.5	1.1	1.1
RSH PPM	2.600	2.400	1.800	1.700	1.800	1 - 300	2.300
30 DAY AVE	2.012	2.141	2.213	2.144	2.118	2.058	2.15.
CORR.3HR AT 122F	1.0	1.0	1.0	1.0	1.0	1.0	1.0
LEAD GR/GAL	0.50	0.37	0.37	0.53	0.49	0.43	0.41
30 DAY AVE	95.10	95.30	94.50	94.30	94.90	94.00	95.10
KRM BLEND	42.01	99.05	95.U8	94.97	94.97	94.85	94.91
ROAD OCT. BLEND	92.80	92.80	92.00	87.30	85.70	85.30	85.00
30 DAY AVE	92.81	92.77	92.80	92.80	93.40	92.70	92.90
IXID. STAB. MIN.	0.00	0.00	0.00	0.00	74.63 U.OC	A4.81	92.04
JUMS . EX . MG/100ML	0.00	0.20	0.20	0.20	0.00	0.00	0.40
SULFUR	0.000	0.000	0.000	0.000	0.000	0.060	0.000
						7-4	

L-4

							•
REGULAR	76 GASOL!	NE LCALIE	LAA. 5	C1566 05-			
e (i							
L D NUMBER	120	122	125	131	133	140A	143
NUMBER ANK NUMBER ATE COMPLETED	1005	1012	1005	1012	1005	1012	1005
ATE COMPLETED	7-27-71	7-30-71	8 -4-71	8-12-71	8-18-71	8-28-71	8-31-71
ARRELS BLENDED							
RADE OF BLEND	LW	Lw	LW	Lw	Lw	Lai,	Lw
/L TEMPERATURE	140.	140.	140.	140.	140•	140.	140-
COMPOSITION (VOL. PCT.	1.				45	
COMPOSITION (AR LT. CAT T. WAXY GASO. 5-C6 S.T.P. JTANE JK. S.T.P. FORMATE " 'ATE		•			•	g.	
AP IT- CAT	21 2	21.4				344	
T. WAXY GASO.	0.0	21.4	11.3	14.2	11.6	0.0	0.0
5-C6	22.3	22.3	23-1	40.2	0.0	24.4	25-0
.S.T.P.	34.5	34.6	30.8	30.1	47.2	45.0	43.0
UTAŅE	2.2	2.2	3.1	3.4	0.8	2.8	2.5
UK	0.0	0.0	2.0	4-1	35.0	8.4	9.4
• 5 • T • P •	0.0	0.0	0.0	0.0	0.0	U.O	0.0
EFORMATE	11.8	11.7	27.7	0.0	5.4	19.7	20.1
	7.0	7.9	2.0	0.0	0.0	0.0	0.0
TOTAL	99.9	100.1	100.0	100.0	100.0	100.0	100.0
BLEND QUALITY						•	
RAVITY API V-P. VL RATIO 30 DAY AVE 0 PCT POINT AX DEG-F BLEND 30 DAY AVE JU-F. BLEND 30 DAY AVE VAP- AT 300 F ECOVERY PCT ESIDUE PCT SH PPM 30 DAY AVE JUAY AVE	57.7	57.8	55.5	56.0	56.9	54-0	. 54.5
.V.P.	8.7	8.7	(6.0)	8.5	8.3	8.7	8.7
/L HATIO	15.6	15.6	13.4	15.2	19.6	14.0	19.1
30 DAY AVE	15.6	15.6	15.3	14.8	15.7	15.3	15.9
PCT POINT	124.0	124-0	153.0	123.0	122.0	123.0	129.0
AX DEG.F BLEND	426.0	419.0	417.0	415.0	424.0	423.0	428.0
U.F. BIEND	157.3	162-2	443.8	418.2	419.3	419.5	421.0
30 DAY AVE	159.6	157-9	153.0	148.6	150-6	137.9	141.0
VAP. AT 300 F	80.9	80.8	82.6	H2-0	77.4	79.3	78-1
ECOVERY PCT	97.0	97.0	97.0	97.0	96.9	97.0	97.0
ESIDUE PCT	1.7	1.7	1.5	1.3	1.5	1.5	1.9
SH PPM	1.500	1.800	1.800	2.400	3.500	1.000	1.200
30 DAY AVE	1.351	1.454	1.579	1.937	2.243	2.028	37.131
DRR.SHR AT 122F	1.0	1.0	1.0	1.0	1.0	1.0	A TATOL
P RIEND	0.49	0.50	0.45	0.46	0.49	0.49	0.489
DAY AVE	95.02	95.11	72.40 AF.20	95.34	99.9U	95.10	94.90
ALEND A	84.90	84.80	85.00	84.80	A5.41	95.60	45.40
J'OCT. BLEND	92.90	92.90	93.00	92.80	93.00	93.20	93.00
30 DAY AVE	92.96	92.95	92.95	92.89	92.91	92.98	93.00
CID. STAB. MIN.	0.00	0.00	. U.UO	0.007	U.OUA	2000 V	0.00
JMS.EX.MG/100ML	0.80	0.60	0.00	0.80	υ. 	T 35 5.40"	0560
JLFUR	0.000	45. (3111)		13 mm.		11000	
	0.000	0.000	0.000	0.000	0.000	0.000	0.000

30FER	76 6.4.502114				7,00	2 - 12011	•
LEND NUMBER	91	92	97	101	105	112	115A
K NUMBER	1004	242	1004	1004	1004	1004	1004
ATE COMPLETED	6 -1-71	6 -2-71	6 -8-71	6-15-71	6-25-71	7 -5-71	7-13-71
ARRELS BLENDED	39628.	22893.	32356.	33898.	35544.	56122.	25259.
RADE OF BLEND	W	w	w	w	W	ed.	W
//L TEMPERATURE	140.	140.	140.	140.	140.	140.	140.
COMPOSITION (VOL. PCT.)					•	
.uĸ	9.0	0.0	0.0	0.0	0.0	0.0	0.0
AR ALKYLATE	0.0 0.0			0.0	0.0	16.7	3.2
AR REFORMATE	20.8	15.1	18.2	16.5	18.0		
UTANE	3.2	3.5	3.7	4.2	3.2		
	42.7	45.6 0.0	44.3	46.8	45.2 0.0	46.6 0.0	36.4 0.0
T. WAXY GASO.	23.8	26.1	25.1	21.2		21 6	14 7
T. CAT.	9.5	9.7	8.7	11.4	22.2 11.3	11.6	12.8
UN	0.0	0.0	0.0	0.0	0.0		3.0
TOTAL	100.0	100.0	100.0	100.1	99.9	100.0	99.9
BLEND QUALITY							
SRAVITY API	53.4	53.4	53.3	54.2	54.3	58.0	
R.V.P.	8.6	8.7	(6.5)	8.9	7.0	8.8	
//L RATIO	12.5 7.3 127.0 411.0	11.9		15.0	14.6	15.4	
30 DAY AVE LO PCT POINT HAX DEG.F BLEND	7.3	7.6	8.4	10.1	13.3	14.5	
O PCT POINT	127.0	125.0 416.0	129.0 424.0		123.0 406.0		
30 DAY AVE	424.5	471.9	423.2		414.6		
LAUSES BLEND	133.9	134.9	133.5	141.0			
30 DAY AVE	133.9	131.6	130.6	131.8	134.0	134.2	
EVAP. AT 300 F RECOVERY PCT RESIDUE PCT RSH PPM 30 DAY AVE CORR.3HR AT 122F LEAD GR/GAL PCT TML	82.0	81.5		82.5	83.6		
RECOVERY PCT	96.9	96.5		95.0	96.0	97.0	
RESIDUE PCT	1.4	1.5		1.5	1.4	1.5	
RSH PPM	1.900	0.800	0.900 1.099	3.400	1.600	1.000	
30 DAY AVE	1.1/2	1.146	1.099	1.315	1.620		
FAD GR/GAL	3.89	3.87		3.85	3.85		
PCT TML	3.89 79.80 99.50	80.79		79.71	80.07	79.89	
		99.50		99.60			
30 DAY AVE	,,,,,	99.54	99.54	99.55	99.59		99.53
KRM	91.50	91.50	91.20	91.30	91.20		
O DAY AVE	100.20	100.10 99.98	100.60	100.00	99.80 100.11	100.10	
JO DAY AVE	99.97	99.98	100.05	0.00			
DXID. STAB. MIN. SUMS.EX.MG/100ML	0.00	1.00	1.00	1.00	0.00 0.00		1.00
SULFUR	0.00				0.030	0.020	0.028
JOET OR	0.020	0.020	0.010	0.020	0.030	0.020	0.020
							L-5

SUPER 76 GASOLINE SAN FROM DELLE 1 10 PROBETYS SEPONT

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	SUPER	76 GASOLI	NE SAN	FRANCISCO	REFINERY	PHODUC	TS REPORT	
•						~		
	_		_					21
C IND NUMBER	R	57	59	61	66	65	74	126
TANK NUMBER		1004	1004	1004	1004	1004	1004	1004
DATE COMPLE	TED	3-25-72	3-27-72	3-31-72	4 -4-72	4 -7-72	4-16-72	4-20-72
BARRELS BLE	NDED	69587.	48764.	59455.	19857.	48694.	49821.	65482.
GRADE OF BL	END	w	w	w	w	w	w	- w
V/L TEMPERA	TURE	132.	132.	132.	132.	127.	122	
						434.	132.	. 4340
COMPOSI	TION (VOL. PCT.)					
LUK ALKYLATE REFORMATE BUTANE LOSOTOPO C5-C6 LTO WAXY GAS LTO CATO		37.9	38.1	38.4	3.6	32 a H	27.1	27.0
ALKYLATE		0.0	0.0	0.0	0.0	0.0	0.0	U.O
REFORMATE		23.9	24.2	23.4	39.2	12.4	23.5	25.5
BUTANE		1.3	0.5	0.9	3.4	0.3	1.7	1.6
L.S.T.P.		36.9	37.1	37.2	21.6	49.9	2.5.5	24.3
C5-C6		0.0	0.3	0.0	0.0	0.0	20.2	21.5
I.I. WAXY GAS	•0•	0.0	0.0	0.0	32.1	4.7	0.0	0.0
LUN CAI		0.0	0.3	0.0	0.0	0.0	0.0	0.0
		0.0	0.0	0.0	0.0	0.0	0.0	0.0
(TOTAL		100.0	100.0	99.9	99.9	100.1	100.0	100.0
BLEND QU								
GRAVITY API R.V.P. V.L RATIO 30 DAY AVE 10 PCT POINT MAX DEG.F BL 30 DAY AVE W.U.F. BLENL 30 DAY AVE EVAP. AT 30C RECOVERY PCT RESIDUE PCT RSH PPM 30 DAY AVE CORR.3HR AT LEAD GR/GAL PCT TML KRR BLEND 30 DAY AVE W. JAD OCTANE 30 DAY AVE OXID. STAB. GUMS.EX.MG/1 SULFUR	I	56.0	55.5	56.2	54.1	55.2	57.9	58.6
R ₂ V ₂ P ₂		8.7	8 • 2	8.0	8.5	8.2	(6.4)	9.0
V/L RATIO	_	7.8	2 • 2	6.0	3.6	8.2	12.8	12.8
30 DAY AVE		4.6	4.4	4.9	4.6	5.5	ó•3	8.1
TO ACL BOINT		122.0	122.0	121.0	136.0	131.0	121.0	121.0
AN DEGOT BL	END	413.0	415.0	419.0	406.0	421.0	407.0	407.0
W-U.F. BIENC		409.6	410-1	412.4	411.1	413.4	412.3	413.0
20 DAY AVE	•	14501	146.7	74/03	131.6	138.5	169.7	170.0
EVAP. AT 300		79-4	81.2	70.0	142.5	143.8	146.5	152.0
RECOVERY PC	'	96.5	96.5	97-D	04.0	70.1	8343	67.6
RESIDUE PCT		1.4	1.3	1.2	1.4	1-6	1.2	0.9
RSH PPM		1.000	0.900	0.000	0.500	0.600	2.000	3.200
30 DAY AVE		0.702	0.721	0.652	0.662	0.650	0.814	1.276
CORR.3HR AT	122F	1.0	1.0	1.0	1.0	1.0	1.0	1.0
LEAD GR/GAL	•	2.48	2.40	2.50	3.48	3.49	3.81	3.94
PCT TML		80-69	78.77	79.89	79.59	88.88	80.66	81.38
KKR BLEND		99.50	99.50	99.51	99.51	99.51	99.50	99.52
SU DAY AVE	•	99.51	99.51	99.51	99.50	99.50	99.50	99.50
T MM	D1 410	93.12	92.54	92.65	92.12	92.46	92.93	92.15
AU DAY AVE	PLNU	101-42	101.17	101.22	101.08	101.23	100.84	99.80
OYID. STAP.	MIN.	101.14	101.14	101-51	101.19	101.23	101.19	100.99
GUMS.EX.MG/1	OOML	0.00	0.00	0.00	0.00	0.00	0.00	0.00
SULFUR		0.20	0.001	0.003	0.20	0.006	0.20	0.00
		0.001	00001	0000.3	0.003	0.006	0.038	0.043
							1 -7	

HEGULA	R 76 GASOLIN	E LC+LW	SAN FRANC	CISCO HEF	INERY PR	OUCTS R	EPURT
HI END NUMBER	75	78	82A	ugin Walio		3	
			*** ***	ny 13	1		1,
IANK NUMBER	1001	1001	1001	1005	F > 4 1005	1001	100
DATE COMPLETED	4-17-72	4-23-72	4-30-72	4-30-72	5 -5-72	5-10-72	3-17-7
BARRELS BLENDED	*********	A1701	A AVAIR OF			Same with a	Mark.
GRADE OF BLEND	1		02010.	172073	57808.	00207.	~ ′6387 0
GRADE OF BEEND	LW	FA	Lw :	LW 3	LW		LW
V/L TEMPERATURE	132.	132.	Lw	132.	132.	132.	132
CUMPOSITIUN	(VOL. PCT.)						
LAR LT. CAT	0.0 0.0 10.2 30.0	0.0		0.0	0.0	0.0	0.0
LT. WAXY GASO.	0.0	0.0	. 1.3	0.0	0.0	0.0	14.0
C5-C6 L.S.T.P.	10.2	11.2	18.4	20.2		21.4	0.0
BUTANE	0.0	30.8	21.0 3.9	24.6	51.1		12.4
LUK	21.9			0.0 13.6	2.9 15.0	3.1	
1. S. T.P.	0.0	21.2 0.0	0.0	0.0	0.0		
EFORMATE	37.9	36.7	41.8				44.3
U-N-	21.9 0.0 37.9 0.0	U-0	U. 0	0.0	38.0	40.3	>.6
TOTAL	100.0	99.9	100-1	100.0	100.1		
	67.9	68.5					57.1
BLEND QUALIT	<u>'Y</u>			46.2	59.1	60.1	
GRAVITY API	52.5 6.5 1.0 2.1	53.0	53.6		54.5	54.6	54.4
//L RATIO	(6.5)	7.2	8 · 8 5 · U	9.1	8.5	8.6	8.7
30 DAY AVE	2.1	0.8	2.7	1.0			
O PCT POINT				126-0		124.0 396.U	
MAX DEG.F BLEND	191.0 407.0 389.2 130.4 131.4 82.2	406.0	410.0	494-0	400.0	396-0	392-1
30 DAY AVE	389.2	391.4	406.5	406.2	404.9	403.4	392.U 401.3
.U.F. BLEND	130.4	131.3	129.2	131.1	140.3	140.5	133.5
30 DAY AVE	131.4	131.5	128.3	128.6	131.1	134.6	134.4
FCOVERY PCT	82.2	82.0	79.3	80.3 96.5	80.8	82.1	83.0
VAP- AT 300 F RECOVERY PCT RESIDUE PCT RSH PPM 30 DAY AVE JORK-3HR AT 122F LEAU GR/GAL	1.4	1.5	97.0 1.2	, , ,	,0.,	7047	7/00
SH PPM	2.000	1.800	1.800	2-000	1.4	1.4	
30 DAY AVE	1.774	2.033	2.117	2-106	1.000 1.867 1.0 0.44	1.400	1.400
ORK.3HR AT 122F EAU GR/GAL	1.0	1.0	1.0	1.0	1.0	1.6	77 1-0
EAU GR/GAL	0.50	0.43	71 0.47	0-48	U.44	10.48	100 47
RR BLEND	0.50 96.77.	96.62		\$6.45	96.54	96.88	96.21
30 DAY AVE	96.72	96.80	96.73	370 · / 1	YO. 6 / (C	96-70	2796.61
AD OCT BLEND	86.08	86.11	86.13	. 86.15	86.06	46	86.01
30 DAY AVE	96012	72014	92.76	924114	92.71	92.73	92.67
AID. STAB. MIN.	\$0.00 D. 00	0.00	3000	92.73	92.71 92.73 10.00	92.73 90.00	33.32
UMS . EX MG/ 100ML	0.60	U.40	V. U. UO	0.00 0.20	m. 000	20100	(a)
30 DAY AVE RM BLEND 30 OCT. BLEND 30 DAY AVE AID. STABS MIN. UMS.EX.MG/100HL	0.030	U-03#	U . U	102015	VD:027	1 C 18 2 2	
5 11 (2)			CARLES AND AND AND AND AND AND AND AND AND AND	A PART I	NO.		
		1 2 132	37.77.14.15	列	3 5 1		
744.44			18.4	DAK.	1.5		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1

1							the state of the state of
# REGULAR	76 GASULI	NE HC + HW	SAN FI	KANCISCO RE	FINERY P	RODUCTS H	EPORT
HI-END NUMBER	111	113					19.75
#			117	119	124	179	131
ANK NUMBER	241	1010	241	1010	1006	1010	1006
DATE COMPLETED	5-31-72	6 -4-72	6 -6-72	6 -7-72	6-16-72	6-20-72	0-22-72
BARRELS BLENDED	28840.	25165.	19298.	45607.	48194.	35774."	29005.
GRADE OF BLEND	HC	HW	HC	HW	His 3	Ни	Hw
V/L TEMPERATURE	127.	140.	127.	140.	140.	140.	140.
COMPOSITION (VOLA PCTA						
		•					Sed S
LUK	U.O	U.U	U.U	0.0	0.0		
LT. WAXY GASO. C5-C6	0.0	20.4	22.5	29.8	27.3	28.0	40.4
L.S.T.P.	23.3 50.3	15.6 54.7	26.4	20.5	25.0	25.0	ີ່ປັ•ບ
SUTANE	5.8	0.0	37.5	45.6 V.O	44.8	43.8	44.3
LUN	20.6	1.4	U-0	0.0	1.7 1.2	1.3	4.7
H.S.T.P.	0.0	U-0	U.U	0.0	Ü.U	0.0	0.0
KEFORMATE	0.0	0.0	7.7	4.1	0.0	0.0	0.0
ALKYLATE	0.0	0.0	U.U	0.0	0.0	0.0	0.0
TOTAL	100.0	100.1	100.0	100.0	100.0	100-1	100.1
BLEND QUALITY						•	. *
DECINO GOXETTI							
GRAVITY API	61.0	55.7	60.5	56.7	58.7	56.7	57.2
R.V.P.	10.8	(7.5)	10.4	7.6	8.4	8.7	5005
V/L RATIO	16.4	5.2	16.2	6.0	19.0	17.5	. 15.2
30 DAY AVE 10 PCT POINT	8.5	8.0	8.2	8.2	8.4	8.5	6.7
MAX DEG.F BLEND	113.U 417.U	136.0 424.0		132.0	126.0	126.0 .	129.0
30 DAY AVE	418.6	420.0	420.0 420.0	425.0	414.0	416-0	412.0
W.U.F. BLEND	156.9		153.7	420.3 141.3	420.1 153.2	419.8	419.6
30 DAY AVE	155.5	153.8	153.7	153.4	153.2	155.5	144.1
EVAP. AT 300 F	82.7	75.9	79.9	82.4	80.6	dU.4	79.1
RECOVERY PCT	96.0	97.3	96.5	97.2	97.0	97.0	96.1
RESIDUE PCT	1.2	1.5	1.9	1.6	1.2	1.2	1.0
RSH PPM 30 DAY AVE	1.000	1.500	1.000	1.300	1.300	2-800	2.000
CORKASHR AT 122F	1.630	1.632	1.619	1.612	1-615	1.660	1.082
LEAD GR/GAL	2.15	2.72	2-19	2.83 73.81		18.72	1.0
KRR BLEND	93.81	93.82	93.80	2.03 ()	93.80	93.82	2-97
30 DAY AVE	93.81	93.81	93.81	93.41	93.81		93181
KRM BLEND	87.30	86.85	87.03	87.30	87.25 93.91		12.0
AD OCT BLEND	93.95	93.61	93.75	93.95	93.91		94.69
JO DAY AVE	94.44	94.35	94.34	94.33	94.32	94.31	200
GUMS.EX.MG/100ML	0.00	V.00	0-00		60.00	0.00	M. 10 snn
SULFUR	0.023	0.00 0.027	U-0244	93.81 87.30 93.95 94.33 0.00 0.40	0-40	U AU	0 60
. X	7.77			, 00005			
-X-		n 1	٠		L-9	3334	11.1
						rap fr	444.44

REGULAK	76 GASOLIA	4E HC + H	W SAN FH	ANCISCO R	EFINERY PR		
NO NUMBER	148	151	156	0161	0163	169	176
TANK NUMBER	241	1010	241	1006	1010	1006	1019
DATE COMPLETED	7-15-72	7-17-72	7-23-72	7-26-72		8 -4-72	
BARRELS BLENDED						28733.	
GRADE OF, BLEND				HW		н	
V/L TEMPERATURE	127.				1.00	140.	
COMPOSITION (•					
			٠.				
LUK LT. WAXY GASO.	0.0 9.4	0.0 15.5	0.0			10.6	0.0
C5-C6	20.9	22.9	22.7 19.9	19.9 23.6	24.4 16.8	39+8	
L.S.T.P.	50.2	50.3	43.0	46.9	50.2	0-0 48-1	17.3
BUTANE	7.0 12.5	2.3	5.4	2.2	2.6	1.0	46.9 1.8
LUN	12.5	9.0	8.9	7.5	6.0	0.4	0.0
H.S.T.P. Repurmate	0.0 0.0 0.0	0.0	0.0	0.0	0.0	0.0	0.0
ALKYLATE	0.0	0.0		0.0	9.0	0.0	0.0
	0.0	0.0	0.0	0.0	0.0	0.0	0.0
TOTAL	100.0	100.0	99.9	100.1	100.0	99.9	99.9
BLEND QUALITY	•						
RAVITY API	59.2	57.0		57.8	57.2	57.8	57.8
R.V.P.	10.6	8.6		8.8	(7.2)	8.4	8.5
//L RATIO 30 DAY AVE	16.4	14.0		15.6	14.4	14.2	15.4
O PCT POINT	15.8 114.0	15.1	15.0	15.1	14.8	14.8	15.0
AX DEG.F BLEND	420.0	126.0 426.0	114.0 419.0	125.0 421.0	129.0	132.0	127.0
30 DAY AVE	417.3	418.4	419.4	419.6	423.0 421.4	419.0 421.1	428.0 421.8
.U.F. BLEND	142.8	137.0				142.0	146.5
30 DAY AVE	144.7				142.1	142.3	143.8
VAP. AT 300 F	78.0	77.2	80.5	78 • 1.	78.2	79.5	79.1
ECOVERY PCT	96.0	96.8		96.0	96.6	97.1	96.5
ISH PPM	1.5	1.2 1.800	1.3	1.3	1.3	1.4	1.5
30 DAY AVE	2.600 1.518	1.572	1.000	2.600 1.433	2.200	0,600	1.900
ORR.3HR AT 122F	1.0	1.0		1.0	1.590 1.0	1,569	1.725
			2.81	3.03	2.93	2.80	3.07
RR BLEND	93.80 93.82	93.AO	93.81	93.82	93.81	93.79	93.81
30 DAY AVE	93.82	93.83	93.82	93.82	93.82	93-80	93.80
CAD OCT. BLEND	87.05	87.36	87.20	87.08	87.47	87.25	93.80 187.628
RM BLEND	93.81	93.99	93.87	93.78	94.08	93.91	1426716
XID. STAB. HIN.	93.81 0.00 0.40	0.00	93.76 0.00 0.40	93.76	93.83	93.88 /0.00 /0.70	1
UMS.EX.MG/100ML	0.40	0.00	0.40	0.40	0.70		
UMS.EX.MG/100ML	£ 0.025	.0.036			0.00	0.01	A THE STATE OF
4000	2000年		the second of	* Name : 100 44	**************************************	NATION NO.	
1.78			•	10 10 10 10	1,480	7	2 Harrist
				110	L-10	3 - 5 24	7 100
					L~10	,	A A

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REGULAR	76 GASOLI	NE LC+LW	SAN FRANC	ISCO HEF	INERY PE	RODUCIS RE	PORT
TND NUMBER	174	177	180	162	188	191	194
C.ANK NUMBER	288	1001	. 287	288	1001	1002	287
DATE COMPLETED	8 -8-72	8-28-72	8-15-72	8-19-72	8-24-72	8-30-72	
BARRELS BLENDED	49726.	50435.	54040	٠.,			9 -2-72
GRADE OF BLEND				52228.	66461.	50099.	49884
	LW	LW	LW	LW	LW	LW	LW
V/L TEMPERATURE	140.	140.	140.	140.	140.	140+	140.
COMPOSITION	(VOL. PCT.)	,					
140 17 647							_
LAR LT. CAT LT. WAXY GASO.	0.0 9.1	0.0	0.0	0.0	0.0	0.0	0. 0
C5-C6	0.0	0.0	0•0 0•0	2.7 0.0	9.6	3.5	13.0
L.S.T.P.	17.5	24.7	24.2	28.7	0.0 28.8	0.0 38.7	0.0
BUTANE	2.2	3.1	2.4	2.5	1.3	2.5	39.3 2.2
LUK	24.3	25.4	26.4	25.9	26.2	25.9	22.9
H.S.T.P. REFORMATE	0.0	0.0	0.0	0.0	0.0	0.0	Q,O
L.U.N.	38.8	33.7	34 • 8	32.0	31.8	22.9	2236
•	8.1	13.1	12+2	8.1	2.2	6.4	0.0
(TOTAL	100.0	100.0	100.0	100.0	99.9	99.9	10060
BLEND QUALITY	. T.					•	
GRAVITY API	55.1	55.1	55-1	•••			
R.V.P.	8.6	8.8	8.7	55.0 8.9	54.8	54.5	54.8
V/L RATIO	15.8	17.0	15.6	17.2	8.6 14.3	15.5	8+7
30 DAY AVE	15.8	16.0	15.9	16.3	15.9	16.0	14.7 16.0
10 PCT POINT	129.0	121.0	129.0	129.0	126.0	130.0	125.0
MAX DEG.F BLEND	390.0	399.0	395.0	422.0	405.0	412.0	417.0
30 DAY AVE	395.0	393.3	393.5	393.7	395.6	400-2	403.0
W.U.F. BLEND	139.0	138.9	138.7	127.0	142.0	131.5	134.9
30 DAY AVE EVAP. AT 300 F	133.8	135.1	135.4	136.2	137.3	138.4	137.6
RECOVERY PCT	83.0 96.7	81.4	81.8	76.3	81.4	77.8	7.9 . 1
RESIDUE PCT	1.3	95.0 1.1	96.0	97.0	97.3	96.0	0.0
RSH PPM	0.800	0.400	1.3 0.900	1.2	1.3	1.5	1.3
30 DAY AVE	0.922	0.909	0.908	0.947	1.800 1.112	1.400	1.000
CORR.3HR AT 122F	1.0	1.0	1.0	1.0	1.0	- 1.1// 1.0 a.s	1.178
LEAD GR/GAL	0.45	0.49	0.37	0.46	0.50	0.45	0.50
30 DAY AVE	0.45	0.46	0.45	0.45	0.46	0.45	0.46
KRR BLEND	94.70	95.31	95.33	94.73	94.12	94.41	94.64
30 DAY AVE	96.11	96.17	96.09	95.81	95.48	95-14	94.91
A BLEND	86-10	86.07	86-06	86.06	86.05	86.11%	86.09
30 DAY AVE	92.74	92.71	92.70	92.70	92.70	92 75	92473
OXID. STABL MIN.	7 92.71 0.00	92.72 0.00	92.72	92.72	92-71	92.753 92.71	92473 92491 0400
GUMS.EX.MG/100ML	0.00	0.40	0.00	0.00	0.00	.go:00	0.000
SULFUR	0.013	0.007	0.004	0.00	0.40		0.010
							37 33

6110							
SUB - REGUL	AR G + 1	11.R.E.	3344433540	REF INERY	i Rebuc	Ta REPORT	•
LEND NUMBER	175	181	185A	192	199	200	204
TANK NUMBER	60	1002	1003	1003	1003	1003	60
DATE COMPLETED	8-13-72	8-18-72	8-27-72	8-30-72	9-12-72		9-24-73
BARRELS BLENDED	30908.	54037.	64782.	29503.	56137.	31655.	40879
GRADE OF BLEND	w	w	W	w	₩	w	400138 W
V/L TEMPERATURE	140.	140.	140.	140.	140.	-	
					•	2320	326
COMPOSITION (VOL. PCT.	,					
L.3.T.P.	34.2	50.6	47.7	48.7	48.9	48.5	55.5
LT, WAXY GASO.	42.9	35.0	20.0	27.1	0.0	0.0	5.3
C5-C6	0.0	6.6	13.0	21.9	14.3	15.3	14.0
LUN	21.1	7.9	19.4	0.0	32.5	32.7	20.
BUTANE	1.8	0.0	0.0	2.2	3.8	3.3	
LUK	0.0	0.0	0.0	0.0	0.0	0.0	Z s j
REFORMATE	0.0	0.0	0.0	0.0	0.0		0.6
ALKYLATE	0.5	0.0	0.0	0.0		0.)	3.6
		0.0	000	0.5	0.0	0.5	Ge:
TOTAL	100.0	100,1	100.1	99.9	100.0	99,9	100.5
BLEND QUALITY							
GRAVITY API	59.7	56.9	37.7	50.2	57.6	57.5	57°C
R.Y.P.	8.4	8.1	(7.1)	7.9	8.8	8.5	200
V/L RATIO	14.5	8.4	7.5	12.4	11.9	7.5	4.5
30 DAY AVE	12.5	11.5	9.7	10.0	10.2	9.3	
10 PCT POINT	132.0	130.0	129.0	129.0			5.7
MAX DEG.F BLEND	416.0	423.0	422.0	425.0	134.0	129.0	132.0
30 DAY AVE	412.9	415.3	416.2		428.0	429.0	422 a C
W.U.F. BLEND	153.6	136.8		417.2	423.2	424.9	424.5
30 DAY AVE	143.4	141.9	149.9	145.4	135.0	139.7	131.3
EVAP. AT 300 F	84.5	79.2	144.7	144.8	143.3	141.5	140.8
RECOVERY PCT			81.1	79.5	79.0	80.)	73.5
RESIDUE PCT	96.5	97.0	97.0	97.1	96.5	97.0	9500
RSH PPM	1.2	1.2	1.3	1.2	1.5	1.2	1.2
	1.200	0.800	1.100	1.300	1.000	1.200	0.400
30 DAY AVE	1.558	1.381	1.148	1,166	3.045	1.045	0.987
CORR.3HR AT 122F Lead Gr/Gal	1.0	1.0	1.0	1.0	1.0	1.0	7.0
	2.97	1.60	1.76	1.56	1.70	1.67	1.52
KRR BLEND	91.51	91.51	91.52	91.52	91.52	91.52	91.50
30 DAY AVE	91.51	91.51	91.51	91.51	91.51	91.51	92.57
KRM BLEND	87.05	85.82	84.98	84.57	85.41	85.19	85.70
OXID. STAB. MIN.	0.00	0.00	0.00	0.00	0.00	0.00	270.60
JUMS . EX . MG/100ML	0.40	0.40	0.40	0.20	0.20	0.20	0.20
SULFUR	0.011	0.013	0.029	0.033	0.020	0.022	0.021
					3000		V.V.1

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SUPER	عد دادی د 7	102 2.3	7860-134	<u>a dafaman</u>	411000	Ju Ribut	<u>.</u>
SLEND NUMBER	190	202	205	214	215	216	¥29
.ANK NUMBER	51	1004	1002	61	1004		
DATE COMPLETED	9 -1-72	9-22-72	9-29-72				
BARRELS BLENDED			74471.		34654.		
GRADE OF BLEND	w	w	w	c	w	w	c
V/L TEMPERATURE	140.	132.	132.	107.	132.	132.	107.
COMPOSITION (
LUK	17.0	0.0	0.0	4.3	25.7	17.9	
/.LKYLATE	0.0	0.0					13.5
/LKYLATE REFORMATE BUTANE L.S.T.P. C3-C6 LT. WAXY GASO. LT. CAT.	0.0	14.7	14.6	16.2			24.1
BUTANE	2.0	2.1	1.7	13.2	3.0	2.5	11.3
C3-C4	62.2	49.5	50.4	45.6	0.4	30.0	34.5
LT. WAXY GASO.	18.8	25.U 8.6	26.9	20.7	27.5	19.4	1005
LT. CAT.	0.0	0.0	6 • 4 U • 9	0.0	0.0	0.0	U i
LUN	0.0	0.0	0.0	0.0	0.0		
TOTAL						100.0	
BLEND QUALITY							
GRAVITY (API)	34.6	53.7	53.2	57.0	55.2	E. 0	
R.V.P.	8.7	53.7 9.0 5.6	8 . 4	57.0 11.3	8.6		27.4 12.5
	15.0	5.6	5.4	2.2	5.5	6.4	003
30 DAY AVE	15.1	12.7	8.9	5.0	5.1	5.3	و و د
10 PCT POINT MAX DEG.F BLEND 30 DAY AVE	123.0	123.0	121.0	106.0	127.0		103.0
30 DAY AVE	421.0	416.0	409.0	418.0	392.0	414.0	407.3
W.U.F. BLEND	420.6 131.8	419.2	416.7		409.3	410.0	407.0
30 DAY AVE	131.7	132.2	131.6	143.3	139.9		14402
EVAP. AT 300 F	76.2	76.9	77.3	133.8 78.9	134.8	136.0	138.
RECOVERY PCT	97.2	95.8	96.0	95.0	97.3		79 a J
RESIDUE PCT			1.7	1.2	1.3	1.3	10.2
RSH (PPM) 30 DAY AVE ORR.3HR AT 122F	1.900	1.200 1.458	1.000	0.800	1.000		1.360
30 DAY AVE	1.354	1.458	1.152	1.060	1.049	1.255	1.29
CORR.3HR AT 122F Lead (Gr/Gal)		1.0	1.0	1.0	1.0	1.0	1.0
	3.59 81.31	3.79 80.65	3.96	3.10	3.52	2.97	2.93
PCT TML KRR BLEND	99.50	99.51	80.39 99.50	78.62	79.75	75.58	79.95
30 DAY AVE	99.51	99.51	99.50	99.51 99.50	99.52 99.50	99.40	99.53
KRM	91.90	91.24	91.12	92.13	91.49	99.49 91.59	99•49 91•79
'DAD OCTANE BLND	100-17	99.93	99.74	100.24	100.50	100.50	100.85
30 DAY AVE	100.47	100.19	99.98	99.88	99.98	100.08	100.85
CXID. STAB. MIN.	270.00	270.00	270.00	99.88 270.00	270.00	270.00	270-00
GUMS.EX.MG/100ML		0.60	0.40	0.40	0.60	0.60	0.20
SULFUR	0.023	J.022	0.027	0.021	0.026	0.026	0.020
					1	L-13	

:	SUPER 70	GASOLI	NE SAN	FRANCISC) Rifineki	PRODUC	TS REPORT	<u>-</u>
بالEND NUMBE	₹	202	205	214	215	216	222	223
TANK NUMBER								
DATE COMPLET	•							
BARRELS BLEI								
GRADE OF BLE								
V/L TEMPERAT								
		DL. PCT.						
LUK ALKYLATE REFORMATE BUTANE L.S.T.P. C.S.—C.6 LT. WAXY GAS LT. CAT.		0-0	- 0-0	4.3	26.7	.7.0	25.4	***
ALKYLATE		0.0	0.0	0.0	43.7	17.9	25.4	25.5
REFORMATE		14.7	14.6	16.2	43.2	30-2	10.7	23.3
BUTANE		2.1	1.7	13.2	3.0	2.5	0.3	1.5
L.S.T.P.		49.5	50.4	45 • 6	0.4	30.0	50.1	36.2
C5-C6		25.0	26.9	20.7	27.6	19.4	13.5	13.5
LIS WAXY GAS		8 • 6	6.4	0.0	0.0	0.0	0.0	ن د ن
LIA CAIA		0.0	0.0	0.0	0.0	0.0	0.0	0.5
2014		0.0	5.0	0.0	0.0	0.0	0.0	0.9
TOTAL		99.9	100.0	100.0	99.9	100.0	100.0	100.0
BLEND Q								
GRAVITY API R.V.P.A R.V.P.A R.V.P.A R.V.P.A R.V.P.A GO PAT AVI BO PAT POINT MAX DEG.F BL BO DAY AVI	1	53.7	53.2	57.0	55.2	54.9	56.2	56.1
R.V.P.		9.0	8.4	11.8	8.6	(7.2)	9.8	8.5
V/L RATIO		5.6	5.4	2.2	5.5	6.4	6.2	6.6
30 DAY AVE	<u> </u>	12.7	8.9	5.0	5.1	5.3	5.5	>.7
10 PCT POINT	r 	123.0	121.0	106.0	127.0	127.0	121.0	121.0
MAX DEG.F BL	FND	416.0	409.0	418.0	392.0	414.0	424.0	406.0
WALLA FA BLEN	5	121.0	133.1	143.3	130.0	142.0	413.0	41058
30 DAY AVE	-	132.2	131-6	133.8	134.8	142.0	143.0	140.4
EVAP. AT 300	F	76.9	77.3	78.8	81.1	40.5	77.4	79.3
RECOVERY PCT	r .	95.8	96.0	95.0	97.3	96.2	97.0	97.0
RESIDUE PCT		. 1.2	1.7	1.2	1.3	1.3	1.4	1.5
RSH PPM	_	1.200	1.000	0.800	1.000	2,500	1.300	0.600
30 DAY AVE		1.458	1.152	1.060	1.049	1.265	1.273	1.142
LEAD GRIGAT	1447	3 - 70	3.04	1.0	2.63	7.67	1.0	1.0
PCT THE	•	80.65	80.39	78.62	79.75	76.5H	79.70	79.78
KRR BLEND		99.51	99.50	99.51	99.52	99.40	99.00	99.01
30 DAY AVE		99.51	99.50	99.50	99.50	99.49	99.38	99.17
KRM		91.24	91.12	92.13	91.49	91.59	91.56	91.49
AD OCTANE	BLND	99.93	99.74	100-24	100.50	100.60	100.59	100.56
AVE TAU DE	MIN.	100-19	77.000	99.88	99.98	100.08	100.19	100.33
GUMS.EX.MG/	LOOMI	0.60	0.40	0.40	0.60	0.60	0.40	0.40
SULFUR		0.022	0.027	0.021	0.026	0.026	0.40	0.017
					7.020		0.022	
							L-14	

30. 2.	794 3500	12 9-1	The Property Day	- 1447 i 1427		"3 (E/CX)	
_	63		82	-31	83	84	85
. IK NUMBER	243	243	1004	2+3	1004	243	1004
DATE COMPLETED	3-11-73	3-20-73	3-31-79	4 -1-73	4 -4-73	4 -7-73	4 -9-73
BARRELS BLENDED						36801.	53083.
GRADE OF BLEND							
V/L TEMPERATURE	122.	132.	132.	132.	132.	132.	132.
COMPOSITION	(VOL. PCT.	1					
LUK ALKYLATE REFORMATE BUTANESS-T-PS-C-ST- WAXY GASO	30.9	30.3	28 • 2	30.0	5.1	4.0	4.3
ALKYLATE	0.0	0.0	0.0	0,0	0.0	4.0 0.0 50.1	GaO
REFORMATE	42.1	44.5	42.9	44.2	50.0	50.1	49.0
BUTANE	3.0	0.5	5 • 7	1,1	2.9	1.0	7 . 5
-43010P0 -5	24.1	24.7	23.2	24,7	10.1	12.0	12.5
T. WAYY GASO.	0.0	3.0	9.0	0.0	31.9	32.8	32.7
To CAT	0.0	0.0	0.0	0.0	0.0	0.0	0.0
אט	0.0	0.0	0.0	0,0	0.0	12.0 32.8 0.0 0.0	0.0 0.0
TOTAL	100.1	130.0	100.0	100.0	100.0	99.9	100.0
BLEND QUALIT							
RAVITY API LAVEP ATTO 30 DAY AVE 0 PCT POINT AX DEGF BLEND 30 DAY AVE VAP. AT 300 F ECOVERY PCT ESIDUE PCT ISH PPM 30 DAY AVE ORR.3HR AT 122F EAD GR/GAL CT TML RR BLEND	54.4	53.9	54.9	54.0	56.5	35.0	64.3
1.V.P.	8.6	(7.2)	8 • 8	(7.5)	9.5	7.8	8.0
//L RATIO	2,2	1.4	11.0	111	10.8	1.4	2.2
30 DAY AVE	7.8	8.3	5 • 8	5,8	5.1	4.4	407
O PCT POINT	127.0	135.0	117.0	136.0	124.0	134.0	225.0
AX DEG.F BLEND	384.0	388.0	+10.0	394,0	370.0	375.0	364.0
JU DAT AVE	386.9	389.5	391.9	391.4	386.3	386.6	381.2
30 DAY AVE	130.9	131.5	151-1	131.2	140.7	139.8	52.6
VAP. AT 300 F	85.2	84.1	91.1	136.9	136.8	138.2	301.6
ECOVERY PCT	97.0	97.0	97.5	97.0	83.4	86.3	7 e 8 8
ESIDUE PCT	1.4	1.4	1.4	1.2	1.2	1.2	9/11
SH PPM	1.400	1.500	1.000	1.830	0.800	0.300	0.863
30 DAY AVE	1.131	1.095	. 6.943	1.071	1.184	1.098	3.032
ORR.3HR AT 122F	1.0	1.0	1.0	1.0	1.0	1.0	1.0
EAD GR/GAL	1.70	1.78	1.94	1.83	1.96	2.22	2.54
DD DI END	79.74	79.73	72.64	80.35	78.94	79.85	79.72
30 DAY AVE	99-01	44.01	99.00	99.02	99.00	99.00	69.07
RM	91.79	91-56	91-54	99.30	99.00	99.00	99.00
TAD OCTANE BLND	100.44	100.49	120.40	100.33	100.51	100.63	100.67
O DAY AVE	100-43	100.46	100.46	100.44	100.42	100-45	100.47
XID. STAB. MIN.	270.00	270.CO	270.00	270.00	270.00	270.00	270.00
UMS.EX.MG/100ML	0.40	0.20	0.20	0.30	0.60	0.00	0.40
30 DAY AVE CORR.3HR AT 122F EAD GFI/GAL CT TML RR BLEND 30 DAY AVE RN TAD OCTANE BLND O DAY AVE XID. STAB. MIN. UMS.EX.MG/100ML ULFUR	0.003	0.003	0.021	0.002	0.006	0.001	0.001
						L-	-15

TEGU_A1	74 G/S1L1	MG Lloty	in a Ford.	TISTO 243	EMERICA DO	majores a s	
(NUMBER	80	98	87	39	94	97	96
TANK NUMBER	1001	1001	238	1001	287	288	2a :
DATE COMPLETED	3-30-73	4 -4-73	4 -6-73	4 -7-73	4-11-73	4-12-73	4-18-77
BARRELS BLENDED	48664.	19532.	40449.	19370.	47921.	29006.	33675.
GRADE OF BLEND	LW	LW	LW	LH	LW	LW	LW
Y/L TEMPERATURE	132.	132.	132.	132.	132.	132.	132.
COMPOSITION ()					
LAR LT. CAT LT. MAXY GASO. C5-C6 LS.T.P. BUTANE LUK H-S.T.P. REFORMAT: L.U.N.			0.0	0.0	0.0	0.0 0.0	G€ G€
L.S.T.P. BUTANE LUK	51.3 2.4 30.5	23.7 2.4 44.7	46.8 2.0 30.6	0.0 30.8 0.0 44.1	0.0 31.5 0.0 47.7	0.0 49.2 1.5	0.0 34.1 0.0
H.S.T.P. Reformate L.U.N.	0.0 15.9 0.0	0.0 29.2 0.0	0.0 20.6 0.0	0.0 23.1 0.0	G.C 2C.7 0.0	0.G 13.8 0.0	0.0 17.7 0.0
TOTAL	100.1	100.0	100.0	100.0	99.9	100.1	100-
BLEND QUALITY						•	
GRAVITY API	58.4	59.7	55.5	59.6	59.8	55.3	54.7
V/L RATIO BVA YAG OE	19.0 7.7	10.0 18.4 7.7	7.6 1.8 6.8	8.9 85.8 12.0	8.8 11.4 13.3	7.5) 2.2 12.2	8.5 13.5
MAX DEG. F BLEND 30 DAY AVE	113.0 407.0 405.0	118.0 392.0 403.7	132.0 400.0 403.2	121.0 388.0 402.2	117.0 392.0 399.5	128.0 409.0 400.4	120.0 398.0 398.6
30 DAY MYE Evap. At 300 F	153.6 149.7 81.8	167.9 149.5 86.0	135.6 147.5 79.9	167.9 148.8 85.8	172.3 152.6	133.2 150.8	162.3 153.0
RECOVERY PCT RESIDUE PCT RSH PPM	96.2 1.4 1.600	96.0 2.0 0.700	97.5 1.6 0.800	97.0 1.5 1.300	97.2 1.2 0.800	96.6 0.0	97.0 1.4
30 DAY AYE Corr.3Hr at 122f Lead Gr/Gal	0-838 1-0 0-52	0.838 1.0 0.55	0.832 1.0	0.863	0-966 1-0	0.932	1.022
30 DAY AVE RR Blend 30 Day Ave	0.52 93.81 93.98	0.52 93.56 93.96	0.52 93.92	0.52 93.83	0.53 93.80	0.53 94.26	0.53
BLEND ROAD OCT. BLEND 30 DAY AVE	86.80 93.27	86.59 93.16	86.06 92.70	86.98 93.40	86.86 93.30	86.12 92.75	86.83 93.29
GRAVITY API R.V.P. Y.L RATIO 30 DAY AVE 10 PCT POINT MAX DEG. SLEND 30 DAY AVE AU.F. BLEND 30 DAY AVE EVAP. AT 300 F RECOVERY PCT RESIDUE	0.00	0.00	0.00	0.00 0.20	93.01 0.00 0.20	92.99 0.00 0.40	93.04 0.00 0.40
	0.003	0.001	0.002	0.002	0.004	0.007	0.003

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/ EXCHANGE	SUB - REG.	H SAN	FRANCISCO	REFINERY	PRODUC	TS REPORT	•
						3	
(LEND NUMBER	90	100	.113	125	139	149	161
TANK NUMBER	1003	1010	1010	1003	1003	1003	1003
DATE COMPLETED	4-10-73	4-21-73	5 -3-73	5-18-73	6 -9-73	6-18-73	7 -8-73
BARRELS BLENDED	57776.	24048.	23409.	24083.	23860.	74424.	48206.
GRADE OF BLEND	W	W	и	W .	w	. н	×
V/L TEMPERATURE	132.	132.	132.	132.	140.	140.	140.
COMPOSITION	(VOL. PCT.)					
				•			
L.S.T.P.	48-1	54.3	48.9	42.6	47-1	38.0	39.3
LT. WAXY GASO. C5-C6	51.9 0.0	38.2	46.2	54.2	50.3	60.2	59.9
LUN	0.0	6.2 0.0	0.0	0.0	0.c	0.0	0.0
BUTANE	0.0	1.3	4.9	0.0 3.1	0.0 2.7	0.0	0.0
LUK	0.0	0.0	0.0	0.0	0.0	1.9 0.0	0.7 0.0
REFORMATE	0.0	0.0	0.0	0.0	0.0	0.0	0.0
ALKYLATE	0.0	0.0	0.0	0.0	0.0	0.0	0.0
TOTAL	100.0	100.0	100.0	99.9	100.1	100.1	99.9
BLEND QUALITY	<u>Y</u>		* •				
GRAVITY API	59.8	58.0	67.0				
R.V.P.	8.8	8.1	57.8 8.7	58.9 8.5	58.6	60-8	60.5
V/L RATIO	9.5	4.7	5.4	7.0	8.7 16.0	17.2	8.5
30 DAY AVE	6.8	6.9	7.4	5.7	11.4	16.9	18.2 17.3
10 PCT POINT	125.0	129.0	131.0	127.0	134.0	131.0	129.0
MAX DEG.F BLEND	413.0	418.0	423.0	412.0	414.0	408.0	400.0
30 DAY AVE W.U.F. BLEND	410.4	411.4	416-3	417.6	412.9	409.4	406.3
30 DAY AVE	164.9 162.7	149.2 161.7	140.8	155.0	151-1	166.8	159.5
EVAP. AT 300 F	83.5	81.2	155 . 9 80.0	148.4 82.5	153.0	162.9	161.9
RECOVERY PCT	97.0	96.0	96.8	96.2	81.5 97.8	84.1 97.1	84.9 97.0
RESIDUE PCT	1.3	1.4	1.2	1.3	1.2	1.4	1.1
RSH PPM	1.500	0.800	1.000	1.000	0.400	0.500	0000
30 DAY AVE CORR.3HR AT 122F	2.021	1.469	1-228	0.932	0.701	0.475	0.516
LEAD GR/GAL	1.0 1.67	1.0 1.75	1.0	1.0	1.0	1.0	1.0
KRR BLEND	91.10	91.00	1.76 91.11	1.98	1-76	2.36,	2.39
30 DAY AVE	91.07	91.05	91.07	91.03 91.04	91.01 91.02	91.00 91.00	10.01
KRM BLEND	86.19	86-15	85.98	86.32	86.05	87.17	91.00 86.83
'R + KRM	177.29	177-15	177-09	177.35	177.06	178.17	177.84
) -0 0m1 MYC	177-11	177.17	177.21	177.19	177.20	177.90	177.88
STAB. MIN. GUMS.EX.MG/100ML	0.00	0.00	0.00	0.00	0.00	0.00	0.00
SULFUR	0-60 0-004	0.40 0.001	0.40 0.001	0.20	0.20	0.40	0.60
	0004	0.001	0.001	0.003	0.001	0-002	C.005
	•				L	-17	

REGULAR 76 GASOLINE UN			SAN FRANCISCO REFINERY PRODUCTS REPORT					
		-						
•								
BLEND NUMBER	56	59	63	68	71A	75	78	
NK NUMBER	1002	1002	1001	1001	1001	1001	1001	
DATE COMPLETED	3-21-74	3-24-74	3-31-74	4 -7-74	4-10-74	4-14-74	4-22-74	
BARRELS BLENDED	50090.	35586.	65946.	50027.	42074.	29976.	59800.	
GRADE OF BLEND	W	Μ.	W	W	W	W	W	
V/L TEMPERATURE	132.	132.	132.	132.	132.	132.	132.	
COMPOSITION (VOL. PCT.)						
LAR LT. CAT	0.0	0.0	0.0	0.0	0.0	0.0	0.0	
LT. WAXY GASO.	20.1	0.0	0.0	0.0	0.0	0.0	0.0	
L.S.T.P.	0.0	24.0	18.6	0.0 15.1	20.1	7.5 0.0	15.8	
BUTANE	4.3	3.7	3.1	3.2	4.0.	3.3	4.1	
LUK	9.0	31.3	31.3	32.0	13.2	30.8	29.2	
H.S.T.P.	0.0	0.0	0.0	0.0	0.0	0.0	0.0	
REFORMATE	66.6	40.9	47.0	49.7	62.7	58.3	48.9	
TOTAL	100.0	99.9	100.0	100.0	100.0	100.0	99.9	
BLEND QUALITY								
GRAVITY API	50.7	52.0	53.4	53.9	53.7	54.1	53.4	
R.V.P.	9.1	(7.2)	8.8	8.8	8.7	9.0	8.7	
30 DAY AVE	7.6 8.3	8.0	5.3 7.5	6.2	8.2	7.4	6.4	
10 PCT POINT	129.0	126.0	129.0	7.3 122.0	7.0 129.0	6.9 127.0	6.6 132.0	
MAX DES.F BLEND	345.0	362.0	369.0	363.0	359.0	351.0	368-0	
30 DAY AVE	355.3	356.6	359.8	360.3	360.0	360.1	364.5	
W.U.F. BLEND	123.8	127.7	134.5	139.8	137.1	137.8	129.3	
30 DAY AVE	127.2	127.3	129.2	130.9	131.6	133.3	134.2	
EVAP. AT 300 F Recovery PCT	90.5	88.3	86.9	86.2	87.5	87.9	85.0	
RESIDUE PCT	96.0	96.0	96.8	97.0	97.0	97.0	97.0	
RSH PPM	0.600	0.700	2.000	2.000	1.200	1.100	1.400	
30 DAY AVE	1.166	1.076	1.318	1.431	1.318	1.353	1.496	
CURR. SHR AT 122F	1.0	1.0	1.0	1.0	1.0	1.0	1.0	
LEAD GR/GAL	0.00	0.00	0.00	0.00	0.00	0.00	0.00	
30 DAY AVE	0.00	0.00	0.00	0.00	0.00	0.00	0.00	
KAM BLEND	96.19 85.36	95.50 85.21	95.04 85.18	94.91 65.13	94.90 85.50	94.99 85.31	94.92 85.47	
KRR+KRM/2	90.77	90.35	90.11	90.02	90.20	90.15	90.15	
30 DAY AVE	90.50	90.47	90.38	70.32	90.30	93.26	90.15	
AD OCT. BLEND	91.70	91.56	91.54	91.50	91.78	91.63	91.75	
30 DAY AVE	91.65	91.63	91.60	91.59	91.62	91.61	91.62	
DXID. STAB. MIN.	0.00	0.00	0.00	0.00	0.00	9.00	0.00	
GUMS, EX. MG/100ML SULFUR	0.20	0.40 0.002	0.20 0.000	0.40	0.20 0.000	0.00	0.00 0.000	
						L-18		

EXCHANGE RE	GULAR	SAN	FRANCISCO	REFINERY	PRODUC	TS REPORT	_
BLEND NUMBER	120	128	131	143	151	157	163
NUMBER	1003	1006	1003	1006	1003	1006	1003
DATE COMPLETED	6 -6-74	6-16-74	6-23-74	7 -3-74	7-10-74	7-19-74	7-24-74
BARRELS BLENDED	49819.	40253.	53379.	48993.	49050.	48808.	49475.
GRADE OF BLEND							
V/L TEMPERATURE	140.	140.	140.	140.	140.	140.	140.
L.S.T.P.	47.3	63.4	70.0	52.3	58.5	58.8	57.7
LT. WAXY GASO. C5-C6	46.4	33.5	26.4	45.7	39.0	39.0	40.1
LUN	0.0	0.0	0.0	0.0	0.0	0.0	0.0
BUTANE	1.5	3.1	3.6	2.0	0.0	0.0	0.0
LUK	0.0	0.0	0.0	0.0	2.5 0.0	2.2 0.0	2.2
ALKYLATE	0.0	0.0	0.0	0.0	0.0	0.0	0.0
REFORMATE	4.7	0.0	0.0	0.0	0.0	0.0	0.0
TOTAL	99.9	100.0	100.0	100.0	100.0	100.0	100.0
BLEND QUALITY							
VITY API	60.1	58.3	57.4	60.4	58.9	59.3	59.3
R. P.	(7.5)	8.9	8.6	8.6	8.9	8.8	8.8
V/L RATIO	19.2	17.6	12.6	17.0	16.4	19.4	18.6
30 DAY AVE	10.8	12.1	12.7	16.4	15.7	16.2	17.8
10 PCT POINT	129.0	133.0		132.0	128.0	127.0	128.0
MAX DEG.F BLEND	391.0	392.0	394.0	383.0	390.0	406.0	399.0
30 DAY AVE	388.8	387.9	389.1	390.0	389.7	393.2	394.4
W.U.F. BLEND	166.9	148.6	140.4	158.1	152.2	161.6	160.2
30 DAY AVE	165.4	164.9	159.1	153.4	149.6	152.7	158.0
EVAP. AT 300 F	85.8	83.0	82.9	84.8	83.9	83.2	84.0
RECOVERY PCT	97.0	96.8	96.3	96.2	96.3	97.0	96.7
RESIDUE PCT RSH PPM	1.3	1.3	1.2	1.5	1.5	1.3	1.2
30 DAY AVE	0.400	0.600	0.900	1.600	1.500	1.400	1.300
CORR. 3HR AT 122F	0.828	0.799	0.789	0.886	1.169	1.340	1.449
LEAD GR/GAL	1.0	1.0	1.0	1.0	1.0	1.0	1.0
KRR BLEND	2.57	2.31	1.88	2.50	2.09	2.21	2.32
30 DAY AVE	93.02 93.01	93.01	93.01	93.03	,92.97	93.00	93.01
KRM BLEND	88.65	93.01 87.97	93.01	93.01	93.00	93.00	93.00
KRR + KRM	181.67	180.98	87.23 180.24	88.69	87.83	87.57	87.60
30 DAY AVE	181.84	181.67	180.24	181.72	180.80	180-57	180.61
DXID. STAB. MIN.	0.00	0.00	0.00	181-14	180.91	180.81	180.92
GUMS, EX.MG/100ML	0.20	0.20		0.00	0.00	0.00	0.00
SULFUR	0.004	0.003	0.40 0.001	0.40	0.40	0.40 0.003	0.20
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AEGUL AR	76 GASOLI	NE UW	SAN FRAM	CISCO KEF	INERY PR	ODUCTS RE	PURI
. *							
BLEND NUMBER	105	111	113	119	121	123	
ANK NUMBER	1001	288	287				124
DATE COMPLETED				1001	288	287	288
	5-21-77	5-26-77	5-30-77	6 -2-11	6 -4-77	6 -7-77	6-10-77
BARRELS BLENDED	79345.	79197.	59542.	39576.	44527.	70717.	69361.
GRADE OF BLEND	W	×		W	W	W	w
V/L TEMPERATURE	140.	140.	140.	140.	140.	140.	140.
COMPOSITION (VOL. PCT.	<u> </u>					
BUTANE	1.4	2.0	1.9	2.6	3.3	2.8	2.6
LT. WAXY GASO.	0.0	0.0	0.0	0.0	0.0	0.0	0.0
LUK	0.0 34.8	0.0 37.4	0.0	0.1	0.0	0.0	0.0
REFORMATE (101)	57.4	54.5	38.4 55.1	36.0 55.4	38.1	36.5	32.0
PLAT (97)	6.5	6.1	4.6	6.0	57.3	55.6 5.1	53.8
TOTAL	100.1		100.0				11.6
	100.1	130.0	100.0	100-1	100.0	100.0	100.0
BLEND QUALITY							

GRAVITY (API)	52.20	53.00	52.80	£2.10			
LU PCT POINT	125.00	121.00	125.00	125.00	53.30 119.00	52.50	51.80
5) PCT POINT	233.00	227.00	229.00	232.00	223.00	231.00	127.30
40 PCT POINT	339.00	336.00	333.00	335.00	332.00	336-00	339.0G
R.V.P.	8.40	8.90	8.50	8.80	8.60	(7.40)	9.00
JO DAY AVE	8.68	8.70	8.72	8.76	8.75	8.55	8.57
30 DAY AVE	14.40	17.70	15.80	13.20	15.60	16.80	14.80
MAX DEG.F BLEND	10.18 415.00	11.45	12.91	13.41	13.57	14.21	14.28
30 DAY AVE	413.83	411.00 414.59	406.00	408.00	405.30	436.00	413.00
W.J.N. BLEND	407.90	399.05	414.27	414.38	413.67	412.42	411.93
30 DAY AVE	392.49	389.56	389.04	415.00 392.19	392.75	436.23	413.80
RECOVERY PCT	97.60	96.50	97.00	97.00	392.23 97.00	395.92	400.04
168IDUE PCT	1.10	1.33	1.20	1.30	1.30	1.10	96.00
CURR. 3HR AT 122F	1.00	1.00	1.00	1.00	1.00	1.00	1.30
MN (GR/GAL)	0.00	0.00	U.00	0.00	0.00	0.00	0.00
30 DAY AVE	0.02	0.02	0.02	0.02	3.02	0.01	0.30
KRR BLEND	95.32	95.28	95.22	95.20	95.50	95.14	95.26
KIM BLEND	85.50	95.49	85.50	85.49	85.50	85.51	85.51
KRR+KRM/2 30 DAY AVE	90.41	90.38	90.36	90.34	90.50	90.32	90.38
RJAD OCT. BLEND	90.29 90.63	90.24	90.24	90.25	90.27	90.25	90.26
30 DAY AVE	90.62	90.63	90.63	90.63	90.50	90.63	90.64
OXID. STAB. MIN.	0.00	0.03	90.62	90.62	90.61	90.61	90.62
GUMS . EX . MG/100ML	0.00	0.20	0.00	0.00	0.00	0.00	0.00
H (PPM)	1.000	1.300	1.000	1.300	1.800	U. 00	0.20
30 DAY AVE	1.116	1.140	1.146	1.134	1-800	0.400	0.600
LEAD	0.000	0.000	0.000	0.201	0.001	1.059	0.971 0.000

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-HP-GAREP						· · ·	
1419 04/19/78				· 			
EXCHANGE, RE	GULAR	SAN	FRANCISCO	REFINERY	PRODUC	TS REPORT	
·							
_BLENQ_NUMBER	47_	59A.	7.1		85	93	105
TANK NUHBER	60	61	60_	60	61	61	1004
0175 60-01675							
DATE COMPLETED							•
BARRELS BLENDED	40307.	39679.	29591.	25 <u>518.</u>	28834	33892	52725.
GRADE OF BLEND							
Y/L_TEMPERATURE_	110.	116	124	1,2,4	124	124	124.
COMPOSITION () . -					
BUTANE C5-C6	5.9 46.4	6.7		2		9	
LT. #AXY GASO,	- 0	4.1 21.8	52.2	22.9	.0 26.9	19.8	21.7
LUK	.0	. 0	. 0	.0	.0	. 0	0
REFORMATE	47.7	67.3	47.8		·?	0	0
LAR REFORMATE				76.9	71.3	46.8	74.8
TOTAL	100.0	99.9	100,0	100.0	100.1	<u> 100.0</u>	100.0
PLEND QUALITY							
GRAVITY (API) 10 PCT POINT	113.00	55.90	60.20	59.60_	54.40	57.60	56.40
50 PCT POINT	201.00	113.00 226.00	126.00 207.00	115.00 206.00	134.00 238.00	120.00	131.00
90 PCT POINT	325.00	339.00	325.00	326.00	_338.00	323.00	338.00
MAX DEG.F BLEND	392.00	417.00	401.00	394.00	418.00	394.00	419.00
30 DAY AVE	400.95	401.98	403.36	405.69	408.59	401.63	408.26
R.V.P. 30 DAY AVE	11.60	11.40.	9.80	8.30	8.40	(7.50)	8.90
V/L RATIO	11.49	11.69	11.04	10.05	9.66	8.47	8.35
30 DAY AVE	9.94	9.60 11.53	5.40 9.35	2.80 6.42	2.20 5.43	2.82	2.80
RECOVERY PCT	95.00	95.00	96.00	97.00	96.00	96.50	97.00
LEAD (GR/GAL)	1.45	1.18	2.08	1.87	1.26	1.85	1.34
30 DAY AVE	1.17	1.22	1.53		1.56	1.77	1.54
KRR BLEND	93.02	93.01	93.01	93.00	93.00	93.00	93.00
30 DAY AVE	93.01	93.01	93.01	93.01	93.01	93.00	93.00
KRM BLEND	88.14	87.18	87.19	87.48	86.80	87.58	87.17
KRR + KRM	191.16	180.19	180.20	180.48	179.80	180.58	180.17
30 DAY AVE	180.44	180.49	180.55	180.27	180.16	180.27	180.25
RESIDUE PCT	1.20	1.20	1.20	1.10	1.20	1.10	1.10
CORR. 3HR AT 122F	1.00	1.00	1.00	1.00	1.00	1.00	1.00
SUMS, EX. MG/100ML	.20_	.20	.20_	.20	.20	.20	.20
RSH (PPH)	. 400	.600	.400	.500	.300	.300	.400
30 DAY AVE	.416	.471	.471	.510	.460	.368	.374
SULFUR	.000	.000	.000	.000	.000	.000	.000

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460		80-67 AV	80-67 AVIATION GASULINE	ULINE					
HI FMD NUMMER		919	120	175	2	975	357	162	26.0
ANK NUMBER	SPEC SHEET	29 10	29	95	348	8 348	29	298	A 348
SAMPLE MIMMER	M11 -6-5572E	500	1578	2241	2643	3361	4278	4729	
DATE BLEND CUMPLETED	DATED	95/05/85	04-21-82 0	6/03/62	0704	6/14/82	10-17-62	11/20/82	2/18/62
ARRELS BLEADED	B-1-79	19.0	6.9	14.9	12.4	6.6	17.2	10.0	10-0
JNIFINED CS/C6		20.8	25.6	29.1	25.6	27.3	2	29.1	25.6
IST AVIA BASE STOCK		30.4		32.4	32,3	29.3	29.8	31.4	27.8
JIJO LITE ALKY		8.04	56.2	38.5	6.1.9	43.4	6.13	39.5	46.6
ILUO KEEORMATE.			16.0		:				
SHAVITY API 60 F.		5.90	65.8	67.0	67.2	67.2	66.8	67.0	67.4
CULUK SATODLI	REU	RED	RED	KEU	RED	RED	RED	RED	RED
DUCTUR TEST		Z.	NEG	NE 6	N. S.	S N	998	J. N.	MFG
HKKUSTUN 2 HUUNS 212 F.	1 MAX	Y1	14	=	-	=	=	=	=
IATER AND SUSPENDED MATTER	NONE	NON	NONE	NUNE	NONE	MONE	NONE	NONE	NONE
APUK PKESS REIM.	5.5-1.0	dad	be.7	P. 2	6.7	6.3	9.9	6.7	9.9
SUMS AIR JET MG/100 ML	3.0 MAX	~	2.0	5.0	4.	2.0	•		9
SUMS PDT. ALK JET MG/100 ML _	6.0 MAX	6.3		9.7	2.5	6.2	•	•	5.7
SUMS POT PRECIPT MG/100 ML	2.0 MAX	0.0		9.0	1.0				-
INILINE PUINT ASTM DEG F		136.5	132.0	137.0	136.0	139,3	138.0	136.5	140.5
INILINE GRAVITY CUNSTANT	1500 MIN	1.0 9077	8686	9119	4756	9361	9218	9280	9470
ATEK REACT INTERFACE RIG.	Z MAX	949	٥	0.0	0.0	0.0	0.0	0.0	••
IATER MEACT SEPARATION MTG	C MAX	61	18	9.7	18	-	-	9	3
MEEZING PUINT DEGMEES F	-76 MAX	211-5	4-118	6-115	4-112	4-112	4-112	4-112	4-112
SULFUR MEIGHT PCT	0.05 MAX	0.0	0.01	10.0	0.02	0.02	0.05		0.01
-	9.50 MAX	9,42	0.36	10.0	0.40	.41	0.40	0.42	0.39
3	PO.04	63.6	67.2	95.6	61.7	62.0	63.9	63.0	93.6
JAR ALGH	.67.0 MIN	0.08	92.6	86.6	1.99	68.3	5.06	98.99	9.69
	338 MAX	320	334	329	328	316	330	316	332
VOL. PCT.	To S. MAX	1001	9.1	1.5	1.0	1.5	1.0	1.5	1.0
	1.5 MAX	0.1	9.1	1.5		5.1	0.1		
_	167 MAX	149	150	150	148	152	150	1 4 4	147
4.	167 MIN	161	146	145	751	192	193	167	161
EVAP DEGREES F	221 MAX	202	202	203	202	204	203	1 99	202
90% EVAP DEGREES F	275 MAX	992	275	272	27.5	267	12	263	272
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228	144		7/1/7	-		9				2 4	:	NONE	9	2.0	-		1 20 5	1100			- (2116	3				Ì.	•	0.	155	061	201	263	326
174	144	2050	5-20-78	11.9	32.0	20.0		4	9		=	NON	6.7	8.0			175.0	8178		:		1100	;					•		2	193	503	592	353
157	346	1881	5-06-78 0	10.4	28.2	53.4	18.4	65.0	8.0	S E	=	NONE	6.5	6.5	0.7	•	126.0	00.1	0	:		100					7 -	::	. :	3	6	8	267	354
131	348	1527	4-14-78 0	7.9	28.2	53.8	18.0	65.0	RED	MES	*	NONE	5.9	.:	1.0	-	125.7	1714		:		100		-		-	? -	:	•		140	000	200	333
104	348	1235	3-24-78	7.4	14.1	67.0	10.9	65.2	RED	NEG	41	MONE	6.2	•	8.0	0.1	127.5	8313	0	Ē	B-11.	10.0	9		5	1				í.		2	9	324
8	348	116	3-3-78	12,3	30.3	50.6	16.9	65.2	RED	NEG	=	MONE	6.3	5.0	1.5	9.0	126.2	8228	0.0	-	9-112	10.0	0-0	A	87.8	1		-	:		1 10	3	è	355
3	348	726	2-17-78	0.0	30.7	52.9	16.4	65.6	P.E.O	NEG	=	NUNE	9.9	•	::		126.5	8298	••	-	9-112	.0.0	0.0	86.0	86.3	335	1.0		167		9		100	2
2	348	420	1-27-18	٠. د.	7.72	63.1	9.2	65.5	RED	NEG	4	NONE		•	2,5		127.5	8351	••	-	8-112	0.01	•	86.2	89.5	329	5:1	1.5	4		2 6		202	į
•	348	77	1-6-78	0.9	30.0	53.3	16.7	4.6	SED SED	NEG	=	NONE	ē.	~.	-	:	124.2	8053	••	-	8-112	0.01	0.16	86.2	40.≥	334	1.0	1.0	147	981		2.2	602	į
	שרבר שתבו	MIL-6-5572E	DATED	21/10/10					RED		×V	MONE	0.7-0.0	5.0 MAX	0.0 MAX	2°0 MAX		7500 MIN 18	2 MAX	S MAX	-76 MAX	0.05 MAX	0.50 MAX	80.0 MIN	67.0 MIN	338 MAX	1.5 MAX	1.5 MAX	167 MAX	167 HIN	221 MAX	275 MAX	307 HIN	•
BLEND NUMBER	TOLDER TOLDER	SAMPLE NUMBER	DATE BLEND CUMPLETED	BARKELS BLENDED	UNIT INED CS/C6	U110 LITE ALKY	U100 REFORMATE	GRAVITY API 60 F.	COLOR SAYBOLT	DOCTUR TEST	CORRUSION & MOURS 212 F.	MATER AND SUSPENDED MATTER	VAPOR PRESS RETU	GUMB AIR JET MEVIOU ME	COMPAND AND AND MENTOD ME	COMS POI PRECIPI MG/100 ML	ANILINE POINT ASTM DEG F	ANILINE GRAVITY CONSTANT	L CHANGE ML		PUINT DEGREES F	SULFUR WEIGHT PCT	ור כשרכ	0-2700		FS F	12		DEGREES F	DEGREES F	DEGREES F	DEGREES F	T & SOT EVAP	

1. HEAT OF COMBUSTION MAY BE WAIVED IF AGC IS 7500 OF GREATER

DISTRIBUTION - GEN.SUPT.OPER, SUPV.PROC.ENGRG, BLEND.FOREMAN, BLEND.EMGR, LABORATORY.2

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TANK AIMBED	PART PUEE	240	944								
	משורה משורה				0 0	346	9 + 60	348	8348	348	
משטור אכומנא	WIL-6-33/2E	260	1631	2365	4226	4671		7578	7785	9064	
CATE BLEND COMPLETED	6S-71 DATED	1-11-7	5 03-08-7	5 04-11-7	1 05-23-75	6-13-75	07-12-75	08-15-7	08-29-75	09-12-75	
BARRELS BLENDED	07/01/72	15.9	13.0	14.4	14.9	2	1 2	4	-	4.	
USO UNIFINED CS/C6			23.0				•		:		
U33 AVIA RASE STOCK		50.7	9			, ,,	•		•	,	
1 440 1 440 A 1 KK							1	,,,,,	9119	45.6	
C-TTO CTIE WELL		?	45.1	39.9	25.7	23.7	24.9	28.7	29.1	29.7	
ELENDING BUTANE				2.9							
U120 LT UNICRACKATE					03.0	. 00		4 66			
1.100 BEEDBMATE							6140		42.44	4,0,	
1 THE LOW PARTY OF THE								12.5			
	1										
THATBION OVID CB/1000 BBIG & MAX	BLG 4 FAX	7,0	2.0	6.	200	5,01	5.1	5,1	5.08	5.0	
GRAVITY API 60F		67.8	4.69	68.1	68.1	67.3	46.7	64.1	66.0	47.5	
COLCR SAYBOLT	RED	RO	REC	RED	RED	RED	5	BFO	2	0.00	
DOCTOR TEST		NEG	N.	No.	954	2		2	2		
COPROSTON 2 HOURS 2125	XV8		:			2	1			nco.	
PART CLUMPONIA CAR OFFICE						4	4	4	44	14	
ישאים סרפי ביות היאורים	FANCINE	200	30XE	NCNE	YONE	NON	NON	NONE	NONE	NONE	
VAPOR PRESS REIG LBS 5.5-	5.5-7.0	6.2	÷.9	8.9	7.0	9.9	6.3	5.9	5.5	6.8	
GUMS AIR JET PG/100 ML	3.0 MAX	2.0	9.0	9.5	3	9		١	3		
GUMS POT AIR JET FG/100 PL6.0 MAX	PL6.0 MAX	0.5	9.0	3							
GUMS FOT PRECIPT ME/100	X 2 0 0 18	-			:				•	,,,	
1 010 200 1100 1100						3	2.0			0.0	
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AMILINE GHAVITT CONSTANT		9256	9924	9704	9330	9240	9171	8102	8877	9427	
HATER REACT VOL CHANGE PL	.1	0.0	9.0	0.0	0:	0:0	0.0	-	0.0	0.0	
MATER REACTION	2 MAX	-	-		-			, E	-	-	
FREEZING POINT DEGREES F		8-112	B-112	8-112	E-112	8-112	B-112	A-112	R-112	B-113	
SULFUR MEIGHT PCT	0.05 FAX	0.01	0.01	0.005	0.01	0.01		10.0		1.0	
TEL ML/GAL CALC	0.50 MAX	! !	24.0	0.38	3.8	8. 0		14	į		1
KR LEAN D-2700	A	A 2 K			3		,	,		0.00	
27.0						9.70	60.3	65.50		81.0	
		7.00	0./0	2.0	2.2	87.1	87.3	88.2	_	89.6	
ביים הופאנות	X E DOO	293	533	297	284	302	295	310		291	i.
KESTOLE PCI	1.5 PAX		1.0	0.1	0	1.0		1.0		0.5	
LOSS FCT	1.5 MAX			1.0	3.0	5.					
10PCT EVAPORATED DEG F	167 PAX	160	153		1						!
GODET EVAPORATED DEG E	167 PTu	:					70			D . 1	
SADET EVAD AFCOFFE E		;	707	7.7	1	200	167	130		164	
SOLET LANE OCCUPACION TO THE PARTY OF THE PA	CCI PAA	761	190	199	189	191	196	204		194	
JO EVAPORALEU P	273	230	231	238	230	238	243	259		239	
SUM OF 10PCT & 50PCT EVAP	P 307 MIN	352	ST THE	358	0 10	34.1	44.0	363	20 10 10 10 10 10 10 10 10 10 10 10 10 10	140	
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1 HEAT OF COMBUSTION MAY BE NAIVED IF AGE IS 7500	T BE LAIVED IF	46C 1S 7	00								
1. CR GREATER											

" DISTRIBUTION" GEN SUPT OPER SUPV PRCE ENGRE ACCOUNTING SUPT BULK OPER DOD GAR LABORATORY 2

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SPEC SHEET 346 MILG-6-5512E 65-11 DATED 7-13-74 07/01/72 14.7 14.1 16.4 MAX 10.0 15.5 MAX 10.2 15.0 MAX 10.2 15.0 MAX 10.4 15.0 MAX 10.4 15.0 MAX 10.4 15.0 MAX 10.4 15.0 MAX 10.4 15.0 MAX 10.4 15.0 MAX 10.0 15.0 MAX 10.4 15.0 MAX 10.0 15.0	346 106-30-74 115-4 115-4 115-4 115-4 115-4 115-7 115-7 116-7 116-7 116-7 117 117 117 117 117 117 117 117 117 1		344 0572 09-27-71 9-4 56-0 4-0 69-4 4-0 11A 11A 60-2 60-2 60-2 60-2 60-2 60-2 60-2 60-2	340 93.9 97.9 97.9 97.9 97.9 97.9 97.9 97.9	348 9356 13.2 13.2 13.2 14.6 14.6 14.6 16.6 1.9	
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80.0 MIN 81.3 82.3 87.0 MIN 87.1 87.5 336 MAX 26. 20.			-10.0		-10.0	10.0
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100-130 AVIATION GASULINE

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1" HEAT UF CUMBUSTION MAY BE WAIVED IF AGE IS 7500 UR GREATER	MAY BE WAIVE	IF AGC 15	7500 UR G	REATER			
2" MAIVED BY G-1 SPEC							

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DISTRIBUTION - GEN. SUPT. DPEN, SUPT. B.O., BLEND. FUKEMAN, BLEND. ENGH, LABORATORY. 2

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100-130 AVIATION GASOLINE

PLETEO		•									
PLETEO			141	9	900	8 349	!		i	i	29 :: ::
IPPLETED			2540	2659	2798	2896		3241			3793
.	8-1-79		06/23/82	17/01-82	07/09/82	97/11//82	67/3	08/07/82	8	9	09-10-65
/Cb LKY Tang:	41L-6-5572E		13.9	14.9	16.0	16.1		13.9	_		14.6
IANE			20.3	. 19.5	19.0	16.6		17.			10.3
ANE			71.7	73.8	73.0	73.7	8.65	73.0	79.5	8	61.2
1	•	i								ı	•
			•	٠.	7.5	7.5		6.3	6.7		•
60 F.			6.64	1.89	-1.69	67.3	ļ	66.5	67.6		69.1
OLOR SATBOLT GREEN	_		GREEN	GREEN	GREEN	GREEN		GREEN	GREEN		CREEN
			NEG	NEG	NEG	9 HE		HE C	NEC.	-	NFF
HOURS 212 F. 1 MAX			* :	=	=	=		=	1		1
DED-MATTER		l	3W0W	HONE	HOW	HONE	1	MON	100	1	-NON-
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Manual on Significance of Tests for Petroleum Products: 5th Edition

GEORGE V. DYROFF

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Aviation Fuels

INTRODUCTION

It is difficult to discuss avarion fuels without reviewing the development history of the various types of aviation fuels and describing quality requirements in terms of official specifications produced by the cooperative efforts of engine manufacturers, airline operators, fuel suppliers, and appropriate government departments. These documents define the required fuel properties and specify the standard test methods to be used. The international validity of these specifications and rigid enforcement ensures that fuels of uniform quality are available on a worldwide basis for all types of aircraft engines.

It is not feasible to include full details of all major international specifications in this chapter. Even summaries of the main requirements would be of little permanent value, since these specifications are revised and updated frequently to meet new aircraft needs or reflect changing supply situations. However, the basic content of the various specifications covering similar grades of fuel do not differ greatly, and, with few exceptions, the same fuel properties are controlled in each. Typical examples of the physical and chemical property requirements contained in current specifications are included for each of the main aviation gasoline and jet fuel grades.

HISTORICAL DEVELOPMENT OF AVIATION FUELS

Aviation gasolines for spark-ignition engines reached their development peak in the 1939 to 1945 war years. The advent of the gas turbine inhibited further piston engine development, and, although large quantities of aviation gasoline will be re-

quired for many years, quality requirements are unlikely to change significantly.

The first aviation gas-turbine engines were regarded as having noncritical fuel requirements. Since ordinary illuminating kerosine was the original development fuel, the first turbine fuel specifications were written largely around the properties and test methods associated with this wellestablished product. With increased complexity in design of the engine and its control, fuel specification tests have become inevitably more complicated and numerous. Current demands for improved performance, economy, and overhaul life will indirectly continue the trend towards additional tests: nevertheless, the optimum compromise between fuel quality and availability is achieved largely by the current fuel specifications.

AVIATION GASOLINE

Composition and Manufacture

Aviation gasoline is the most complex fuel produced in a refinery. Strict process control is required to ensure that the stringent (and sometimes conflicting) specifications are met for volatility, calorific value, and antiknock ratings. In addition, careful handling is required during storage and distribution to guard against various forms of contamination which can affect such properties as volatility, gum values, and the copper strip corrosion test.

Aviation gasoline consists substantially of hydrocarbons. Sulfur-containing and oxygen-containing impurities are limited strictly by specification and only certain additives are permitted (refer to the section on Aviation Fuel Additives).

The main component of high-grade avi-

FICANCE F TESTS ation gasolines is isooctane produced in the alkylation process by reaction of refinery butenes with isobutane over acid catalysts. To meet volatility requirements for the final blend, a small proportion of isopentane (obtained by superfractionation of light straight-run gasoline) is added. The aromatic component required to improve rich mixture rating is usually a catalytic reformate. The amount of aromatic components added is limited indirectly by the gravimetric calorific value requirement.

Only grade 80 fuel can include a proportion of straight-run gasoline because straight-run gasolines, which contain varying amounts of paraffins, naphthenes, and aromatics invariably lack the necessary branch-chain paraffins (isoparaffins) required to produce the higher grade fuels.

Specifications

Content

Aviation fuel specifications generally contain three main sections covering suitability, composition, and chemical and physical requirements.

The suitability section is included as a safeguard against the possible failure in service of a fuel which meets all the published physical and chemical tests in the specification. It throws the onus on the fuel producer to obey the spirit as well as the letter of the law. This philosophy is inherent in all aviation fuel specifications.

The composition section stipulates that the fuel must consist entirely of hydrocarbons except for trace amounts of approved additives, such as alkyl lead antiknock additive, dyes, and oxidation inhibitors. Its main importance is in listing the approved additives and, indirectly, in excluding any nonhydrocarbon blending components such as oxygenates, which might be used to improve a critical property of the fuel at the ultimate expense of other fuel properties.

The chemical and physical requirements section is the one most familiar to users since it carefully defines the allowable limits for many chemical and physical properties of the fuel and the standard test methods to be employed.

Fuel Grades

About six basic fuel grades have been in use since the 1939 to 1945 war period. In recent years, the diminishing demand for aviation gasoline has led to a reduction in the number of grades available. With fewer fuel grades, manufacturing, storage, and handling costs were reduced with subsequent benefits to consumers. At present, three grades—80, 100, and 100 lowlead—are specified in ASTM Specification for Aviation Gasolines (D 910).

Specifications covering the various grades have been drawn up by a number of bodies, and these have been revised as engine requirements changed. The most commonly quoted aviation gasoline specifications are those issued by the U.S. Department of Defense (military specifications), the British Ministry of Defense (DERD¹ specifications), and the American Society for Testing and Materials (ASTM D 910). Table 1 lists the main aviation gasoline specifications in current use and indicates the various grades together with their identifying dye colors.

Due to the international nature of aviation activities, the technical requirements of all the Western specifications are virtually identical, and only differences of a minor nature exist between the specifications issued in the various major countries. The Soviet GOST specifications (and their East European equivalents) differ in the grades covered and also in respect to some of the limits applied, but, in general, the same fuel properties are controlled, and most test methods basically are similar to their Western equivalents [American Society for Testing and Materials (ASTM) and Institute of Petroleum (IP) standards]. Soviet aviation gasoline grades are summarized in Table 2.

Table 3 provides detailed requirements for aviation gasoline as contained in ASTM Specification for Aviation Gasolines (D 910). In general, the main technical requirements of all other Western specifica-

^{&#}x27;In current issues of the British Military Specifications, the traditional term "D.Eng.R.D." has been abbown and Development, For uniformity, this new search and Development, For uniformity, this new abbreviation is used throughout this chapter, even for obsolete specifications.

			Curre	ni Specification	5	
Color	Nominal Antiknock Characteristics, Lean/Rich	NATO Code Number	DERD 2485 British Ministry of Defense	MIL-G-5572 U.S. Department of Defense	ASTM D 910	Use
Colorless Colorless Red	73 80 80/87 91/96	F-13* F-12 F-15*	80	80/87	80	blending component blending, historic minor civil
Blue Blue Green Brown	100/130 100/130 108/135	F-18	100LL 100	obsolete 100/130 obsolete	100LL 100	major civil minor military
Purple	115/145	F-22	115	115/145		military—virtually obsolete

Obsolete designation.

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*Specification MIL-G-5572 was withdrawn in 1988.

TABLE 2. Soviet aviation gasoline grades

Specification	Grade	Color	Use
	B.70	colorless	obsolete
GOST-1012	B.91/115*	green	current
GOST-1012	B.95/130*	vellow	current
	B.100/130	bright orange	obsolese
GOST-5760	BA(115/160)	varies	obsolere

"In regular and premium qualities.

tions are virtually identical to those in Table 3, although differences occur in the number of grades covered and, in some cases, the amount of tetraethyl lead (TEL) permitted. The various grades within the specification differ fundamentally in only a few vital respects, such as color, antiknock ratings, and TEL content. This is true of all the Western aviation gasoline specifications. The two remaining grades in the Soviet GOST specification are subdivided, somewhat curiously, into ordinary and premium qualities with differing limits for aromatics, olefins, sulfur, and acidity

The limits specified for Western grades of aviation gasoline were, in most cases, dictated originally by military aircraft engine requirements. Since then, the performance requirements for civil and military aircraft engines have changed very little. However, improved fuel manufacturing techniques and the reduced demand for certain grades has allowed fuel suppliers to produce modified fuel grades more suited to market requirements. In some cases, the objective has been to offer

a technically superior fuel; in other cases, the aim has been the reduction of production, storage, and handling costs by providing a fuel suitable for use in a wider range of engine types than was possible with the standard grades.

Characteristics and Requirements

Antiknock Properties

The various fuel grades are classified by their "antiknock" quality characteristics as determined in single-cylinder laboratory engines. Knock, or detonation, in an engine is a form of abnormal combustion where the air/fuel charge in the cylinder ignites spontaneously in a localized area instead of being consumed progressively by the spark initiated flame front. Knocking combustion can damage the engine and give serious power loss if allowed to persist. The various grades are designed to guarantee knock-free operation for a range of engines from those used in light aircraft up to high-powered transport and military types.

TABLE 3. Detailed requirements for aviation gasolines.

Knock value, lean rating:			
Minimum octane number	80	100	100
Knock value, rich rating:			
Minimum octane number	87		
Minimum performance number		130	130
Color	Red	Green	Blue
Dye content:			
Permissible blue dye, max, mg/U.S. gal	0.5	4.7	5.7
Permissible yellow dye, mg/U.S. gal	None	5.9	None
Permissible red dye, max, mg/U.S. gai	8.65	None	None
Tetraethyl lead, max, mL/U.S. gal	0.5	4.0	2.0
gPb/L.	0.14	1.12	0.56
	1	Requirements for All G	rades
Distillation temperature, °C (°F):			
10% evaporated, max temp		75(167)	
40% evaporated, min temp		75(167)	
50% evaporated, max temp		105(221)	
90% evaporated, max temp		135(275)	
Final bolling point, max, *C (*F)		170(338)	
Sum of 10 and 50% evaporated temperatures,			
min, *C (*F)		135(307)	
Distillation recovery, min, 96		97	
Distillation residue, max. %		1.5	
Distillation loss, max, 96		1.5	
Net heat of combustion, min, Btu/lb (MJ/kg)		18720 (43.54)	
Vapor pressure:		10720 (43.54)	
min, kPa(psi)		38(5.5)	
max, kPa(psi)		49(7.0)	
Copper strip corrosion, max		49(7.0) No. 1	
Potential gum (5-h aging gum),		NO. I	
max, mg/100 mL	1	4	
Visible lead precipitate, max, mg/100 mL		6 3	
Sulfur, max %m		0.05	
Freezing point, max, *C(*F)			
Water reaction		−58(−72) Volume change exceed ±2 ml	
Permissible antioxidants, max, lb/1000 bbl (42 gal)		4 2	•

Grade 80

Grade 100

Grade 1001.1.

The antiknock ratings of aviation gasolines are determined in standard ASTM laboratory engines by matching their performance against reference blends of pure isooctane (2,2,4-trimethyl pentane) and nheptane. Fuel rating is expressed as an octane number (ON) which is defined as the percentage of isooctane in the matching reference blend. Fuels of higher performance than pure isooctane (100 ON) are tested against blends of isooctane with various amounts of antiknock additive. The rating of such fuel is expressed as a performance number (PN) which is defined as the maximum knock-free power output obtained from the fuel expressed as a percentage of the power obtainable on isooctane.

The antiknock rating of fuel varies ac-

cording to the air/fuel mixture strength employed. This fact is used in defining the performance requirements of the higher grade aviation fuels. As mixture strength is increased (richened), the additional fuel acts as an internal coolant and suppresses knocking combustion which, in turn, permits a higher power rating to be obtained. Since maximum power output is the prime requirement of an engine under rich takeoff conditions, the "rich mixture performance" of a fuel is determined in a special supercharged single-cylinder engine using ASTM Test for Knock Characteristics of Aviation Fuels by the Supercharge Method (D 909/IP 119). Similarly, economic cruising operation of an engine is obtainable with weak (lean) mixture strengths. "Weak mixture performance" is determined by

^{*}ASTM Specification for Aviation Gasolines (D 910-85).

ASTM Test for Knock Characteristics of Motor and Aviation Fuels by the Motor Method (D 2700/IP 236).

Until 1975, ASTM Specification for Aviation Gasolines (D 910) designated aviation gasoline grades with two numbers, for example, "grade 100/130." The lower number denoted an antiknock of 100 minimum by the lean mixture test procedure, and the higher number 130 minimum by the rich mixture procedure. Although the ASTM specification now uses only one number to designate grade (the number from the lean mixture procedure) some other specifications still use both.

Volatility

All internal combustion engine fuels must be easily convertible from storage in the liquid form to the vapor phase in the engine to allow formation of the combustible air/ fuel vapor mixture. If gasoline fuel volatility is too low, liquid fuel enters the cylinders and washes lubricating oil from the walls and pistons. This would increase engine wear and cause dilution of the crankcase oil. Poor volatility can also give rise to critical maldistribution of mixture strength between cylinders. If volatility is too high, fuel can vaporize in the fuel tank and supply lines giving undue venting losses and the possibility of fuel starvation through "vapor lock" in the fuel lines. The cooling effect due to rapid vaporization of excessive amounts of highly volatile material also can cause ice formation in the carburetor under certain conditions of humidity and air temperature. Many modern aircraft have anti-icing devices on the engines including the provision of carburetor heating.

Distillation characteristics are determined with a procedure (ASTM D 86/IP 123) in which a sample of the fuel is distilled and the vapor temperature recorded for the percentages of evaporation or distillation throughout the range. Distillation points are selected to control volatility in the following ways:

1. The percent evaporated at 75°C (167°F) controls front-end volatility. Not less than 10%, but not more than 40% of the fuel must evaporate at that temperature. The minimum value ensures that volatility is adequate for normal cold

starting. The maximum value controls vapor lock, fuel system vent losses, and carburetor icing.

2. The requirement that at least 50% of the fuel be evaporated at 105°C (221°F) ensures that the fuel has even distillation properties and does not consist of lowboiling and high-boiling components only. This provides control over the rate of engine warm-up and stabilization of slowrunning conditions.

3. The requirement that the sum of the 10 and 50 percent evaporated temperatures exceed 135°C (307°F) also controls the overall volatility and indirectly places a lower limit on the 50 percent point. The clause is an additional safeguard against excessive fuel volatility.

4. The requirement that a minimum of 90% of the fuel be evaporated at 135°C (275°F) controls the proportion of less volatile fuel components and, therefore, the amount of unvaporized fuel passing through the engine manifold into the cylinders. The limit represents a compromise between ideal fuel distribution characteristics and commercial considerations of fuel availability which could be affected adversely by further restriction of this limit.

 The final distillation temperature of 170°C (338°F) maximum excludes any undesirable heavy material which could cause fuel maldistribution and also dilution of the crankcase oil.

All spark-ignition engine fuels have a vapor pressure which is a measure of the tendency of the more volatile fuel components to escape from the fuel tank in the form of vapor. When an aircraft climbs rapidly to a high altitude, the atmospheric pressure over the fuel is reduced and may become less than the vapor pressure of the fuel at its prevailing temperature. If this occurs, the fuel will "boil," and considerable quantities of the more volatile components will escape as vapor through the tank vents

Vapor pressure for aviation gasolines is controlled and determined by the ASTM Test for Vapor Pressure of Petroleum Products (Reid Method) (D 323/IP 69). Limits are between 38 and 49kPa (5.5 to 7.0 psi). The lower limit is an additional check on adquate volatility for engine starting. The up-

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keorial ing of iod iisble ak by per limit controls excessive vapor formation during high-altitude flight and "weathering" losses in storage.

Density and Heat of Combustion

No great variation in either density or heat of combustion occurs in modern aviation gasolines since they depend on hydrocarbon composition which is already closely controlled by other specification properties. Both factors have relatively greater importance with jet fuels as discussed in detail later.

Freezing Point

Maximum freezing point values are set for all types of avaitation fuel as a guide to the lowest temperature at which the fuel can be used without risk of separation of solidified hydrocarbons. Such separation could lead to fuel starvation through clogging of fuel lines or filters or loss in available fuel load due to retention of solidified fuel in the tanks. The low freezing point requirement also virtually precludes the presence of benzene which, while a high octane material, has a very high freezing point.

The standard freezing-point test involves cooling the fuel until a sturry of crystals form throughout the fuel and noting the temperature at which all crystals disappear on rewarming the fuel. Freezing points are determined by ASTM Test for Freezing Point of Aviation Fuels (D 2386/IP 16).

Storage Stability

Aviation fuel must retain its required properties for long periods of storage in all kinds of climates. Unstable fuels oxidize and form polymeric oxidation products which remain as a resinous solid or "gum" on induction manifolds, carburetors, valves, etc. as the gasoline is evaporated. Formation of this undesirable gum must be limited strictly, and it is assessed by the existent and accelerated (or potential) gum tests.

The existent gum value is the amount of gum actually present in the fuel at the time of the test. It is determined by ASTM Test for Existent Gum in Fuels by Jet Evaporation (D 381/IP 131). The accelerated gum test, ASTM Test for Oxidation Stabil-

ity of Aviation Fuels (Potential Residue Method) (D 873/IP 138), predicts the possibility of gum forming during protracted storage and decomposition and precipitation of the antiknock additive.

To ensure that the strict limits of the stability specification clauses are met, aviation gasoline components are given special refining treatments to remove the trace impurities responsible for instability. In addition, limited quantities of approved oxidation inhibitors are added, Currently, little trouble is experienced with gum formation or degradation of antiknock additive.

Sullur Content

Total sulfur content of aviation gasoline is limited to 0.05 percent mass maximum because most sulfur compounds have a deleterious effect on the antiknock efficiency of alkyl lead compounds. If sulfur content were not limited, specified antiknock values would not be reached for highly leaded grades of aviation fuel. Sulfur content is estimated by ASTM Test for Sulfur in Petroleum Products (Lamp Method) (D 1266/IP 107) or X-Ray Spectrographic Method (D 2622).

Some sulfur compounds can have a corroding action on the various metals of the engine system. Effects vary according to the chemical type of sulfur compound present. Fuel corrosivity is assessed by its action on a copper strip used in ASTM Test for Detection of Copper Corrosion from Petroleum Products by the Copper Strip Tarnish Test (D 130/IP 154).

Water Reaction

The original intent of the water reaction test was to prevent the addition of high octaine and water soluble components such as alcohol to aviation gasoline. The test methods involved shaking 80 mL of fuel with 20 mL of water under standard conditions and observing phase volume changes and interface condition. Many specifications for aviation gasoline now have phase separation requirements in addition to those for volume change and interface condition. Water Reaction of Aviation Fuels (D 1094/IP 289) rates all three of these criteria.

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In general and at the date of this printing, reciprocating aviation engines and the fuel systems in aircraft so powered are designed to operate on one of the grades of fuel specified in ASTM Specification for Aviation Gasolines (D 910), or equivalent. Most major aviation piston engine manufacturers specifically exclude motor gasoline from their list of approved fuels. Many fuel manufacturers also disapprove of the suitability of motor gasolines in any aircraft. The suitability of motor gasoline for use in aircraft is limited for both technical and safety reasons which are explained below.

Motor gasoline can vary in both composition and quality from supplier to supplier, from country to country, and, in temperate climates, from season to season; in comparison to aviation gasoline, motor gasoline is not a closely or uniformly specified product. A particular variable in recent years is the increasing inclusion of strong detergent additives and of alcohols and/or other oxygenates in motor gasoline.

Availability and cost considerations have encouraged many owners of light aircraft to seek acceptance of motor gasoline as an alternative to aviation gasoline. In recognition of this trend and in order to maintain regulation and control of motor gasoline use, various civil aviation regulatory agencies around the world have extended supplemental or special certification provisions to permit the use of motor gasoline in a limited number of specified aircraft types which are considered, because of design features, to be less sensitive to fuel properties. In the United States of America, such supplemental type certificates (STCs) specify motor gasoline meeting the requirements of ASTM Specification for Automotive Gasoline (D 439). However, the responsibility for any consequences arising from the adoption of alternative fuels such as motor gasoline rests with the owner/operator of the aircraft, the parties who have sought and received approval, and the regulatory agencies that granted said approvals.

The compositional and property differences between motor gasoline and aviation gasoline are detailed below in relation to their potential adverse effects on engine

aircraft operation and flight safety. These factors should be reviewed and evaluated before use of motor gasoline in aircraft.

1. Motor gasolines have a wider distillation range than aviation fuels. This could promote poor distribution of the high antiknock components of the fuel in some carbureted engines. Further, the octane ratings of motor gasoline and aviation gasoline are not comparable due to the different test methods used to rate the two types of fuels. Preignition and detonation conditions could develop due to the appreciable difference in actual antiknock performance of motor and aviation fuels of apparent similar octane ratings.

2. Higher volatility and vapor pressures of motor gasolines could overtax the vapor handling capabilities of certain engine/airframe combinations and could lead to vapor lock or carburetor icing. Fire hazards could also be increased.

3. Motor gasoline has a shorter storage stability lifetime than aviation gasoline and can form gum deposits which can induce poor mixture distribution and other engine mechanical side effects such as valve sticking.

4. Due to higher aromatics content and the possible presence of oxygenates, motor gasoline could have solvent characteristics which are unsuitable for some aircraft engine/airframe combinations. Seals, gaskets, flexible fuel lines, and some fuel tank materials could be affected.

5. Motor gasoline may contain additives which could prove incompatible with certain in-service engine or airframe components. The concentration of additives such as detergents is being continually revised to meet the requirements of advanced automotive fuel injection systems. Alcohols or other oxygenates could increase the tendency for the fuel to hold water, either in solution or in suspension. Other additives, not considered here, could also lead to problems not specifically addressed in this document.

6. The testing and quality protection measures applied to automotive gasoline are much less stringent than for aviation fuels. There is a greater possibility of contamination occurring and less possibility of it being detected. Because motor 51 Chapter 5—Aviation Fuels 52 SIGNIFICANCE OF TESTS gasolines meet less stringent requirements, compositional extremes still meeting D 439 might cause undefined difficulties in certain aircraft. Furthermore, D 439 is being continually revised.

7. The antiknock compounds used in leaded motor gasolines contain an excess of chlorine and bromine-containing lead scavengers, whereas aviation gasolines contain a lesser concentration of bromine compounds only. Chlorine compounds give more corrosive combustion products. In addition, lead phasedown regulations in some countries may result in motor gasoline containing insufficient lead to prevent excessive valve seat wear in certain engines.

The above factors illustrate that use of motor gasoline in aircraft may involve certain risks that the potential user must assess.

AVIATION TURBINE FUELS (JET FUELS)

Background

Aircraft gas-turbine engines require a fuel with quite different properties from those for aviation gasoline. Probably the greatest difference is that antiknock value is of no importance and is replaced by the need for a heating fuel of good combustion characteristics and high-energy content. Illuminating kerosine was chosen as the fuel for the first generation of engines largely because of its ready availability, low-fire hazard, good combustion properties, and, not least, the war-time need to conserve gasoline supplies. As engine and fuel system designs have become more complicated, so have the fuel specifications become more varied and restrictive.

Jet fuel quality worldwide is dictated on the commercial side largely by the British Ministry of Defence (DERD) specifications and those of the airlines, engine manufacturers, and industry groups such as ASTM and the International Air Transport Associations (IATA). At airports around the world, jet fuel for airlines is delivered frequently from jointly operated systems in which fuel from a number of suppliers is comingled. This practice has led to the

development of a Joint Fueling Systems Check List, which embraces the most critical requirements of the major specifications.

Military jet fuel is dictated largely by the U.S. Department of Defense (U.S. MIL) specifications and corresponding DERD specifications. Grades of commercial and military fuels are virtually identical in basic properties and differ mainly in the types of additives permitted. The only significant exception is in the case of the fuel types used in the Soviet Union and most East European countries. These grades are based on USSR state standards (GOST specifications) and differ in several major respects from their nearest "Western" equivalents.

In the People's Republic of China, early grades of aviation turbine fuel were also based on USSR Standards, but, for recently introduced grades, Western standards and test methods are being adopted.

Only two basic types of jet fuel are in general use worldwide: the kerosine type and the wide-cut gasoline type. The former is a modified development of the illuminating kerosine originally used in gas-turbine engines. The latter is a wider boiling-range material which includes some gasoline fractions, developed in the United States of America primarily for military use, to improve on availability from crude oil. In addition, a number of specialized fuel grades are required for limited military use either as referee fuels or, more particularly, in special high-performance military aircraft.

Composition and Manufacture

Aviation turbine fuels are manufactured predominantly from straight-run kerosines, or kerosine/naphtha blends in the case of wide-cut fuel, from the atmospheric distillation of crude oil. Straight run kerosine from some sweet crudes will meet all the requirements of the jet fuel specification without further refinery processing, but for the majority of crudes, the kerosine fraction will contain trace constituents which have to be removed before the kerosine is merchantable as jet fuel. This is normally effected by hydrotreating (hydrofining) or by a chemical sweetening process (for example, Merox). For further detail on

20:10 Tuesday, October 18, 1894 Publications Pre 1991 in SN 08/077,243 f. 6/14/93 Jessup et al. RVP <= 7.5 psi and Grade = Unleaded Fuels Survey

Sorted first by increasing RVP, then by decreasing T50, and then by decreasing T90

	Comments	מפט אפשונ רסת	rot lamited	porymer gas	cat gas	400	cat das	ent and	2 comp T10=159		T10=184	rat ras	and and		>57% arom		cat das	216				,					
	Fuel				Pt-USDI		Pt-IISDV	20/80	A	-1 R-30	-3 9R	full	4		· o	. ~	Joliet	4	13	.1 F-30	F-11	9		1 00	F-18	15	F0-6
1	(5)	Ľ	. 5	2 3	* C	2 5	30	63	7	App A	App B	4.1	: ~	II.II	18	H	42	! <u>-</u>	II.II	App A	A-1	II.I	II.II		A-1	III.	A-1
å	(2)	v	· <	r =	₹ 0	, Ξ	11		175	11	11	10	175	18	9	17	17	4.4	17	11	7	17	20	13	· œ	15	2
(; ; ;	Article (4)	US4.571.439	1154 579 990	1155 041 200	11S4 437 436	USS, 041, 208	US5,041,208	US4,818,250	SAE 780612	SAE 801352	SAE 780949	US5.041.208	SAE 780612	CRC 510	US4,812,146	CRC 477	US5,041,208	BM 7291	CRC 477	SAE 801352	SAE 770811	CRC 477	CRC 494	CRC 578	SAE 770811	CRC 541	SAE 790203
9	g 🖰																										
	R+M/2 (3)	92.2	92,		20.0	94.1	94.5	86.5	•	86.8	36.7	84.8	•	84.5	101.0	86.1	84.8	95.6	91.5	86.6	86.3	88.8	83.7	•	86.3	91.9	•
e e	€	•		•						•		•		•	•			•									•
ţ	(%)					•									•					•							
a a a	(*)	•				•	•		•			•		•		•	•		•			•				•	
	(*)		•			•	•																				
	%		•			•		•		30.0					0.01					30.0							
E		•	•	100	100	100	100	•	•	100	100	100	•	100	•	100	100	100	100	9	100	100	100	•	100	•	100
C	· E			*		*	*							*		*	*	*	*			*	*				
Satu-	rates	•	•	27.4	53.5	52.5	49.7	•	•	63.7	69.1	46.6	•	74.8		52.5	46.7	59.5	53.5	58.7	47.5	53.5	71.1		36.0	•	43.5
Arom-	atics	•	•	72.6	43.0	47.5	50.3	•		34.0	24.8	30.5		24.9		29.5	30.5	28.4	27.5	23.5	37.5	28.5	23.5	•	28.5	•	36.0
* 6	fins			0.0	3.5	0.0	0.0		•	2.3	6.1	22.8	•	0.3		18.0	22.8	12.1	19.0	18.1	15.0	18.0	5.4		35.5		20.5
T90	(F)	•	•	•	326	•	•	368	207	316	378	•	312	330		304		30/7		314					361	335	330
T50 '	(F)	•	•	•	231	•	٠					247			216			٠.		186					٠,	٠,	223 3
	(psi)	1.7	1.7	5.6	3.0		3.6	3.8	4.1	2.0	5.1	5.2	5.2	2.5	5.2	5.2	5.2	5.3	5.3	5.3	5.4	5.4	5.4	5.4	5.5	5.5	2.5
	OBS (п	7	m	4	S	9	7	∞	σ	20	11	17	13	14	15	16	17	18	19	20	21	22	23	24	25	56

 ^{*} Saturates were calculated by difference: 100% - (aromatics + olefins). 2. Total of Olefins + Aromatics + Saturates. 3. P: No data but Probably Leaded.

8. Compositions in wt%, all others are in vol%. Compositions as reported.

^{5.} For patents page = column and table = line. 6. Repeat in CRC 451 Rvp= 7.7 psi. Cars used leaded fuel at this time. 7. MTBE added to the reported saturate value. 3% unknowns reported. 4. US = U.S. patent, AP = Australian patent.

ATTACHMENT P

(psi)

OBS

7.7.7.8

	Comments			Burns T10=164		*-	>52% arom														>52% arom		_										
	Fuel	Q	B-10	FT-266	6	1 R-15	1	A-10		2	1 R-5		16	16	6A	12	വ	2	1	F-14	9	low	BL									.;.	
1	(5)	ю	H	57	I,II	App A-1	14	H	II'II	I,II	App A-1	:	III'I	1,2	Fig 5	I,II	I, II	I,II	I'II	A-1	39	7	7	III'I	1,2	App A-	I,II	lofine)	. /	time.		o= 7.7 ps	ted.
ż	5.	19	40	٣	16	11	4	39	16	18	11	6	19	٣	169	11	11	16	17	7	4	4	7	13	٣	11	18	4	-	this		11 RVF	repor
(; ; ; ; ; ; ; ; ; ; ; ; ; ; ; ; ; ; ;		CRC 578	CRC 455	US4,444,567	CM-79-71	SAE 801352	US4,812,146	CRC 455	CM-79-71	CRC 510	SAE 801352	AP213,136	CRC 520	SAE 821211	SAE 780611	CRC 477	CRC 477	CM-79-71	CRC 477	SAE 770811	US4,812,146	SAE 780651	SAE 710138	CRC 520	SAE 821211	SAE 801352	CRC 510	1. * Saturates were calculated by difference: 100% - (arcmatice + clefine)	2. Total of Olefins + Aromatics + Saturates.	Cars used leaded fuel at this time	AP = Australian patent.	line. 6. Repeat in CRC 451 Rvp= 7.7 psi.	3% unknowns reported
9	3.6																					Д	Д					1008	+	d le	rali	Rep	ë.
	R+M/2 (3)	•	•	87.9	90.9	86.4	100.7	•	86.4	85.6	86.4	•	92.9	92.9	•	87.9	85.6	84.3	82.4	87.6	100.6			90.6	90.6	86.3	89.2	. 00	omatic	rs use	= Aust	ne. 6.	he reported saturate value.
É	₹ %		•										•															ffor	4 A	ឧ	ΑÞ	;; ;;	tura
á	(%)																		•									, d	ins	ded.		ple.	d sa
9	(%)				•	•				•				•														r Pd	olef	Lea	patent,	and table =	orte otte
1	(%)						•					•	•										•					16	of Of	bably	. U.S.	ımı aı	e rej
T C C	(%)				•	15.0	10.0				5.0										10.0	•	•			10.0	•	0	Total	rt Pro	4. US =	= coli	1 t
	(2)	•	•	•	100	100	•	•	100	100	100	•	•	•	•	100	100	100	100	100	•	•	•	•	•	100	100	3	. ~	tab	4		dded
c	ਹ ਦ				*				*	*			*	*		*	*	*	*					*	*		*	rate		o da		ts p	BE a
4 to 2 to 3 to 3 to 3 to 3 to 3 to 3 to 3	fins atics rates	•	•	•	77.1	58.1	•	•	75.7	64.4	54.5		•		•	78.5	78.5	63.9	78.0	49.5	•	•	•		•	57.2	76.3	* Satu		3. P: No data but Probably Leaded.		5. For patents page	7. MTBE added
4 5 E	atics	•		•	22.3	40.4		•	22.8	17.5	43.4		48.0	48.0	•	19.5	19.5	13.4	20.0	39.0		•	•	30.0	30.0	41.3	23.4	_	i	9		5. For	٥
* [fins	•	•		9.0	1.5		•	1.5	18.1	2.1					5.0	5.0	22.7	5.0	11.5			•			1.5	0.3						
001	(F)	340	328	335	294	325	229	303			322	343	346	346	356						529	303	323	335	335	325	312						
C S E	(F) (F)				218		216				224																220						

0.0.0

47

6.1

Compositions as reported.

8. Compositions in wt%, all others are in vol%.

Publications Pre 1991 in SN 08/077,243 f. 6/14/93 Jessup ctd. RVP <= 7.5 psi and Grade = Unleaded Fuels Survey

o trooms	Sallemon		2 сошо	•		>52% arom								>57% arom														
وآو	•	XE	m	Æ	-1 R-0	S	11	.9 1	28	е	e	6А	12	6	ø	Ϋ́	9	6	6	13	13	12	12	1.7	F-3	14	∞	
Table	ĵ.	7	7	App 1																						11,11	1,11	
Pg (5)	9	7	175		11	4	11	23	15	13	m	166	16	S	7	7	20	13	٣	13	٣	19	٣	2714	7	17	16	
Article		SAE 710138	SAE 780612	SAE 750419	SAE 801352	US4,812,146	CRC 477	SAE 720700	CRC 541	CRC 520	SAE 821211	SAE 780611	CM-79-71	US4,812,146	AP213,136	SAE 710138	CRC 494	CRC 520	SAE 821211	CRC 520	SAE 821211	CRC 520	SAE 821211	SAE 720933	SAE 770811	CRC 477	CM-79-71	
8B (5)		щ						д								Д								O,				
NB		•	•	•	86.4	100.5	88.5	•	90.1	87.1	87.1	•	88.0	100.9	•	•	87.2	89.1	89.1	91.0	91.0	91.2	91.2	•	84.4	92.5	85.1	
TBA (%)		•	•	•	•	•		•	•	•	•		•		•					•	•		•			•		
IPA (%)			•	•	•	•		•	•		•						•					•		•				
ETBE		•			•	•	•	•	•		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	
Eton		•														•		9.8	8.8		•					•	•	
MTBE	2	•		•		8.0					•			10.0		•		•	•		•	•					•	
E (2)		•	•	•	100	•	100	•	•	•	•	•	100	-	•	•	100	•	•	•	•	•	•	•	100	100	100	
υĝ							*			*	*		*				*	*	*	*	*	*	*			*	*	
% Satu- rates		•	•	•	53.8		59.5	•	•	•	•	•	50.8	•	•	•	71.4	•	•	•	•	•	•	•	58.5	52.0	51.6	
% Arom- atics		•		•	44.6	•	32.0	•	•	23.0	23.0	•	26.7	•			27.0	38.0	38.0	28.0	28.0	27.0	27.0	•	40.5	42.0	30.9	
% Ole-		•		•	1.6		8.5	•		•			22.5	•	•		1.6					•			1.0	6.0	17.5	
T90 (F)		326	208	370	331	228	314	٠	336	344	344	356	346	229	352	333	300	336	336	343	343	329	329	323	327	300	315	
T50 '		212	170	254	226	216	215	212	251	536	236	233	224							240				226	218	506	203	
Rvp (psi)		6.1	6.1	6.2	6.2	6.2	6.2	6.2	6.3	6.3	6.3	6.3	6.3	6.3	6.3	6.3	6.3	6.4	6.4	6.4	6.4	6.4	6.4	6.4	6.4	6.4	6.4	
OBS		23	54	22	26	22	28	29	9	61	62	63	64	65	99	67	68	69	70	71	72	73	74	75	92	11	78	

 ^{*} Saturates were calculated by difference: 100% - (aromatics + olefins). Cars used leaded fuel at this time. 2. Total of Olefins + Aromatics + Saturates.

Compositions as reported.

For patents page = column and table = line. 6. Repeat in CRC 451 Rvp= 7.7 psi.
 7. MTBE added to the reported saturate value. 3% unknowns reported. 3. P: No data but Probably Leaded. Cars used leaded fuel a 4. US = U.S. patent, AP = Australian patent. 8. Compositions in wt%, all others are in vol%.

Publications Pre 1991 in SN 08/077,243 f. 6/14/93 Jessup ctd. RVP <= 7.5 psi and Grade = Unleaded

		Comments				>56% arom							Avg of 3	•									T50>215					
		Fuel	Æ		B1	2	F-9	7		FO-16	10/90	. 9	6.5	н	7	1-2	2	T (b)	24	н	25	AU-8-79	ES2	4	œ	œ	n	D
	Table	(2)	-	App A-1	; 7	39	A-1	7	35	A-2	63	II'II		App A	ä	III	7	III	II, III		III,III	H	-1	2	III'I	1,2	. 2	7
	F.	(2)	1444	2714	164	4	7	18	ĸ	ഗ	œ	16	11	15	17	19	7	19	15	∞	15	22	7	18	19	۳	175	18
	Article		SAE 730474	SAE 720933	SAE 780611	US4,812,146	SAE 770811	CRC 578	US3,886,759	SAE 790203	US4,818,250	CM-79-71	HES 35-32030	SAE 720932	CRC 445	CRC 451	SAE 710675	CRC 451	CRC 541	API 4310	CRC 541	CRC 454	SAE 900153	CRC 578	CRC 520	SAE 821211	SAE 780612	CRC 578
	NB	ල		Д																								
	NB	R+M/2	86.8	•	•	100.9	86.5	•	•	•	87.0	87.9	91.3		89.1	89.1	89.1	90.9	90.9	87.6	92.0	74.4	8.06	•	89.9	89.9	87.5	•
	TBA	€	•																				•					
	IPA																											
		*																										•
	EtoH	*	•																								•	
	MTBE	*	•	•	•	10.0	•	•											4.5		9.6						٠.	15.0
		(5)	100	•	•	•	100	•	•	100	•	100	•	•	100	100	100	100	•	100	•	100	901	•	•	•	100	•
	υį											*	*		*	*	*	*							*	*	*	
*	Satu-	rates	59.0	•	•	•	50.5	•	•	40.0	•	711.7	•	•	67.7	68.0	68.0	70.0	•	74.0	•	68.9	55.3	•	٠	٠	39.8	٠
	Arom-		25.3	•	•		37.5	•	•	53.0		27.3	31.6	•	28.3	28.0	28.0	26.0		21.7		16.1	40.2	•	34.0	34.0	40.5	٠
₩	0]e-	Ins	15.7				12.0			7.0		1.0			4.0	4.0	4.0	4.0		4.3		15.0	4.5				19.7	
		£	295	334	339	228	328	336	•	335	366	318	344	335	318	318	318	315	338	359	338	360	٠	343	335	335	336	330
		<u> </u>	197	195	257	217	215	199	•	260	252			234	232	232	232	232	231			183	•			241		220
		(bs1)	6.4	6.4	6.5	6.5	6.5	6.5	6.5				9.9			9.9	•	9.9			9.9		9.9	6.7	6.7	6.7	6.7	6.7
	į	SBO	79	80	81	82	83	84	82	86	87	88	83	90	91	95	93	94	92	96	97	86	66	100	101	102	103	104

 ^{*} Saturates were calculated by difference: 100% - (aromatics + olefins). 2. Total of Olefins + Aromatics + Saturates.

Cars used leaded fuel at this time. 4. US = U.S. patent, AP = Australian patent. 3. P: No data but Probably Leaded.

For patents page = column and table = line. 6. Repeat in CRC 451 Rvp= 7.7 psi.
 7. MTBE added to the reported saturate value. 3% unknowns reported. Compositions as reported. 8. Compositions in wt%, all others are in vol%.

Publications Pre 1991 in SN 08/077,243 f. 6/14/93 Jessup ctd. RVP <= 7.5 psi and Grade = Unleaded Fuels Survey

							,																	-				
		Comments					cat das	ı							>52% arom													
		Fuel	13	S	9	A-20	Net prod	2	2	FO-17	23	15		II	4	13	A1	III	AU-10-79	Œ4	V-4	12	7	2	B-20	331	331-80	328
;	Table	(2)					42	III'II	1,2	A-2	III, II	III,II	1,2	н	39	1'11	7	App A	H	7	App A-1	5	7	App A	H	D-V	C-IV	D-V
i	P.	(2)	16	18	2714	39	12	19	٣	S	15	19	٣	œ	4	18	164	15	23	7	2107	18	18	œ	40	9-0	C-4	0-5
	Article	(4)	CM-79-71	CRC 510	SAE 720933	CRC 455	US5,041,208	CRC 520	SAE 821211	SAE 790203	CRC 541	CRC 520	SAE 821211	API 4310	US4,812,146	CRC 510	SAE 780611	SAE 720932	CRC 454	SAE 902132	SAE 730593	CRC 578	CRC 578	SAE 841386	CRC 455	CRC 519	CRC 525	CRC 519
!	œ.	3			Д																			Д				
		R+M/2 (3)	87.3	86.7	٠	•	91.8	87.4	87.4	•	90.9	92.7	92.7	91.7	100.6	88.8	•	•	74.4	95.9		•	•			94.2	94.2	95.5
í	IBA	%								•	8.7		•															
	H.	€																										
	ELBE	%	•	•	•							•					•			23.5								
	HOH	€	•														•					10.0						
	MIBE							•						100	10.0								. 15.0					
	-		100	100	•	•	100	•	•	100	•	•	•	100	•	100	•	•	100	•	•	•	•	•	•	100	100	100
	ပ		*	*			*	*	*			*	*			*												
*	satu-	rates	65.8	82.0	•	•	39.3	•	•	44.5	•	•	•	70.4	•	64.4	•	•	58.8	•		•				27.8	27.8	47.6
٠,	Arom-	atics	24.3	14.2	•	•	49.4	30.0	30.0	40.5		27.0	27.0	26.7	•	24.7	•	٠	9.0	•	•	•	•	•	•	59.8	59.8	50.8
*	ore-	fins	6.6	3.8			11.3			15.0				5.9		10.9			32.2		•					12.4	12.4	1.6
9		(F)	317	302	334	302	•	341	341	325	338	350	320	341	229	326	335	305	286	325	319	331	328	283	329	294	294	596
		<u>E</u>	220	213	210	210	•	246	246	232	228	227	227	217	217	216	208	198	195	191	191	185	181	180		240		238
		(psi)	6.7	6.7	6.7	6.7	6.7	8.9	8.9	8.9	8.9	8.9	8.9	8.9	8.9	8.9	8.9	8.9	8.9	8.9	8.9	8.9	8.9	8.9	6.9	6.9	6.9	6.9
		OBS	105	106	107	108	109	110	111	112	113	114	115	116	117	118	119	120	121	122	123	124	125	126	127	128	129	130

 ^{*} Saturates were calculated by difference: 100% - (aromatics + olefins). 2. Total of Olefins + Aromatics + Saturates.

^{5.} For patents page = column and table = line. 6. Repeat in CRC 451 Rvp= 7.7 psi. Cars used leaded fuel at this time. 4. US = U.S. patent, AP = Australian patent. P: No data but Probably Leaded.

Compositions as reported. 7. MTBE added to the reported saturate value. 3% unknowns reported. Compositions in wt*, all others are in vol*.

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Publications Pre 1991 in SN 08/077,243 f. 6/14/93 Jessup ctd. RVP <= 7.5 psi and Grade = Unleaded

Sorted first by increasing RVP, then by decreasing T50, and then by decreasing T90

OBS

137	137	137	kvp 150 (psi) (F) 6.9 238		fins	atics 50.8	fins atics rates 1.6 50.8 47.6	ਹ ਦੇ	(2)	(%)	. (*)	(%)	(%)	(%)	EIBE LFA TBA NB (\$) (\$) (\$) R+M/2 (3)		Pg (5)	Table (5) C-I	Fuel 328-80	Comment
337	337	335	ńκ								10.0		4.7		90.8		18	2 111.11	14	
345 21.7 33.1 45.2 * 100	345 21.7 33.1 45.2 * 100	345 21.7 33.1 45.2 * 100	ñã			•	•		•	•				4.5	90.5	CRC 541	15	H;	5 5 5	
314 1.0 34.0 65.0 * 100 9.3 91.7 CRC 541 15 III, II 21 314 1.0 34.0 65.0 * 100 89.7 CRC 451 19 III S 315 34. 35.4 61.2 100 86.9 SAE 780949 13 App B-3 8R 314 3.4 35.4 61.2 100 86.9 SAE 780949 13 App B-3 8R 314 3 38.0 9.8 100. CRC 541 15 III, II 14 314 3 38.0 9.8 90.0 CRC 541 15 III, II 14 315 3. 38.0 9.8 90.0 CRC 520 19 III, I 1 316 3 38.0 9.8 90.0 CRC 520 19 III, I 1 317 3 38.0 9.8 90.0 CRC 520 19 III, I 1 318 3	315	315	'n			33.1	45.2	*	100						85.7	CM-79-71	16	11,11	2 16	
101 1.7 31.0 10.0 1.0 10.0 1.0 1.0 1.0 1.0 1.0 1.	10. 1	131 3.4 49.8 100 89.7 CRC 451 19 III S 132 3.4 55.4 61.2 100 86.2 CR-79-71 16 III S 134 3.4 55.4 61.2 100 86.2 SAE 780949 13 App B-3 RR 14	20.0			. ;		4	• 6	•		•	9.3	•	91.7	CRC 541	15	111,111	21	
317 3.4 55.4 61.2 100 86.9 SAE 780949 13 App B-3 8R 18.8 31.4 49.8 100 90.9 SAE 900153 2 1 ES3 31.	137 3.4 55.4 61.2 100 86.9 SAE 780949 13 App B-3 8R 18.8 31.4 49.8 100 90.9 SAE 900153 2 1 ES3 294 11.6 27.5 60.9 * 100 90.9 CRC 541 15 III, II 14 294 11.6 27.5 60.9 * 100 9.8 90.0 CRC 520 19 III, I 14 212 38.0 9.8 90.0 CRC 520 19 III, I 14 213 1.5 29.7 68.8 * 100 91.1 CRC 510 18 II, I 11 214 1.5 29.7 68.8 * 100 91.1 CRC 510 18 II, I 11 253 5.1 70.9 24.0 100 86.7 SAE 780949 13 App B-3 IIR 253 5.1 70.9 24.0 100 86.7 SAE 780949 13 D-6 D-7 253 5.1 70.9 24.0 100	137 3.4 55.4 61.2 100 86.9 SAE 780949 13 App B-3 8R 18.8 31.4 49.8 100 90.9 SAE 900153 2 1 ES3 24. 11.6 27.5 60.9 * 100 90.9 CRC 541 15 III, II 14 24. 11.6 27.5 60.9 * 100 9.8 90.0 CRC 520 19 III, I 14 312 38.0 * 9.8 90.0 CRC 520 19 III, I 7 313 38.0 * 9.8 90.0 CRC 520 19 III, I 7 314 1.0 21.8 77.2 * 100 91.1 CRC 510 18 II, I 11 315 1.0 21.8 77.2 * 100 95.9 CRC 494 1	Ž			33.3	61.0	* *	001							CRC 451 CM-79-71	19	111	on en	
14. 49.8 100	18.8 31.4 49.8 100 90.9 SAE 900153 2 1 ES3 311	14. 49.8 100	ř			35.4	61.2		100	•						SAE 780949	1	App B-3	88	
11. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1.	11. 1. 1. 27.5 60.9 * 100 90.1 CRC 541 15 III, III 11. 18. 18.0 . * 90.2 CRC 549	111, 111 112 113.				31.4	49.8		100							SAE 900153	7	-	_	T50>215
312 . 38.0	312 . 38.0 . * 9.8 90.0 CKC 520 19 11/1 313 . 38.0 . * 9.8 90.0 CKC 520 19 11/1 314 . 38.0 . * 9.8 90.0 CKC 520 19 11/1 315 . 26.1 60.0 * 100 93.4 CKC 510 18 11/1 317 1.5 29.7 68.8 * 100 91.1 CKC 510 18 11/1 318 4.7 32.0 63.3 100 86.7 SAE 780349 13 App B-3 311 1.0 21.8 77.2 * 100 86.7 SAE 780349 13 App B-3 311 1.0 21.8 77.2 * 100 86.4 CKC 510 11/1 313 1.0 20.0 . *	312 . 38.0	5 6			. 7.5	. 0		. 6	•						CRC 541	12	11,111	14	
312 . 38.0 . * 9.8 90.0 SAE 821211 3 1,2 327 13.9 26.1 60.0 * 100 93.4 CRC 510 18 II,1 327 1.5 29.7 68.8 * 100 93.4 CRC 510 18 II,1 312 4.7 32.0 63.3 100 86.7 SAE 780949 13 App B-3 311 1.0 21.8 77.2 * 100 86.7 SAE 780949 13 App B-3 313 1.0 21.8 77.2 * 100 86.4 CRC 515 D-6 D-V 253 5.1 70.9 24.0 100 86.4 CRC 520 19 II,I 339 . 20.0 . * 86.4 CRC 520 19 II,I 319 3.0 16.5 80.5 * 100 86.4 SAE 821211 3 1,2 311 11.6 14.5 73.9 * 100	312 . 38.0 . * 9.8 . 90.0 SAE 821211 3 1,2 327 139 26.1 60.0 * 100 93.4 CRC 510 18 II,1 312 4.7 32.0 63.3 100 91.1 CRC 510 18 II,1 313 4.7 32.0 63.3 100 86.7 SAE 780349 13 App B-3 311 1.0 21.8 77.2 * 100 89.3 CRC 494 20 II,1 253 5.1 70.9 24.0 100 89.3 CRC 494 20 II,1 339 20.0 . * 86.4 SAE 821211 3 1.2 319 20.0 . * 86.4 SAE 821211 3 1.2 319 1.6 5 80.5 * 100 86.4 SAE 821211 3 1.2 319 3.0 16.5 80.5 * 100 92.1 CRC 510 18 II,1 314 11.6 14.5 73.9 * 100 92.1 CRC 510 18 II,1 3. **Saturates were calculated by difference: 100% - (aromatics + olefins). 2. Total of Olefins + Aromatics + Saturates. 3. **For patents made = Column at this time. 4. US = U.S. patent, AP = Australian patent. 5. **For patents made = Column at this time. 4. **Column at this time. 5. **For patents made = Column at this time.	312 . 38.0 . * * 9.8 . 90.0 SAE 821211 3 1,2 327 139 26.1 60.0 * 100 93.4 CRC 510 18 II,1 327 1.5 29.7 68.8 * 100 91.1 CRC 510 18 II,1 312 4.7 32.0 63.3 100 86.7 SAE 780949 13 App B-3 311 1.0 21.8 77.2 * 100 89.3 CRC 494 20 II,1 312 5.1 70.9 24.0 100 89.3 CRC 451 103 D-K 337 35.1 18.6 46.3 100 86.4 CRC 520 19 III,1 339 20.0 * * 86.4 CRC 520 319 3.0 16.5 80.5 * 100	3 8		•	38.0	} .	*	3 .		. 8.					CRC 520	13 50	11,1	æ r	
137 13.9 26.1 60.0 * 100	237 13.9 26.1 60.0 * 100	137 13.9 26.1 60.0 * 100	33			38.0	•	*	•		8.6					SAE 821211	'n	1.2		
137 1.5 29.7 68.8 * 100 91.1 CRC 510 18 II,I 14.7 32.0 63.3 100 95.2 SAE 710136 9 2 1311 1.0 21.8 77.2 * 100 86.7 SAE 78094 13 App B-3 132 4.7 32.0 63.3 100	137 1.5 29.7 68.8 * 100 91.1 CRC 510 18 II,I 1. 21.8 77.2 * 100	127 1.5 29.7 68.8 * 100 91.1 CRC 510 18 II,I 2	33		-	26.1	60.0	*	100	•						CRC 510	18	II.II	12	
11 4.7 32.0 63.3 100	11. 4.7 12.0 63.3 100	112 4.7 32.0 63.3 100	6			29.7	68.8	*	100	•						CRC 510	18	I,I	11	
312 4.7 32.0 63.3 100 86.7 SAE 780949 13 App B-3 311 10. 21.8 77.2 * 100 89.3 CRC 494 20 II.I 213 10. 21.8 77.2 * 100 95.9 CRC 451 D-6 D-V 215 70.9 24.0 100	312 4.7 32.0 63.3 100	312 4.7 32.0 63.3 100 86.7 SAE 780949 13 App B-3 311 10.0 21.8 77.2 * 100 89.3 CRC 994 20 II.I 311 10.0 21.8 77.2 * 100	Ž,	•		•	•		•	•					Д	SAE 710136	6	. 7	۸	
131 1.0 21.8 77.2 * 100 89.3 CRC 494 20 II, I 253 5.1 70.9 24.0 100 95.9 CRC 515 D-6 D-V 337 35.1 18.6 46.3 100	131 1.0 21.8 77.2 * 100 89.3 CRC 494 20 II,I 253 5.1 70.9 24.0 100 95.9 CRC 515 D-6 D-V 253 5.1 70.9 24.0 100 79.9 CRC 515 D-6 D-V 339 20.0 . * 86.4 SAE 82121 3 1,2 319 3.0 16.5 80.5 * 100 91.5 CRC 494 20 II,I 314 11.6 14.5 73.9 * 100 92.1 CRC 494 1. * Saturates were calculated by difference: 100% - (aromatics + olefins). 2. Total of Olefins + Aromatics + Saturates. 3. P: No data but Probably Leaded. Cars used leaded fuel at this time. 4. US = U.S. patent, AP = Australian patent. 5. For patents and a column at this lime. 4. US = U.S. patent, AP = Australian patent.	131 1.0 21.8 77.2 * 100 89.3 CRC 494 20 II,I 253 5.1 70.9 24.0 100 95.9 CRC 515 D-6 D-V 139 2.0.0 . *	ñ	315		32.0	63.3		100							SAE 780949	13	App B-3		
255 5.1 70.9 24.0 100 95.9 CRC 515 D-6 D-V 367 35.1 18.6 46.3 100 79.9 CRC 515 D-6 D-V 319 20.0 . * 86.4 CRC 520 19 III.I II.I II.I II.I II.I II.I II.I	253 5.1 70.9 24.0 100 95.9 CRC 515 D-6 D-V 367 35.1 18.6 46.3 100 79.9 CRC 451 103 D-XI 319 20.0 . * 86.4 CRC 520 19 III.I 319 3.0 16.5 80.5 * 100 91.5 CRC 494 20 II.I 314 11.6 14.5 73.9 * 100 92.1 CRC 510 18 II.I 1. * Saturates were calculated by difference: 100% - (aromatics + olefins). 2. Total of Olefins + Aromatics + Saturates. 3. P: No data but Probably Leaded. Cars used leaded fuel at this time. 4. US = U.S. patent, AP = Australian patent. 5. Por patents page = Column at this 1 in patent.	253 5.1 70.9 24.0 100 95.9 CRC 515 D-6 D-V 367 35.1 18.6 46.3 100 79.9 CRC 451 103 D-XI 319 . 20.0 . *	~	31		21.8	77.2	*	100							CRC 494	20	1,11		
367 35.1 18.6 46.3 100 79.9 CRC 451 103 D-XI 339 . 20.0 . * 86.4 CRC 520 19 III.I 339 . 20.0 . * 86.4 SAE 821211 3 1,2 319 3.0 16.5 80.5 * 100 91.5 CRC 494 20 II.I 314 11.6 14.5 73.9 * 100 92.1 CRC 510 18 II.I 1. * Saturates were calculated by difference: 100% - (aromatics + olefins). 2. Total of Olefins + Aromatics + Saturates. 3. P: No data but Probably Leaded. Cars used leaded fuel at this time. 4. US = U.S. patent, AP = Australian patent.	367 35.1 18.6 46.3 100 79.9 CRC 451 103 D-XI 319 20.0 . * 86.4 CRC 520 19 III,I 319 20.0 . * 86.4 SAE 821211 3 1,2 319 3.0 16.5 80.5 * 100 91.5 CRC 494 20 II,I 314 11.6 14.5 73.9 * 100 92.1 CRC 510 18 II,I 1. * Saturates were calculated by difference: 100% - (aromatics + olefins). 2. Total of Olefins + Aromatics + Saturates. 3. P: No data but Probably Leaded. Cars used leaded fuel at this time. 4. US = U.S. patent, AP = Australian patent. 5. For patents have a column at this time.	367 35.1 18.6 46.3 100 79.9 CRC 451 103 D-XI 319 20.0 86.4 CRC 520 19 III,I 319 20.0 86.4 SAE 821211 3 1,2 319 3.0 16.5 80.5 * 100 91.5 CRC 494 20 II,I 314 11.6 14.5 73.9 * 100 92.1 CRC 510 18 II,I 1. * Saturates were calculated by difference: 100% - (aromatics + olefins). 2. Total of Olefins + Aromatics + Saturates. 3. P: No data but Probably Leaded. Cars used leaded fuel at this time. 4. US = U.S. patent, AP = Australian patent. 5. For patents page = column and table = line. 6. Repeat in CRC 451 Rvp= 7.7 psi	7	253		70.9	24.0		100							CRC 515	9-0	Δ- Δ		
339 . 20.0 . * 86.4 CRC 520 339 . 20.0 86.4 SAE 821211 319 3.0 16.5 80.5 * 100 91.5 CRC 494 314 11.6 14.5 73.9 * 100 92.1 CRC 510 1. * Saturates were calculated by difference: 100% - (aromatics 2. Total of Olefins + Aromatics + Saturates. 3. P: No data but Probably Leaded. Cars used leaded fuel at 4. US = U.S. patent, AP = Australian patent.	339 . 319 3.0 314 11.6	339 . 339 . 314 11.6	š			18.6	46.3		100	•						CRC 451	103	D-XI	242-71	
339 . 20.0 . * 86.4 SAE 821211 319 3.0 16.5 80.5 * 100 91.5 CRC 494 314 11.6 14.5 73.9 * 100 92.1 CRC 510 1. * Saturates were calculated by difference: 100* - (aromatics 2. Total of Olefins + Aromatics + Saturates. 3. P: No data but Probably Leaded. Cars used leaded fuel at 4 us = U.S. patent, AP = Australian patent.	339 . 319 3.0 314 11.6	339 . 319 3.0 314 11.6	~		•	20.0	•	*	•	•						CRC 520	13	III'I	1	
319 3.0 16.5 80.5 * 100 91.5 CRC 494 314 11.6 14.5 73.9 * 100 92.1 CRC 510 1. * Saturates were calculated by difference: 100% - (aromatics 2. Total of Olefins + Aromatics + Saturates. 3. P: No data but Probably Leaded. Cars used leaded fuel at 4. US = U.S. patent, AP = Australian patent.	319 3.0 314 11.6	319 3.0 314 11.6	2			20.0	•	*	•							SAE 821211	٣	1,2	1	
314 11.6 14.5 73.9 * 100 92.1 CRC 510 1. * Saturates were calculated by difference: 100% - (aromatics 2. Total of Olefins + Aromatics + Saturates. 3. P: No data but Probably Leaded. Cars used leaded fuel at 4. US = U.S. patent, AP = Australian patent.	314 11.6	314 11.6	2			16.5	80.5	*	100							CRC 494	20	I,II	10	
 * Saturates were calculated by difference: 100% - (aromatics + olefins). Total of Olefins + Aromatics + Saturates. P: No data but Probably Leaded. Cars used leaded fuel at this time. U.S. patent, AP = Australian notent. 	 * Saturates were calculated by difference: 100% - (aromatics + olefins). Total of Olefins + Aromatics + Saturates. P: No data but Probably Leaded. Cars used leaded fuel at this time. QS = U.S. patent, AP = Australian patent. 	 * Saturates were calculated by difference: 100% - (aromatics + olefins). Total of Olefins + Aromatics + Saturates. P: No data but Probably Leaded. Cars used leaded fuel at this time. US = U.S. patent, AP = Australian patent. For patents page = column and table = line. 6. Repeat in CRC 451 Rvp= 7.7 psi. 	ĭ			14.5	73.9	*	100	•						CRC 510	18	11,11	10	
 Total of Olefins + Aromatics + Saturates. P: No data but Probably Leaded. Cars used leaded fuel at this time. U.S. patent, AP = Australian batent. 	3. P: No data but Probably Leaded. Cars used leaded fuel at this time. 4. US = U.S. patent, AP = Australian patent. 5. For natente name = column and 4.a.b. = lian for natents and = column and 4.a.b. = lian for natents name.	 P: No data but Probably Leaded. Cars used leaded fuel at this time. US = U.S. patent, AP = Australian patent. For patents page = column and table = line. 6. Repeat in CRC 451 Rvp= 7.7 psi. 				i	* Satu	rat	es we	re ca	lculat	ed b	di.	ffer	ence: 100	% - (aromatic	+	efins).		
 P: No data but Probably Leaded. Cars used leaded fuel at this time. U.S. patent, AP = Australian patent. 	3. P: No data but Probably Leaded. Cars used leaded fuel at this time. 4. US = U.S. patent, AP = Australian patent. 5. Par natante name = column and table - lian formatti mand table.	 P: No data but Probably Leaded. Cars used leaded fuel at this time. US = U.S. patent, AP = Australian patent. For patents page = column and table = line. 6. Repeat in CRC 451 Rvp= 7.7 psi. 							7	. 1학	al of	Olefi	Eus	+ Ar	omatics +	Saturates.	:	. /		
4. US = U.S. patent, AP = Australian patent.	4. US = U.S. patent, AP = Australian patent.	4. US = U.S. patent, AP = Australian patent. 5. For patents page = column and table = line. 6. Repeat in CRC 451 Rvp= 7.7 psi.				m	Z ::	ğ	ata bi	ut Pr	obably	Lead	led.	ន	rs used l	eaded fuel at	this	time.		
	5. Not natonte nade in column and table - line 6. nesset in one set ness n	5. For patents page = column and table = line. 6. Repeat in CRC 451 Rvp= 7.7 psi.							4	. us	= U.S.	pate	int,	ΑP	= Austral	ian patent.				

Compositions as reported. 3% unknowns reported. /. MIBE added to the reported saturate value. 8. Compositions in wt%, all others are in vol%.

Publications Pre 1991 in SN 08/077,243 f. 6/14/93 Jessup ctd. RVP <= 7.5 psi and Grade = Unleaded Fuels Survey

							٠.,																-	-					
		Comments		.28 Wt& S	.28 wt\$ S																					>60% arom			
		Fuel							8														2	24	11	œ	265	265	
	Table	(2)	II'II	62	09	ഹ	I,II	A-1	I'II	ν-0	I'II	I,II	A-1	I'II	Ħ	D-IV	D-IV	N-IX	D-XI	A-3	App A-1	III'I	1,2	I,II	I,II	12	D-IV	D-IV	
	Pg	(2)	18	7	٣	4	20	Ŋ	11	114	17	16	7	16	22	96	48	98	103	15	11	19	٣	16	16	S	96	48	
	Article		CRC 510	US4,313,738	US4,322,304	SAE 892090	CRC 494	SAE 790203	CRC 477	CRC 493	CRC 477	CM-79-71	SAE 770811	CM-79-71	CRC 454	CRC 467	CRC 476	CRC 445	CRC 451	SAE 710675	SAE 801352	CRC 520	SAE 821211	CM-79-71	CM-79-71	US4,812,146	CRC 467	CRC 476	
	9	3																											
	NB	R+M/2	91.3	88.5	88.5		88.3	•	88.4	74.9	8.06	83.4	86.1	87.8	86.8	87.4	87.4	85.8	82.5	85.8	85.9	86.4	86.4	87.7	89.3	100.5	94.0	94.0	
	TBA	%	•		•	•	•					•	•								•								
	IPA																												
	ETBE																												
	Eton E	*																				6.9	6.9						
	MTBE 1	%								•											15.0					0.0		•	
	E	(5)	100	100	100	•	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	•	•	100	100	•	100	100	
	U	Ξ	*				*		*		*	*		*								*	*	*	*				
₩	Satu-	rates	59.8	72.1	72.1	•	67.5	47.0	61.0	0.99	61.0	53.8	48.5	79.1	74.2	68.1	68.1	72.9	72.9	72.9	52.2	•	•	62.0	65.3		59.5	59.5	
940 940	Arom-	atics	15.9	11.6	11.6	•	22.8	32.0	31.5	20.0	28.5	28.3	30.5	8.3	16.0	21.1	21.1	15.1	15.1	15.1	25.8	22.0	22.0	28.8	33.0		33.4	33.4	
æ	Je-	fins	24.3	16.3	16.3		9.7	21.0	7.5	14.0	10.5	17.9	21.0	12.6	9.8	8.01	8.01	12.0	12.0	12.0	22.0	•		9.5	1.7		7:1	7.1	
	6	<u>E</u>	314	347	347			328			317			591									11	303	308	53	385	82	
	T50 1	(F)	215	214	214	214	212	211	• •	٠.	208	• •	204	• •	•	195	• •	•	٠.	٠.		٠.	٠.	٠.	220 3	•	•	215	
	RVP		7.0	7.0	7.0	7.0	7.0	7.0	7.0	7.0	•	7.0		7.0	7.0	7.0	7.0	7.0	7.0	7.0	7.0				7.1			7.1	
		OBS (157	158	159	160	161	162	163	164	165	166	167	168	169	170	171	172	173	174	175	176	177	178	179	180	181	182	

 ^{*} Saturates were calculated by difference: 100% - (aromatics + olefins). 2. Total of Olefins + Aromatics + Saturates.

^{3.} P: No data but Probably Leaded. Cars used leaded fuel at this time. $4.~\mathrm{US} = \mathrm{U.S.}$ patent, AP = Australian patent.

^{5.} For patents page = column and table = line. 6. Repeat in CRC 451 Rvp= 7.7 psi. Compositions as reported. 7. MTBE added to the reported saturate value. 3% unknowns reported. 8. Compositions in wt%, all others are in vol%.

Publications Pre 1991 in SN 08/077,243 f. 6/14/93 Jessup ctd RVP <= 7.5 psi and Grade = Unleaded Fuels Survey

		Comments																										Burns	
		Fuel																		v									
	Table	(2)	9	I'II	<u> </u>	5	1,11	- - -	- - 3	1'11	A-1	Δ- 0	-J	D-IV	D-IV	9	App B-9	II,II	1,2	20	A-1	 	<u>-</u> 5	H	YI-Q	A-3	H	42	;
	Pg	(2)	9	16	<u>-1</u>	5	16	-3 -3	-3 -3	11	7	0-5	5	96	48	9	23	19	٣	6	2	- 1	<u>-1</u>	19	86	15	23	7	•
		(4)	SAE 750937	CM-79-71	CRC 570	CRC 575	CM-79-71	CRC 570	CRC 575	CRC 477	SAE 770811	CRC 519	CRC 525	CRC 467	CRC 476	SAE 750937	SAE 720700	CRC 520	SAE 821211	US4,437,436	SAE 790203	CRC 544	CRC 548	CRC 451	CRC 445	SAE 710675	CRC 454	US4,294,587	
	МВ	\mathbb{C}															Д												Ì
		R+M/2	94.0	89.5	76.9	76.9	85.4	86.4	86.4	88.7	86.0	86.0	86.0	80.5	80.5	80.5	•	93.3	93.3	89.1		85.4	85.4	87.3	80.4	80.4	86.1	87.7	
	TBA	%																											
	IPA	æ																											;
	ETBE]	€																											
	Eton El	e €												•															,
	MTBE I	%										•																	•
	₽		100	100	100	100	100	100	100	100	100	100	100	100	100	100	•	•	•	100	100	100	100	100	100	100	100	100	
	ပ	Œ		*			*			*								*	*					*					-
₩	Satu-	rates	59.5	72.0	70.4	70.4	47.2	47.0	47.0	51.0	80.5	70.7	70.7	63.3	63.3	63.3	•	•		56.0	47.0	63.0	63.0	65.0	47.0	47.0	56.5	75.6	
₩	Arom-	atics	33.4	16.6	19.6	19.6	17.7	31.5	31.5	41.5	19.0	18.2	18.2	21.7	21.7	21.7	•	30.0	30.0	41.9	39.0	32.0	32.0	29.0	18.0	18.0	30.0	9.3	•
₩	0]e-	fins	7.1	11.4	10.0	10.0	35.1	21.5	21.5	7.5	0.5	11.1	11:1	15.0	15.0	15.0				2.1	14.0	5.0	5.0	9.0	35.0	35.0	13.5	15.0	
,	T90	E)	385		52	52		69		14	01	44	44			310	•	31	31	36	34	32	35	04	. 29		60	23	
	T50 I	(F)		214 3	209	209	٠,	٠,	٠,	~	203 3	202 3	202 3	۲,	٠,	195 3	244	237 3	۳,	2363	۳,	229 3	229 3	٠,	٠,	220 3	214 3	213 3	
	RVP		7.1	7.1	7.1	7.1	7.1	7.1	7.1	7.1	7.1	7.1	7.1	7.1	7.1	7.1	7.2	7.2	7.2	7.2	7.2	7.2	7.2	7.2	7.2	7.2	7.2	7.2	
		OBS	183	184	185	186	187	188	189	190	191	192	193	194	195	196	197	198	199	200	201	202	203	204	205	506	207	208	

 ^{*} Saturates were calculated by difference: 100% - (aromatics + olefins). 2. Total of Olefins + Aromatics + Saturates.

Cars used leaded fuel at this time. 4. US = U.S. patent, AP = Australian patent. P: No data but Probably Leaded.

^{5.} For patents page = column and table = line. 6. Repeat in CRC 451 Rvp= 7.7 psi. Compositions as reported. 7. MTBE added to the reported saturate value. 3% unknowns reported. Compositions in wt8, all others are in vol8.

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Publications Pre 1991 in SN 08/077,243 f. 6/14/93 Jessup ctd. RVP <= 7.5 psi and Grade = Unleaded

Fuels Survey

		Соппет																											
		Fuel	289	Clr Comm	Clr Comm	292	292	240-71	٣	260	260	288	269	U	362-87/88	362	362-87/88	FO-5	FO-7	22	XF	243-71	243-71	243-71	2	335	335-81	335-81	
	Table	(2)	D-V	2	7	Δ - 0	D-IV	D-XI	I'II	D-IV	D-IV	Δ- Ω	٥-۷		<u>.</u>	D-III	1	A-1	A-1	I'II	2	D-IX	D-XI	A-3	App B-9	P-III-d	C-IV	C-IV	
	Pg	(2)	114	7	7	143	9/	103	17	96	48	114	82	1444	ا ۔	7-0	9	Ŋ	S	16	7	98	103	15	23	D-3	C-4	C-4	
	Article		CRC 493	SAE 750763	BERC/RI-76	CRC 497	CRC 500	CRC 451	CRC 477	CRC 467	CRC 476	CRC 493	CRC 479	SAE 730474	CRC 561	CRC 566	CRC 567	SAE 790203	SAE 790203	CM-79-71	SAE 710138	CRC 445	CRC 451	SAE 710675	SAE 720700	CRC 523	CRC 525	CRC 533	
	8	(3)																			ρ,				Д				
		R+M/2	74.3	85.2	85.2	75.4	75.4	88.1	85.9	81.5	81.5	96.2	74.0	89.3	77.0	77.0	77.0	•	•	88.8	٠	85.9	85.9	85.9	•	74.6	74.6	74.6	
	TBA		•		•	•	•	•		•		•		•	•		•		•	•			•	•					
	IPA	%	•		•	•	•	•	•	•		•		•	•				•			•		•		•			
	ETBE	%	•	•	•	•	•	•	•	•	•	•	٠	•	•				•	•			•	•	•	•		•	
	EtoH	€			•		•																						
	MTBE 1											•										•							
	H	(5)	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	•	100	100	100	•	100	100	100	
	U			*	*				*											*									
æ	Satu-	rates	58.0	71.0	71.0	64.0	64.0	80.0	50.5	6.69	69.9	53.0	. 68.0	65.0	66.4	66.4	66.4	47.0	46.5	67.7	•	46.4	46.4	46.4	•	51.0	51.0	51.0	
, e	Arom-	atics	22.0	23.0	23.0	19.0	19.0	8.3	42.5	15.8	15.8	47.0	17.0	28.0	19.8	19.8	19.8	39.0	41.5	29.1		33.3	33.3	33.3		16.0	16.0	16.0	
æ	ole-	fins	20.0	6.0	6.0	17.0	17.0	11.7	7.0	14.3	14.3	0.0	15.0	7.0	13.8	13.8	13.8	14.0	12.0	3.5	•	20.3	20.3	20.3		33.0	33.0	33.0	
	T90		345	286	286	311	311	283	314	317	317	311	345	220	333	333	333	330	327	333	329	340	340	340	•	354	354	354	
	T20		208	207	207	204	204	203	202	198	198	197	195	195	192	192	192	235	231	230	230	225	225	225	219	217	217	217	
	RVP	(psi)	7.2	7.2	7.2	7.2	7.2	7.2	7.2	7.2	7.2	7.2	7.2	7.2	7.2	7.2	7.2	7.3	7.3	7.3	7.3	7.3	7.3	7.3	7.3	7.3	7.3	7.3	
		OBS	509	210	211	212	213	214	215	216	217	218	219	220	221	222	223	224	225	526	227	228	229	230	231	232	233	234	

 ^{*} Saturates were calculated by difference: 100% - (aromatics + olefins). 2. Total of Olefins + Aromatics + Saturates.

P: No data but Probably Leaded. Cars used leaded fuel at this time. 4. US = U.S. patent, AP = Australian patent.

For patents page = column and table = line. 6. Repeat in CRC 451 Rvp= 7.7 psi.
 7. MTBE added to the reported saturate value. 3% unknowns reported. Compositions in wt%, all others are in vol%. Compositions as reported.

Publications Pre 1991 in SN 08/077,243 f. 6/14/93 Jessup ctd. RVP <= 7.5 psi and Grade = Unleaded Fuels Survey

							~.																					
		Comments	>53% arom								cat	cat das			>50% arom												cat	cat gas
		Fuel	7	10	365-87/88	365	10	F-6	272	1 F-15'	FG	FG+	322	291	3	4	F-13	353-84	353-84	287	280	240-71PB	240-71PB	Ą	В	282	7	2
	Table	(2)	39	II.I	C-III	D-III	7	A-1	٥-4	App A-	37	37	∆- 0	<u>^</u> -0	39	II'II	A-1	C-IV	C-III	D-V	<u>ν-</u> 0	D-IX	A-3	17	17	D-0	18	18
	Бд	(2)	4	17	C-3	D-7	٣	7	85	11	11	11	0-5	114	4	17	7	C-4	- - 2	114	16	98	15	10	10	76	10	10
	Article		US4,812,146	CRC 477	CRC 561	CRC 566	SAE 740520	SAE 770811	CRC 479	SAE 801352	US4,899,014	US4,899,014	CRC 515	CRC 493	US4,812,146	CRC 477	SAE 770811	CRC 544	CRC 548	CRC 493	CRC 488	CRC 445	SAE 710675	SAE 790204	SAE 790204	CRC 488	US4,873,389	US4,873,389
	8	$\widehat{\mathbb{C}}$																										
		R+M/2	100.3	88.2	75.9	75.9	88.3	84.5	80.6	86.2	90.4	90.3	96.5	96.2	100.2	85.9	88.6	74.7	74.7	86.3	76.6	88.1	88.1	87.6	87.6	96.3	89.8	0.06
	TBA	(%)				٠.																						
	IPA '	%																										
	ETBE I																											
	Eton 1																											
		%	7.0							15.0					7.0								•					
	H	(3)	•	100	100	100	100	100	100	100	•	•	100	101	•	100	100	100	100	100	100	100	100	100	100	100	•	•
	ပ	3		*			*									*												
æ	Satu-	rates	•	58.0	52.5	52.5	65.8	51.0	0.99	50.5	•		38.8	47.0	•	60.5	62.5	57.0	57.0	69.0	65.0	80.0	80.0	76.0	76.0	45.0	•	
æ	Arom-	atics	•	31.0	12.8	12.8	23.3	28.0	17.0	21.5	•	•	58.9	49.0	•	30.0	26.5	23.0	23.0	20.0	20.0	9.0	9.0	19.0	19.0	53.0	•	
æ	ole- /	fins		11.0	34.7	34.7	10.9	21.0	17.0	28.0			2.3	5.0	•	9.5	11.0	20.0	20.0	11.0	15.0	11.0	11.0	2.0	5.0	5.0		
	130	(F)	229	314	357	357	310	327	306	325	•				230										339		•	•
						204	201	. 761		187	•					216	213	•	• •	202			• •		202	• •	•	•
	RVP		7.3				7.3		7.3		7.3				7.4			•	•		•	•	•		•	7.4	7.4	7.4
		OBS (235	236	237	238	239	240	241	242	243	244	245	246	247	248	249	250	251	252	253	254	255	256	257	258	529	260

^{1. *} Saturates were calculated by difference: 100% - (aromatics + olefins). 2. Total of Olefins + Aromatics + Saturates.

For patents page = column and table = line. 6. Repeat in CRC 451 Rvp= 7.7 psi.
 7. MTBE added to the reported saturate value. 3% unknowns reported. 3. P: No data but Probably Leaded. Cars used leaded fuel at this time. 4. US = U.S. patent, AP = Australian patent.

^{8.} Compositions in wt%, all others are in vol%. Compositions as reported.

Publications Pre 1991 in SN 08/077,243 f. 6/14/93 Jessup ctd. RVP <= 7.5 psi and Grade = Unleaded

	Comments												(9)							10/90 (7)								
	Fuel						373-89/90															4			244-71PB		×c	
alde alde	(5)						-5																			٥-٢	7	
č	(S)	12	20	15	139	- 5	-5 -3	15	-5	ပ္ပ	15	18	98	15	96	48	103	<u>-</u> 5	5	ß	1444	18	15	86	15	26	7	
	(4)	SAE 780949	CRC 494	CRC 541	CM-125-78	CRC 570	CRC 575	CRC 541	CRC 548	CRC 553	CRC 541	CRC 510	CRC 445	SAE 710675	CRC 467	CRC 476	CRC 451	CRC 570	CRC 575	SAE 902129	SAE 730474	CRC 510	CRC 541	CRC 445	SAE 710675	CRC 488	SAE 710138	
Ž	<u> </u>																										Δ,	
	R+M/2	90.3	95.5	91.1	90.6	97.3	97.3	91.9	85.7	85.7	85.7	87.1	95.6	92.6	94.5	94.5	94.5	98.5	98.5	87.7	94.8	88.0	87.9	93.5	93.5	77.6	•	
T A	%	•	•	•	•	•	•	•				•	•	•		•			•	•	•		•			•	•	
Ą	%																											
	(%)			•											•											•		
EtoH	(%)		•	4.3				8.4					•		•											•		
MTRE	%	•				•			•	•	•	•	•		•	•	•			4.9			7.6				•	
	3	100	100	•	•	100	100	•	100	100	•	100	100	100	100	100	100	100	100	97	100	100	•	100	100	100	•	
C	Ξ		*									*										*						
Satu-	rates	64.9	68.6	٠	•	45.8	45.8	•	43.0	43.0	•	69.4	79.0	79.0	67.0	67.0	63.8	50.4	50.4	65.9	60.7	42.5	•	63.0	63.0	66.0	•	
Arom-		28.9	24.5			50.4	50.4	•	44.0	44.0	•	30.5	17.0	17.0	29.9	29.9	23.7	46.4	46.4	24.0	32.4	25.0	•	24.0	24.0	19.0	•	
* 6		6.2	6.9			3.8	3.8	•	13.0	13.0		0:1	4.0	4.0	3.1	3.1	12.5	3.2	3.2	10.1	6.9	32.5		13.0	13.0	15.0		
061	(F)	339	335	339	327	312	312	337	352	352	367	292	285	282	300	300	583	586	586	363	282	350	344	291	291	325	320	
	(F)	240	237	234	232	232	232										218		218	216		215	214		214		209	
	(psi)	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	
	OBS	261	262	263	264	265	992	267	268	569	270	271	272	273	274	275	276	277	278	279	280	281	282	283	284	285	286	

^{2.} Total of Olefins + Aromatics + Saturates.

1. * Saturates were calculated by difference: 100% - (aromatics + olefins).

P: No data but Probably Leaded. Cars used leaded fuel at this time. 4. US = U.S. patent, AP = Australian patent.

^{5.} For patents page = column and table = line. 6. Repeat in CRC 451 Rvp= 7.7 psi. 7. MTBE added to the reported saturate value. 3% unknowns reported. Compositions in wt%, all others are in vol%. Compositions as reported.

				Sorte	d first	t by	incr	RV	P <= 9 RVP	7.5 p	si a n by	nd G	rade = Ur reasing 1	1, 1 150,	NY C= 7.5 psi and Grade = 110/1/1/2 Grade Property Sorted first by increasing RVP, then by decreasing T50, and then by decreasing T90	dec.	reasing	190	
Rvp (psi)	T50 (F)	T90 (F)	å Ole- fins	% Arom- atics	% Satu- rates	0 (<u>1</u>	1 (2)	MTBE (%)	EtoH (%)	ETBE (%)	IPA '	TBA (%)	<pre>\$</pre>	¥ 4	cle	Pg (5)	Table (5)	Fuel	Commen
7.5 208 255 0	208	255	0.0	7.0	0.0 7.0 76.0 83 10.4		83	10.4	•				86.7	RF(3 Clean Air		×	თ	7/90
7.5	204	335		٠	•		•		•	12.7			90.7	SA	E 902132	~	7	_	
7.5	200	327	٠	22.7	68.7	*	100						86.3	Ė	-79-71	16	I,II	13	
7.5	197	317	4.	19.0	75.6		100						75.8	ĕ	2 515	P 5	- <u>-</u> -	320	
7.5	196	304	°.	19.0	60.0		79	11.3					86.8	R.	3 Clean Air		×	∞	7/90 (
7.5	185	331	4.	30.6	69.0	*	100						87.3	SA	SAE 750451 8 I		H	7	

0BS 287 288 289 289 291 292 292 293

nts (8) 8

Minimum

GMR-6589

 * Saturates were calculated by difference: 100% - (aromatics + olefins). 2. Total of Olefins + Aromatics + Saturates.

Compositions in wt%, all others are in vol%. Compositions as reported.

P: No data but Probably Leaded. Cars used leaded fuel at this time.
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